

Reference Design

AL9910EV8 Non-Dimmable 120V_{AC} Evaluation Board

Case #1: (Input=120V_{AC}; Output=48V/90mA)

Case #2: (Input=120VAc; Output=96V/45mA)

Applications: B10 Light Bulbs

-Customer: Cree-

Date: October 27, 2011

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1. PURPOSE

Introduction

We are using our AL9910 Non-Dimmable board to evaluate two test condition requirements using high-power LEDs from Cree for functional performance.

- 1) Test condition requirement #1: VIN=120VAc; OUT=48V/90mA.
- 2) Test condition requirement #2: VIN=120VAc; OUT=96V/45mA.

Customer: Cree

Features

- Non-Dimmable
- Selectable 5W-8W output power
- Active PFC with power factor >0.9
- No electrolytic capacitor
- High temperature operation
- Long operating life
- Typical Applications: Retrofit B10/E27 LED Light Bulbs

Specifications

Units	Value
V, AC	90 - 140
V, DC	40 - 98
mA	45 - 90
W	3-6
NA	>0.9
%	87%-90%
С	-40 to +85
С	-40 to +125
NA	Yes
	V, AC V, DC mA W NA % C C

Test conditions:

Input Voltage:120VAC, 60HzOutput Voltage:40VDC - 98VDCOperating Ambient Temperature: -40°C to 85°C

Connection Instructions:

AC+ Input: Red – Hot AC- Input: Black - Neutral DC LED+ Output: LED+ (Red) DC LED- Output: LED- (Black)

Board Dimension (components included): WxLxH (in mm) = 18mm x 25mm x 13mm



2. EVALUATION BOARD INFORMATION

2.1 **AL9910 Pin Assignment and Description**

AL9910 Pin Assignment



AL9910 Pin Description

Pin Name	Pin Number	Description				
V _{IN}	1	Input voltage				
CS	2	Senses LED string current				
GND	3	Device ground				
Gate	4	Drives the gate of the external MOSFET				
PWM_D	5	Low Frequency PWM Dimming pin, also Enable input. Internal $100k\Omega$ pull-down to GND				
V _{DD}	6	Internally regulated supply voltage. 7.5V nominal for AL9910. Can supply up to 1 mA for external circuitry. A sufficient storage capacitor is used to provide storage when the rectified AC input is near the zero crossings				
LD	7	Linear Dimming by changing the current limit threshold at current sense comparator				
R _{osc}	8	Oscillator control. A resistor connected between this pin and ground sets the PWM frequency.				



2.2 Evaluation Board Schematic

2.1.1 **Case #1** => Test conditions: VIN=120VAC; OUT=48V/90mA



Figure 1: Evaluation Board Schematic (Case#1)

2.1.2 **Case #2** => Test conditions: VIN=120VAC; OUT=96V/45mA



Figure 2: Evaluation Board Schematic (Case#2)



2.3 **Evaluation Board BOM List**

Cas	Case #1 = > Test conditions: VIN=120VAC; OUT=48V/90mA								
#	Name	Quantity	Part number	Manufacturer	Description				
1	U1	1	AL9910S-13	Diodes	Universal High Voltage LED Driver				
2	D1,2,3, 4	1	HD02-T	Diodes	RECT BRIDGE GP 200V 0.8A MINIDIP				
3	D6	1	MUR160-T	Diodes	DIODE ULTRA FAST 1A 600V DO-41				
4	Q1	1	STD7NK40ZT4	ST	MOSFET N-CH 400V 5.4A DPAK				
5	C4	1	C0402X7R1A221K	Vishay	CAP CER 220PF 10V X7R 01005				
6	C3	1	C1608X7R1A105K	ТДК	CAP CER 1.0UF 10V X7R 0603				
7	R1	1	CRCW0402330KFKTD	Vishay	RES 330K OHM 1/16W 1% 0402 SMD				
8	R3	1	CRCW04021K00FKED	Vishay	RES 1.0K OHM 1/16W 1% 0402 SMD				
9	R2	1	CRCW040222R0FKED	Vishay	RES 22.0 OHM 1/16W 1% 0402 SMD				
10	R4	1	CRCW08051R50FKEA	Vishay	RES 1.5 OHM 1/8W 1% 0805 SMD				
11	R6	1	CRCW120616R0FKEA	Vishay	RES 16.0 OHM 1/4W 1% 1206 SMD				
12	R9	1	CRCW1206510KJNEA	Vishay	RES 510K OHM 1/4W 5% 1206 SMD				
13	R7	1	CRCW0402787RFKED	Vishay	RES 787 OHM 1/16W 1% 0402 SMD				
14	C1, C2	2	VJ1812Y104KXETW1BC	Vishay	CAP Multilayer Cer (MLCC) – SMD / SMT 1812 0.1uF 500volts X7R 10%				
16	C5	2	UMK325C7106MM-T	Таіуо	CAP CER 4.7uF//4.7uF 100V X7R 1210				
16	L1	1	LPS5015-225ML	Coilcraft	Inductor 2.2mH 64mA				
17	L2	1	13R475C	Murata	Inductor Radial 4.7mH 0.16A				



Case #2 => Test conditions: VIN=120VAC; OUT=96V/45mA									
#	Name	Quantity	Part number	Manufacturer	Description				
1	U1	1	AL9910S-13	Diodes	Universal High Voltage LED Driver				
2	D1,2,3, 4	1	HD02-T	Diodes	RECT BRIDGE GP 200V 0.8A MINIDIP				
3	D6	1	MUR160-T	Diodes	DIODE ULTRA FAST 1A 600V DO-41				
4	Q1	1	STD7NK40ZT4	ST	MOSFET N-CH 400V 5.4A DPAK				
5	C4	1	C0402X7R1A221K	Vishay	CAP CER 220PF 10V X7R 01005				
6	C3	1	C1608X7R1A105K	ТДК	CAP CER 1.0UF 10V X7R 0603				
7	R1	1	CRCW0402330KFKTD	Vishay	RES 330K OHM 1/16W 1% 0402 SMD				
8	R3	1	CRCW04021K00FKED	Vishay	RES 1.0K OHM 1/16W 1% 0402 SMD				
9	R2	1	CRCW040222R0FKED	Vishay	RES 22.0 OHM 1/16W 1% 0402 SMD				
10	R4	1	CRCW08052R94FKEA	Vishay	RES 2.94 OHM 1/8W 1% 0805 SMD				
11	R6	1	CRCW120616R0FKEA	Vishay	RES 16.0 OHM 1/4W 1% 1206 SMD				
12	R9	1	CRCW1206510KJNEA	Vishay	RES 510K OHM 1/4W 5% 1206 SMD				
13	R7	1	CRCW0402787RFKED	Vishay	RES 787 OHM 1/16W 1% 0402 SMD				
					CAP Multilayer Cer (MLCC) – SMD /				
14	C1, C2	2	VJ1812Y104KXETW1BC	Vishay	SMT 1812 0.1uF 500volts X7R 10%				
16	C5	2	C3225X7S2A475K	ТДК	CAP CER 4.7uF//4.7uF 100V 1210				
16	L1	1	LPS5015-225ML	Coilcraft	Inductor 2.2mH 64mA				
17	L2	1	13R476C	Murata	Inductor Radial 47mH 0.045A				



2.4 Evaluation Board Layouts



Figure 3: Top-View PCB Layout



Figure 4: Bottom-View PCB Layout



Evaluation Board Snapshots 2.5



Figure 5: Top-View PCB Board



Figure 6: Top-View PCB Board in Bulb Module



3. LED OUTPUT

3.1 LED P/N: Cree XM-L T6 LED Output: ~+48V (ideal)



3.2 LED P/N: Cree XPSTAR103 LED Output: ~+96V (ideal)





4. EVALUATION BOARD TESTING SUMMARY

4.1 <u>Testing Results</u> (case #1):





(Case #1 = > Test conditions: V_{IN}=120VAC; OUT=48V/90mA):

Board #	Cree LED	Vrms (V)	IRMS (mA)	Pin (W)	PFC	Vled (V)	lled (mA)	Роит (W)	Efficiency (%)
1	48V	120.52	34.45	4.032	0.969	41.35	91.14	3.566	88.44
2	48V	120.62	35.32	4.125	0.966	41.4	91.95	3.625	87.88



4.2 <u>Testing Results</u> (case #2):





(Case #2 = > Test conditions: V_{IN}=120VAC; OUT=96V/45mA):

Board	Cree	VRMS	Irмs	Pin	PFC	Vled	lled	Роит	Efficiency
#	LED	(V)	(mA)	(W)		(V)	(mA)	(W)	(%)
1	96	120.02	37.03	4.227	0.962	94.43	46.17	3.704	87.63



5. CONCLUSION

It is concluded that the new circuit implementation of replacing the inductor (L2) and changing the RSENSE (R4) fully function as expected. As configured in a high-power 48V LED module, the efficiency is about ~88% and PFC is ~0.969. As configured in a high-power 96V LED module, the efficiency is about ~87.6% and PFC is ~0.962.

Main benefits are achieved in the high-power LED evaluation:

- 1) High Efficiency
- 2) High PFC (>0.9)
- 3) No electrolytic capacitor
- 4) Correct average LED output current
- 5) Suitable for E27 LED Light Bulbs







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