











TPS2663 SLVSE94E - SEPTEMBER 2018 - REVISED MARCH 2020

TPS2663x 60-V, 6-A Power Limiting, Surge Protection Industrial eFuse

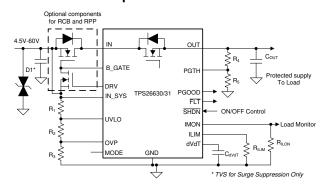
Features

- 4.5-V to 60-V Operating voltage, 67-V absolute maximum
- Integrated 60-V, 31-m Ω R_{ON} hot-swap FET
- Reverse polarity protection and reverse current blocking support with an external N-channel FET
- 0.6-A to 6-A Adjustable current limit (± 7%)
- Electrical fast transients (IEC61000-4-4) immunity and load protection during surge (IEC 61000-4-5) with Class-A system performance
- Fast reverse current blocking (0.17 µs)
- Variants with adjustable output power limiting (±
- Adjustable UVLO, OVP Cut Off, output slew rate control for inrush current limiting
- Charges large and unknown capacitive loads through thermal regulation during device power up
- Variants with 35-V and 39-V maximum over voltage clamp
- Power Good Output (PGOOD)
- Selectable over current fault response options between auto-retry and latch off (MODE)
- Variants with 2x pulse over current support
- Analog current monitor (IMON) output (± 6%)
- UL 2367 Recognized
 - File No. E169910
 - RILIM ≥ 3kΩ
- IEC 62368-1 Certified

Applications

- Factory automation and control PLC, DCS, HMI, I/O modules, sensor hubs
- Motor drives CNC, encoder supply
- Electronic circuit breakers

Simplified Schematic



3 Description

The TPS2663x devices are easy to use, positive 60 V and 6-A eFuse with a 31-m Ω integrated FET. It features a B-FET driver to control an external Nchannel FET in the system designs that require protection from input reverse polarity faults and reverse current blocking. The device incorporates robust protection features that simplify system designs requiring protection during system tests like IEC61000-4-5 industrial surge tests. The device features an adjustable output power limiting (PLIM) functionality that simplifies the system design requiring compliance in accordance to the standards like IEC61010-1 and UL1310. Additional protection features include adjustable overcurrent protection, fast short circuit protection, output slew rate control, overvoltage protection and undervoltage lockout.

For system status monitoring and downstream load control, the device provides fault and a precise current monitor output. PGOOD can be used for enable and disable control of the downstream DC-DC converters. The MODE pin allows flexibility to configure the device between the two current-limiting fault responses (latch off and auto-retry).

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPS26630 TPS26631 TPS26632 TPS26633 TPS26635	VQFN (24)	4.00 mm × 4.00 mm
TPS26631 TPS26633 TPS26636	HTSSOP (20)	6.50 mm × 4.40 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

IEC61000-4-5 Surge Performance at 24-V Supply

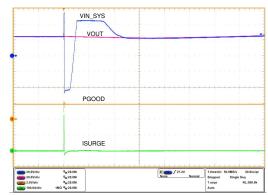




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Char	nges from Revision C (March 2019) to Revisio	n D	Pa	ge
• R	Replace the TPS26632 device with the TPS26636	6 device in the Dev	vice Information table	. 1
			stable	
• U	Jpdated the PLIM Input and Output Ramp Contro	ol in the <i>Electrical</i> (Characteristics table	. 6
Char	nges from Revision B (January 2019) to Revis	ion C	Pa	ge
• C	Changed from Advance Information to Production	Data		. 1
Char	nges from Revision A (December 2018) to Rev	vision B	Pa	
	-			
	ppuateu Layout Example			41
Char	nges from Original (September 2018) to Revis	ion A	Pa	ge

Updated the Pin Configuration and Functions section 3
Updated Functional Block Diagram 17
Updated Layout Example 41

Product Folder Links: TPS2663

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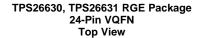
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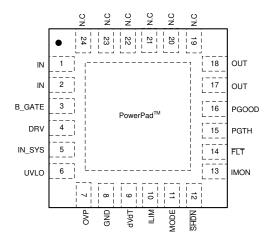


5 Device Comparison Table

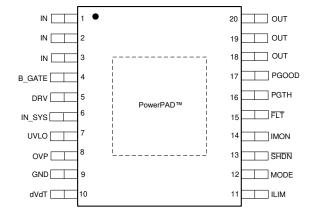
PART NUMBER	OVERVOLTAGE PROTECTION	OVERLOAD FAULT RESPONSE	ADJUSTABLE OUTPUT POWER LIMITING
TPS26630	Overvoltage cut-off, adjustable	Active Current Limiting (1x)	No
TPS26631	Overvoltage cut-off, adjustable	Active Current Limiting with Pulse current support (2x)	No
TPS26632	Overvoltage clamp, fixed (35 V max)	Active Current Limiting (1x)	Yes
TPS26633	Overvoltage clamp, fixed (35 V max)	Active Current Limiting with Pulse current support (2x)	Yes
TPS26635	Overvoltage clamp, fixed (39 V max)	Active Current Limiting with Pulse current support (2x)	Yes
TPS26636	Overvoltage clamp, fixed (35 V max)	Active Current Limiting with Pulse current support (2x)	Yes

6 Pin Configuration and Functions

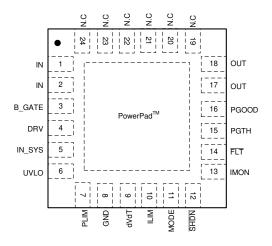




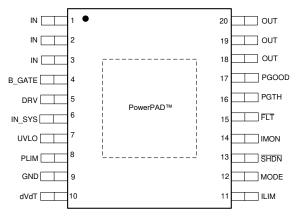
TPS26631 PWP Package 20-Pin HTSSOP Top View



TPS26632, TPS26633, TPS26635 RGE Package 24-Pin VQFN Top View



TPS26633, TPS26636 PWP Package 20-Pin HTSSOP Top View





Pin Functions

	PIN			Pin Functions
NAME	TPS26630, TPS26632, TPS26635,	TPS26633,	TYPE	DESCRIPTION
	VQFN	HTSSOP		
	1	1		
IN	2	2	Р	Power input. Connects to the DRAIN of the internal FET
	_	3		
B_GATE	3	4	0	Blocking FET gate driver output. Connect B_GATE to GATE of the external NFET. If external FET is not used then leave B_GATE pin floating. See the Input Reverse Polarity Protection (B_GATE, DRV) section
DRV	4	5	0	Blocking FET fast pull down switch drive. Connect DRV to the GATE of external pull down switch. Leave this pin floating if external N-FET is not used.
IN_SYS	5	6	Р	Power input and supply voltage of the device. When an external Blocking FET is used then connect IN_SYS to source of the FET. Short IN_SYS to IN in case blocking FET is not used
UVLO	6	7	I	Input for setting the programmable undervoltage lockout threshold. An undervoltage event turns off the internal FET and asserts FLT to indicate the power-failure. Connect UVLO pin to GND pin to select the internal default threshold
OVP	7	8	I	Input for setting the programmable overvoltage protection threshold (For TPS26630 and TPS26631 Only). An overvoltage event turns off the internal FET and asserts FLT to indicate the overvoltage fault. Connect OVP pin to GND pin externally to select the internal default threshold.
PLIM	7	8	I	Input for setting the programmable output power limiting threshold (For TPS26632, TPS26633, TPS26635 and TPS26636 Only). Connect a resistor across PLIM to GND to set the output power limit. Connect PLIM to GND if PLIM feature is not used. See the <i>Output Power Limiting</i> , <i>PLIM (TPS26632, TPS26633, TPS26635 and TPS26636 Only)</i> section
GND	8	9	_	Connect GND to system ground
dVdT	9	10	I/O	A capacitor from this pin to GND sets output voltage slew rate. See the <i>Hot Plug-In and In-Rush Current Control</i> section
ILIM	10	11	I/O	A resistor from this pin to GND sets the overload and short-circuit current limit. See the Overload and Short Circuit Protection section
MODE	11	12	I	Mode selection pin for overload fault response. See the <i>Device Functional Modes</i> section
SHDN	12	13	I	Shutdown pin. Pulling $\overline{\text{SHDN}}$ low makes the device to enter into low power shutdown mode. Cycling $\overline{\text{SHDN}}$ pin voltage resets the device that has latched off due to a fault condition
IMON	13	14	0	Analog current monitor output. This pin sources a scaled down ratio of current through the internal FET. A resistor from this pin to GND converts current to proportional voltage. If unused, leave it floating
FLT	14	15	0	Fault event indicator. It is an open drain output. If unused, leave floating or connect to GND
PGTH	15	16	1	PGOOD comparator input.
PGOOD	16	17	0	Active High. A high indicates PGTH has crossed the $V_{(PGTHR)}$ threshold and the internal FET is enhanced. PGOOD goes low when $V_{(PGTH)}$ hits $V_{(PGTHF)}$ threshold. If PGOOD is unused then connect to GND or leave it floating
	17	18		
OUT	18	19	Р	Power output of the device
	_	20		
	19			
	20			
N. C	21	_	_	No Connect
	22			
	23	_		
	24			

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Pin Functions (continued)

	PIN			
NAME TPS26630, TPS26631, TPS26632, TPS26633, TPS26635, TPS26636		TYPE	DESCRIPTION	
	VQFN	HTSSOP		
PowerPad TM	_	_	_	Connect PowerPad to GND plane for heat sinking. Do not use PowerPad as the only electrical connection to GND



7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT	
IN_SYS		-60	67	V	
IN_SYS (10ms transient), T _A = 25 °C		-60	75	V	
IN, OUT, UVLO, FLT, PGOOD, PGTH		-0.3	67	V	
IN_SYS – OUT (10ms transient), with a Blocking FET		-85		V	
IN (10ms transient), T _A = 25 °C	Innut Valtage	-0.3	75	V	
BGATE	Input Voltage	-60	81	V	
BGATE - IN_SYS		-0.3	14	V	
DRV		-60	72	V	
DRV - IN_SYS		-0.3	20	V	
OVP, dVdT, IMON, MODE, SHDN, ILIM, PLIM	Input Voltage Sink current	-0.3	5.5	V	
I _{FLT} , I _{dVdT} , I _{PGOOD}	Sink current		10	mA	
I _{dVdT} , I _{ILIM,} I _{PLIM,} I _{MODE,} I _{SHDN}	Source current	In	Internally limited		
T	Operating Junction temperature	-40	150		
T _J	Transient junction temperature	-65	T _(TSD)	°C	
T _{stg}	Storage temperature	-65	150		

⁽¹⁾ Stresses beyond those listed under *Absolute Maximum Rating* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Condition*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 ESD Ratings

			VALUE	UNIT
	Electronic Configuration	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins ⁽¹⁾	±2000	V
V _(ESD) Electrostatic discharge	Charged device model (CDM), per JEDEC specification JESD22-C101, all pins (2)	±1000	V	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
IN_SYS, IN		4.5		60	
OUT, UVLO, PGTH, PGOOD, FLT	Input Voltage	0		60	٧
OVP, dVdT, IMON, MODE	,	0		4	
SHDN		0		5	
ILIM	Resistance	3		30	
IMON	Resistance	1			$k\Omega$
PLIM	Resistance	60.4		150	
IN, IN_SYS, OUT	External Conscitores	0.1			μF
dVdT	External Capacitance	10			nF
TJ	Operating Junction temperature	-40	25	125	°C



7.4 Thermal Information

		TPS	TPS2663				
THERMAL METRIC ⁽¹⁾		RGE (VSON)	PWP (HTSSOP)	UNIT			
		24 PINS	20 PINS				
$R_{\theta JA}$	Junction-to-ambient thermal resistance	31.4	32.2	°C/W			
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	23.2	23.4	°C/W			
$R_{\theta JB}$	Junction-to-board thermal resistance	10.2	10	°C/W			
Ψ_{JT}	Junction-to-top characterization parameter	0.3	0.3	°C/W			
Ψ_{JB}	Junction-to-board characterization parameter	10.2	9.9	°C/W			
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	2.8	3.6	°C/W			

⁽¹⁾ For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

7.5 Electrical Characteristics

 $-40 ^{\circ}\text{C} \leq \text{T}_{\text{A}} = \text{T}_{\text{J}} \leq +125 ^{\circ}\text{C}, \ 4.5 \ \text{V} < \text{V}_{(\text{IN}_\text{SYS})} = \text{V}_{(\text{IN})} < 60 \ \text{V}, \ \text{V}_{(\overline{\text{SHDN}})} = 2 \ \text{V}, \ \text{R}_{(\text{ILIM})} = 30 \ \text{k}\Omega, \ \text{IMON} = \text{PGOOD} = \overline{\text{FLT}} = \text{OPEN}, \\ \underline{\text{C}_{(\text{OUT})}} = 1 \ \mu\text{F}, \ \underline{\text{C}_{(\text{dVdT})}} = \text{OPEN}. \ \text{(All voltages referenced to GND, (unless otherwise noted))}$

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY VOLTA	AGE					
V _(IN_SYS)	Operating input voltage		4.5		60	V
IQ _(ON)	0	Enabled: V _(SHDN) = 2 V	·	1.38	1.7	mA
IQ _(OFF)	Supply current	V _(SHDN) = 0 V		21	60	μA
I _(GND)	Ground current during reverse polarity	$V_{(IN_SYS)} = -24V$, $V_{(IN)} = Floating$, $V_{(OUT)} = 0 V$		144	200	μΑ
V	Over voltage clamp	TPS26632, TPS26633, TPS26636 Only, $V_{(IN_SYS)} > 35 \text{ V}, I_{(OUT)} = 1 \text{ mA}$	32	32.8	35	V
V _(OVC)		TPS26635 Only, $V_{(IN_SYS)} > 40 \text{ V}$, $I_{(OUT)} = 1 \text{ mA}$	35.7	36.6	39	V
UNDERVOLTA	SE LOCKOUT (UVLO) INPUT					
	Factory set V _(IN SYS) undervoltage trip	$V_{(IN_SYS)}$ rising, $V_{(UVLO)} = 0 \text{ V}$	15.1	15.46	15.9	V
$V_{(INSYS_UVLO)}$	level trip level	$V_{(IN_SYS)}$ falling, $V_{(UVLO)} = 0 \text{ V}$	14	14.47	15.1	V
V _(SEL_UVLO)	Internal UVLO select threshold		180	210	240	mV
$V_{(UVLOR)}$	UVLO threshold voltage, rising		1.176	1.2	1.224	V
V _(UVLOF)	UVLO threshold voltage, falling		1.09	1.122	1.15	V
I _(UVLO)	UVLO Input leakage current	0 V ≤ V _(UVLO) ≤ 60 V	-150	8	150	nA
OVERVOLTAGE	PROTECTION (OVP) INPUT				·	
V	Factory set V _(IN SYS) overvoltage trip	$V_{(IN_SYS)}$ rising, $V_{(OVP)} = 0 V$	33.2	34.33	35.4	V
$V_{(IN_SYS_OVP)}$	i acie.) cet (((1/2/3)) c.e., e.r.a.	$V_{(IN_SYS)}$ falling, $V_{(OVP)} = 0 \text{ V}$	32.7	33.89	35	V
$V_{(SEL_OVP)}$	Internal OVP select threshold		180	210	240	mV
$V_{(OVPR)}$	over-voltage threshold voltage, rising		1.176	1.2	1.224	V
$V_{(OVPF)}$	over-voltage threshold voltage, falling		1.09	1.122	1.15	V
I _(OVP)	OVP Input leakage current	0 V ≤ V _(OVP) ≤ 4 V	-150	0	150	nA
CURRENT LIMI	T PROGRAMMING (ILIM)					
		$R_{(ILIM)} = 30 \text{ k}\Omega, V_{(IN)} - V_{(OUT)} = 1 \text{ V}$	0.54	0.6	0.66	Α
1	Over Load current limit	$R_{(ILIM)} = 9 \text{ k}\Omega, V_{(IN)} - V_{(OUT)} = 1 \text{ V}$	1.84	2	2.16	Α
I _(OL)	Over Load Current limit	$R_{(ILIM)} = 4.02 \text{ k}\Omega, V_{(IN)} - V_{(OUT)} = 1 \text{ V}$	4.185	4.5	4.815	Α
		$R_{(ILIM)} = 3 k\Omega, V_{(IN)} - V_{(OUT)} = 1 V$	5.58	6	6.42	Α
I _(OL_Pulse)	Transient Pulse Over current limit	3 k Ω < R _(ILIM) < 30 k Ω , TPS26631, TPS26633, TPS26635 and TPS26636 Only		2xI _(OL)		Α
I _(FASTRIP)	Fast-trip comparator threshold	TPS26630 and TPS26632 Only		2xl _(OL)		Α
I _(FASTRIP)	Fast-trip comparator threshold	TPS26631, TPS26633,TPS26635 and TPS26636 Only		3xI _(OL)		Α



Electrical Characteristics (continued)

 $-40^{\circ}\text{C} \leq \text{T}_{\text{A}} = \text{T}_{\text{J}} \leq +125^{\circ}\text{C}, \ 4.5 \ \text{V} < \text{V}_{(\text{IN_SYS})} = \text{V}_{(\text{IN})} < 60 \ \text{V}, \ \text{V}_{(\overline{\text{SHDN}})} = 2 \ \text{V}, \ \text{R}_{(\text{ILIM})} = 30 \ \text{k}\Omega, \ \text{IMON} = \text{PGOOD} = \overline{\text{FLT}} = \text{OPEN}, \ \text{C}_{(\text{OUT})} = 1 \ \mu\text{F}, \ \text{C}_{(\text{dVdT})} = \text{OPEN}. \ \text{(All voltages referenced to GND, (unless otherwise noted))}$

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
I _(SCP)	Short Circuit Protect current			45		Α
` '	R LIMITING CONTROL (PLIM) INPUT – T	PS26632, TPS26633, TPS26635 and TP	S26636 ON	NLY		
V _(SEL_PLIM)	Power Limit Feature select threshold		160	217	240	mV
I _(PLIM)	PLIM sourcing current	$V_{(PLIM)} = 0 V$	4.4	5.02	5.6	μA
,		$R_{(PLIM)} = 100 \text{ k}\Omega$	94	100	106	W
$P_{(PLIM)}$	Max Output power	$R_{(PLIM)} = 150 \text{ k}\Omega^{(1)}$	141.9	151	160.1	W
B_GATE (BLOC	KING FET GATE DRIVER)	1 ()	-			
V _(B_GATE)	B_GATE clamp voltage	V _(B_GATE) - V _(IN_SYS)	8.3	10.23	14	V
I _(B GATE)	Blocking FET Gate drive current	$V_{(B_GATE)} - V_{(IN_SYS)} = 1 \text{ V}$	16	19.4	23	μA
Rpd_BGATE	B_GATE Pull down resistance		800	1010	1200	kΩ
V _(DRV_OH)	DRV logic high level	$V_{(DRV)} - V_{(IN_SYS)}, C_{(DRV)} \le 50 \text{ pF}$	3	4.25	5.2	V
PASS FET OUT	PUT (OUT)	, , , = , , ,			'	
R _{ON}	IN to OUT total ON resistance	$0.6 \text{ A} \le I_{(OUT)} \le 6 \text{ A}, T_{J} = 25^{\circ}\text{C}$	26	30.44	34.5	mΩ
R _{ON}	IN to OUT total ON resistance	$0.6 \text{ A} \le I_{(OUT)} \le 6 \text{ A}, T_{J} = 85^{\circ}\text{C}$	33		45	mΩ
R _{ON}	IN to OUT total ON resistance	$0.6 \text{ A} \le I_{(OUT)} \le 6 \text{ A}, -40^{\circ}\text{C} \le T_{\text{J}} \le +125^{\circ}\text{C}$	19	30.44	53	mΩ
I _{lkg(OUT)}	OUT leakage during input supply brownout	$V_{(IN_SYS)} = 0 \text{ V}, V_{(OUT)} = 24 \text{ V}, V_{(IN)} = Floating, V_{(\overline{SHDN})} = 2V, Sinking$	-100			μΑ
V _(REVTH)	V _(IN_SYS) – V _(OUT) threshold for reverse protection comparator, rising	- (1	-20	-15	-9	mV
V _(FWDTH)	V _(IN_SYS) – V _(OUT) threshold for reverse protection comparator, falling		45	57	67	mV
OUTPUT RAMP	CONTROL (dVdT)					
I _(dVdT)	dVdT charging current	$V_{(dVdT)} = 0 V$	1.775	2	2.225	μA
GAIN _(dVdT)	dVdT to OUT gain	$V_{(OUT)}/V_{(dVdT)}$	23.5	25	26	V/V
$V_{(dVdTmax)}$	dVdT maximum capacitor voltage		3.8	4.17	4.75	V
R _(dVdT)	dVdT discharging resistance		10	16.6	26.6	Ω
LOW IQ SHUTD	OOWN (SHDN) INPUT					
V _(SHDN)	Open circuit voltage	$I_{(SHDN)} = 0.1 \mu A$	2.48	2.7	3.3	V
V _(SHUTF)	SHDN threshold voltage for low IQ shutdown, falling		0.8			V
V _(SHUTR)	SHDN threshold rising				2	V
I _(SHDN)	Leakage current	$V_{(\overline{SHDN})} = 0 \text{ V}$	-10			μA
CURRENT MON	IITOR OUTPUT (IMON)				'	
GAIN _(IMON)	Gain factor I _(IMON) :I _(OUT)	0.6 A ≤ I _(OUT) ≤ 2 A	25.66	27.9	30.14	μA/A
		2 A ≤ I _(OUT) ≤ 6 A	26.22	27.9	29.58	μA/A
FAULT FLAG (F	LT): ACTIVE LOW				'	
R _(FLT)	FLT Pull-down resistance		36	70	130	Ω
I _(FLT)	FLT Input leakage current	0 V ≤ V _(FLT) ≤ 60 V	-150	6	150	nA
POWER GOOD	(PGOOD)				'	
R _(PGOOD)	PGOOD Pull-down resistance		36	70	130	Ω
I _(PGOOD)	PGOOD Input leakage current	0 V ≤ V _(PGOOD) ≤ 60 V	-150		150	nA
•	T FOR POWER GOOD COMPARATOR (F				L	
V _(PGTHR)	PGTH threshold voltage, rising		1.176	1.2	1.224	V
V _(PGTHF)	PGTH threshold voltage, falling		1.09	1.123	1.15	V
I _(PGOOD)	PGTH input leakage current	0 V ≤ V _(PGTH) ≤ 60 V	-150		150	nA
. ,		, ,				

⁽¹⁾ Parameter guaranteed by design and characterization, not tested in production



Electrical Characteristics (continued)

 $-40^{\circ}\text{C} \leq \text{T}_{\text{A}} = \text{T}_{\text{J}} \leq +125^{\circ}\text{C}, \ 4.5 \ \text{V} < \text{V}_{(\text{IN_SYS})} = \text{V}_{(\text{IN})} < 60 \ \text{V}, \ \text{V}_{(\overline{\text{SHDN}})} = 2 \ \text{V}, \ \text{R}_{(\text{ILIM})} = 30 \ \text{k}\Omega, \ \text{IMON} = \text{PGOOD} = \overline{\text{FLT}} = \text{OPEN}, \ \text{C}_{(\text{OUT})} = 1 \ \mu\text{F}, \ \text{C}_{(\text{dVdT})} = \text{OPEN}. \ \text{(All voltages referenced to GND, (unless otherwise noted))}$

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
THERMAL PRO	TECTION					
T _(J_REG)	Thermal regulation set point		136	145	154	°C
T _(TSD)	Thermal shutdown (TSD) threshold, rising			165		°C
T _(TSDhyst)	TSD hysteresis			11		٥C
MODE						
		MODE = Open		Latch		
MODE_SEL	Mode selection	MODE = Short to GND		Auto – Retry		

7.6 Timing Requirements

 $-40^{\circ}\text{C} \leq T_{\text{A}} = T_{\text{J}} \leq +125^{\circ}\text{C}, \ 4.5 \ \text{V} < \text{V}_{(\text{IN_SYS})} = \text{V}_{(\text{IN})} < 60 \ \text{V}, \ \text{V}_{(\overline{\text{SHDN}})} = 2 \ \text{V}, \ \text{R}_{(\text{ILIM})} = 30 \ \text{k}\Omega, \ \text{IMON} = \text{PGOOD} = \overline{\text{FLT}} = \text{OPEN}, \ \text{C}_{(\text{OUT})} = 1 \ \mu\text{F}, \ \text{C}_{(\text{dVdT})} = \text{OPEN}. \ \text{(All voltages referenced to GND, (unless otherwise noted))}$

	PARAMETER	TEST CONDITIONS	MIN	NOM	MAX	UNIT
UVLO INPUT (U\	/LO)					
UVLO_t _{on(dly)}	UVLO switch turnon delay	$\begin{array}{l} \text{UVLO} \uparrow \text{ (100 mV above } V_{\text{(UVLOR)}}\text{) to} \\ V_{\text{(OUT)}} = 100 \text{ mV with } V_{\text{(PGTH}} < \\ V_{\text{(PGTHF)}}, C_{\text{(dVdT)}} \geq 10 \text{ nF, } [C_{\text{(dVdT)}} \text{ in} \\ \text{nF]} \end{array}$		742 + 49.5 x C _(dVdT)		μs
UVLO_t _{on(fast_dly)}	UVLO switch turnon delay (fast)	UVLO↑ (100 mV above V _(UVLOR)) to FET ON with V _(PGTH) > V _(PGTHF)	70	150	251	μs
UVLO_t _{off(dly)}	UVLO switch turnoff delay	UVLO↓(20 mV below V _(UVLOF)) to FLT↓	9	11	16	μs
t _{UVLO_FLTdly)}	UVLO to fault de-assertion delay	UVLO↑ to FLT ↑ delay	500	617	700	μs
OVER VOLTAGE	PROTECTION INPUT (OVP)					
OVP_t _{OFF(dly)}	OVP switch turnoff delay	OVP↑ (20 mV above V _(OVPR)) to FLT↓	8.5	11	14	μs
OVP_t _{on(fast_dly)}	OVP switch turnon delay (fast)	OVP↓ (100 mV below V _(OVPF)) to FET ON with V _(PGTH) > V _(PGTHF)	58	129	225	μs
OVP_t _{on(dly)}	OVP switch disable delay	OVP \downarrow (100 mV below V _(OVPF)) to FET ON with V _(PGTH) < V _(PGTHF) , C _(dVdT) \geq 10 nF, [C _(dVdT) in nF]		150 + 49.5 x C _(dVdT)		μs
t _{OVC(dly)}	Maximum duration in over voltage clamp operation	TPS26632, TPS26633,TPS26635 and TPS26636 Only		162		ms
OVC_t _{FLT(dly)}	FLT assertion delay in over voltage clamp operation	TPS26632, TPS26633,TPS26635 and TPS26636 Only		617		μs
SHUTDOWN CO	NTROL INPUT (SHDN)					
t _{SD(dly)}	SHUTDOWN entry delay	SHDN↓ (below V _(SHUTF)) to FET OFF	0.8	1	1.5	μs
CURRENT LIMIT	•				·	
	Hot-short response time	$I_{(OUT)} > I_{(SCP)}$		1		μs
^t FASTTRIP(dly)	Soft short response	I _(FASTTRIP) < I _(OUT) < I _(SCP)	2.2	3.2	4.5	μs
t _{CL_PLIM(dly)}	Maximum duration in current & (power limiting: TPS26632, TPS26633, TPS26635 and TPS26636 Only)		129	162	202	ms
t _{CB(dly)}	Maximum duration in 2x current limiting	$I_{(OL)} < I_{(OUT)} \le I_{(2xOL)}$	20	25.5	31	ms
tCBRetry(dly)	Retry delay in Pulse over current limiting	MODE = GND, TPS26631, TPS26633,TPS26635 and TPS26636 Only	550	670	800	ms
t _{CL_PLIM_FLT(dly)}	FLT delay in current & (power limiting: TPS26632, TPS26633, TPS26635 and TPS26636 Only)		1.09	1.3	1.6	ms



Timing Requirements (continued)

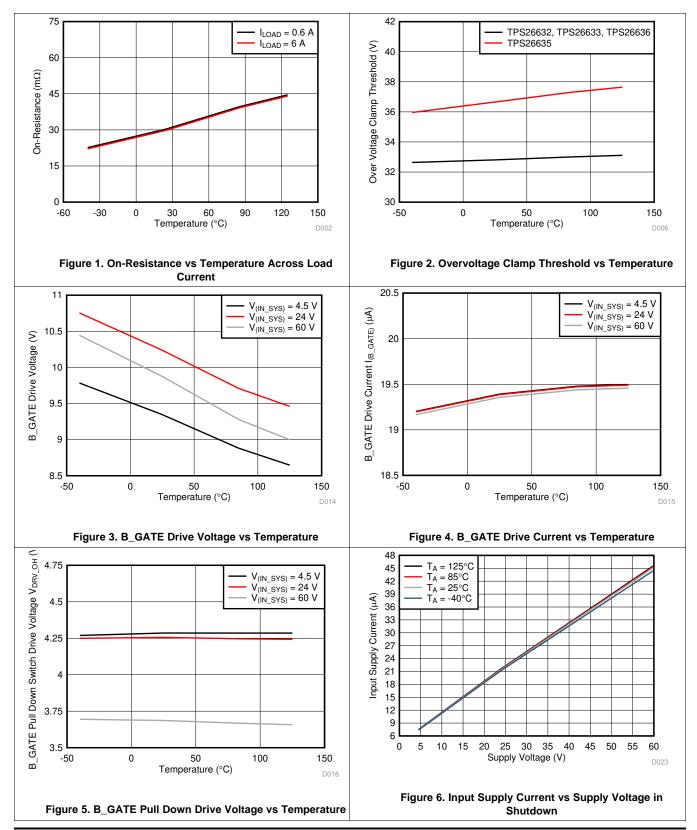
 $-40^{\circ}\text{C} \leq \text{T}_{\text{A}} = \text{T}_{\text{J}} \leq +125^{\circ}\text{C}, \ 4.5 \ \text{V} < \text{V}_{(\text{IN_SYS})} = \text{V}_{(\text{IN})} < 60 \ \text{V}, \ \text{V}_{(\overline{\text{SHDN}})} = 2 \ \text{V}, \ \text{R}_{(\text{ILIM})} = 30 \ \text{k}\Omega, \ \text{IMON} = \text{PGOOD} = \overline{\text{FLT}} = \text{OPEN}, \ \text{C}_{(\text{OUT})} = 1 \ \mu\text{F}, \ \text{C}_{(\text{dVdT})} = \text{OPEN}. \ \text{(All voltages referenced to GND, (unless otherwise noted))}$

Reverse protection comparator dectection delay (reverse)		PARAMETER	TEST CONDITIONS	MIN	NOM	MAX	UNIT
TRCB(dity) Delow V(restrib) to V(restrib	t _{RCB(fast_dly)}	Reverse protection comparator	below $V_{(REVTH)}$) to $V_{(DRV)} - V_{(IN_SYS)} =$		0.17	0.37	μs
Reverse protection comparator deceted on delay (forward) Soverage Composition	t _{RCB(dly)}	dectection delay (reverse)	below $V_{(REVTH)}$) to $V_{(DRV)} - V_{(IN_SYS)} =$		0.48	3	μs
$t_{FWD_FLT(dly)} = t_{FWD_FLT(dly)} = t_{FWD_FLT(dly)} = t_{CQC} = t_{$	$t_{RCB(flt_dly)}$	Fault assertion Delay		500	617	800	μs
OUTPUT RAMP CONTROL (dVdT) $t_{(FASTCHARGE)} Output ramp time in fast charging C_{(dVdT)} = Open, 10\% to 90\% \\ V_{(OUT)} \cdot C_{(OUT)} = 1 \ \mu F; \ V_{(IN)} = 24V 350 495 700 \mu V_{(OUT)} \cdot V_{(IN)} = 24V 350 495 700 \mu V_{(OUT)} \cdot V_{(IN)} = 24V 350 495 700 \mu V_{(OUT)} \cdot V_{(IN)} = 24V 350 495 700 \mu V_{(OUT)} \cdot V_{(IN)} = 24V 350 495 700 4$	tewn FLT(div)		$\begin{array}{l} (V_{(IN_SYS)} - V_{(OUT)})\uparrow \ (10 \ mV \ overdrive \\ above \ V_{(FWDTH)}) \ to \ V_{(BGATE)} - V_{(IN_SYS)} \\ = 5 \ V_{,} \ C_{(BFET-IN_SYS)} = 4.7 \ nF \end{array}$		0.87		ms
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	_ 、,,	Fault de-assertion Delay		434	605	800	μs
$\begin{array}{c} \text{t}_{(\text{FASTCHARGE})} & \text{Output ramp time in fast charging} & \text{V}_{(\text{OUT})}^{\prime}, \text{C}_{(\text{OUT})} = 1 \mu\text{F; V}_{(\text{IN})} = 24\text{V} \\ \text{t}_{(\text{dVdT})} & \text{Output ramp time} & \begin{array}{c} \text{C}_{(\text{dVdT})} = 22 \text{nF, } 10\% \text{to } 90\% \\ \text{V}_{(\text{OUT})}^{\prime}, \text{V}_{(\text{IN})} = 24\text{V} \\ \end{array} \\ \begin{array}{c} \text{POWER GOOD (PGOOD)} \\ \text{t}_{\text{PGOODR}} & \text{PGOOD delay (deglitch) time} & \text{Rising edge} & 1.07 & 1.3 & 1.6 \text{m} \\ \text{t}_{\text{PGOODF}} & \text{PGOOD delay (deglitch) time} & \text{Falling edge, PGTH}_{\downarrow} (10\text{mV below} \\ \text{V}_{(\text{PGTHF})} \\ \end{array} \\ \begin{array}{c} \text{FAULT FLAG (FLT)} \\ \text{t}_{\text{CB_FLT}(\text{dly})} & \overline{\text{FLT}} \text{assertion delay in Pulse over} \\ \text{current limiting} & \overline{\text{CPSDE633}}, \overline{\text{TPS26635}} \text{and} \\ \text{TPS26636}, \overline{\text{Only}} \\ \end{array} \\ \begin{array}{c} \text{22} 25.5 30 \text{m} \\ \text{TPS26636 Only} \\ \end{array} \\ \begin{array}{c} \text{THERMAL PROTECTION} \\ \text{TCSD_retry} & \overline{\text{Retry delay in TSD}} & \overline{\text{MODE}} = \overline{\text{GND}} & 500 648 800 \text{m} \\ \end{array} \\ \end{array}$	OUTPUT RAMP	CONTROL (dVdT)					
POWER GOOD (PGOOD) t_{PGOODR} PGOOD delay (deglitch) time Rising edge 1.07 1.3 1.6 m t_{PGOODF} PGOOD delay (deglitch) time Falling edge, PGTH \downarrow (10mV below V(PGTHF)) FAULT FLAG (FLT) $t_{CB_FLT(dly)}$ FLT assertion delay in Pulse over current limiting Delay from $t_{IOUT} > t_{IOL}$ to FLT \downarrow . TPS26631, TPS26635 and TPS26635 and TPS26636 Only THERMAL PROTECTION $t_{(TSD_retry)}$ Retry delay in TSD MODE = GND 500 648 800 m	t _(FASTCHARGE)	Output ramp time in fast charging		350	495	700	μs
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$t_{(dVdT)}$	Output ramp time			8.35		ms
FAULT FLAG (FLT) $t_{CB_FLT(dly)} \qquad FIT \text{ assertion delay in Pulse over current limiting} \qquad Delay from t_{OUT} > t_{OL} \text{ to } FLT \text{ assertion delay in Pulse over TPS26631, TPS26635 and TPS26635 and TPS26636 Only} t_{CB_FLT(dly)} \qquad Retry delay in TSD \qquad MODE = GND \qquad 500 \qquad 648 \qquad 800 m$	POWER GOOD	(PGOOD)					
FAULT FLAG (FLT) $t_{CB_FLT(dly)}$ FIT assertion delay in Pulse over current limiting $t_{CB_FLT(dly)}$ Delay from $t_{(OUT)} > t_{(OL)}$ to FLT 1. TPS26631, TPS26635 and TPS26635 and TPS26636 Only THERMAL PROTECTION $t_{(TSD_retry)}$ Retry delay in TSD MODE = GND 1.3 2.12 4 Delay from $t_{(OUT)} > t_{(OL)}$ to FLT 1. TPS26635 and TPS26635 and TPS26635 and TPS26636 Only	t _{PGOODR}	PGOOD delay (deglitch) time	Rising edge	1.07	1.3	1.6	ms
	t _{PGOODF}	PGOOD delay (deglitch) time		1.3	2.12	4	μs
tcb_FLT(dly) TET assertion delay in 1 dise over current limiting TPS26631, TPS26635, TPS26635 and TPS26635 and TPS26636 Only 22 25.5 30 m THERMAL PROTECTION t _(TSD_retry) Retry delay in TSD MODE = GND 500 648 800 m	FAULT FLAG (F	TLT)					
t _(TSD_retry) Retry delay in TSD MODE = GND 500 648 800 m	t _{CB_FLT(dly)}	,	TPS26631, TPS26633, TPS26635 and	22	25.5	30	ms
(TOU_LOU)	THERMAL PRO	TECTION					
t _(Treg_timeout) Thermal Regulation Timeout 2.3 2.54 2.9	t _(TSD_retry)	Retry delay in TSD	MODE = GND	500	648	800	ms
	t _(Treg_timeout)	Thermal Regulation Timeout		2.3	2.54	2.9	S



7.7 Typical Characteristics

 $-40^{\circ}\text{C} \leq \text{T}_{\text{A}} = \text{T}_{\text{J}} \leq +125^{\circ}\text{C}, \ V_{(\text{IN}_\text{SYS})} = V_{(\text{IN})} = 24 \ \text{V}, \ V_{(\overline{\text{SHDN}})} = 2 \ \text{V}, \ R_{(\text{ILIM})} = 30 \ \text{k}\Omega, \ \text{IMON} = \text{PGOOD} = \overline{\text{FLT}} = \text{OPEN}, \ C_{(\text{OUT})} = 1 \ \text{pgood} = \overline{\text{FLT}} = \text{OPEN}, \ C_{(\text{OUT})} = 1 \ \text{pgood} = \overline{\text{FLT}} = \text{OPEN}, \ C_{(\text{OUT})} = 1 \ \text{pgood} = \overline{\text{FLT}} = \text{OPEN}, \ C_{(\text{OUT})} = 1 \ \text{pgood} = \overline{\text{FLT}} = \text{OPEN}, \ C_{(\text{OUT})} = 1 \ \text{pgood} = \overline{\text{FLT}} = 0 \ \text{pgood} = \overline{\text{FLT}} = 0 \ \text{pgood} = \overline{\text{FLT}} = 0 \ \text{pgood} = 1 \ \text{pgoo$



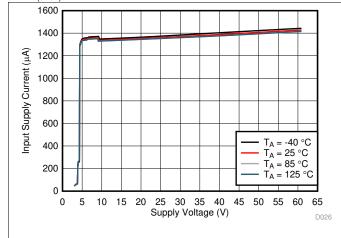
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Typical Characteristics (continued)

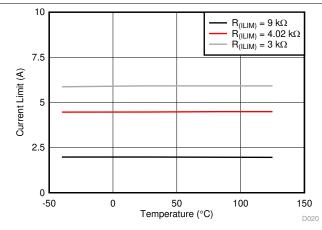
 $-40^{\circ}\text{C} \leq \text{T}_{\text{A}} = \text{T}_{\text{J}} \leq +125^{\circ}\text{C}, \ V_{(\text{IN_SYS})} = \text{V}_{(\text{IN})} = 24 \ \text{V}, \ V_{(\overline{\text{SHDN}})} = 2 \ \text{V}, \ R_{(\text{ILIM})} = 30 \ \text{k}\Omega, \ \text{IMON} = \text{PGOOD} = \overline{\text{FLT}} = \text{OPEN}, \ C_{(\text{OUT})} = 1 \ \mu\text{F}, \ C_{(\text{dVdT})} = \text{OPEN}. \ \text{(Unless stated otherwise)}$



-20 Supply Current (µA) -40 -60 -80 -100 -120 $T_A = -40^{\circ}C$ $T_A=25^{\circ}C$ -140 $T_A=85^{\circ}C$ $T_A = 125$ °C -65 -60 -55 -50 -45 -40 -35 -30 -25 -20 -15 -10 Reverse Supply Voltage (V) $V_{(OUT)} = 0 V$

Figure 7. Input Supply Current vs Supply Voltage During Normal Operation

Figure 8. Input Supply Current vs Reverse Supply Voltage, $-V_{(IN_SYS)}$



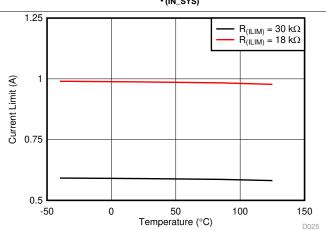


Figure 9. Overload Current Limit vs Temperature

Figure 10. Overload Current Limit vs Temperature

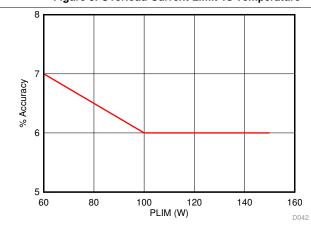


Figure 11. Output Power Limiting Accuracy vs PLIM

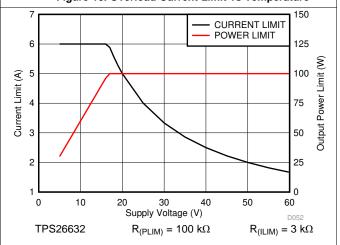


Figure 12. Power Limit, Current limit vs Supply Voltage

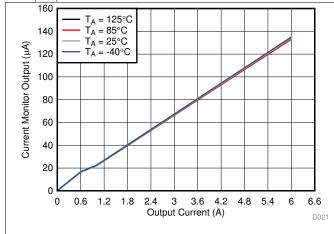
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Typical Characteristics (continued)

 $-40^{\circ}\text{C} \leq \text{T}_{\text{A}} = \text{T}_{\text{J}} \leq +125^{\circ}\text{C}, \ V_{(\text{IN_SYS})} = \text{V}_{(\text{IN})} = 24 \ \text{V}, \ V_{(\overline{\text{SHDN}})} = 2 \ \text{V}, \ R_{(\text{ILIM})} = 30 \ \text{k}\Omega, \ \text{IMON} = \text{PGOOD} = \overline{\text{FLT}} = \text{OPEN}, \ C_{(\text{OUT})} = 1 \ \text{pgood} = \overline{\text{FLT}} = \text{OPEN}, \ C_{(\text{OUT})} = 1 \ \text{pgood} = \overline{\text{FLT}} = \text{OPEN}.$



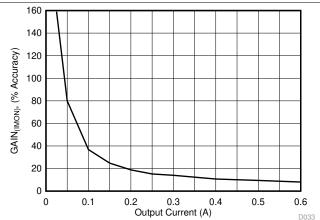
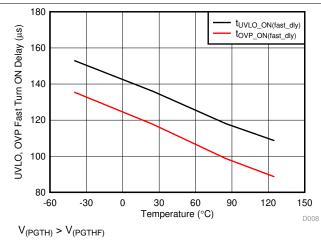


Figure 13. Current Monitor Output vs Output Current

Figure 14. IMON Gain Accuracy at < 0.6-A Output Current



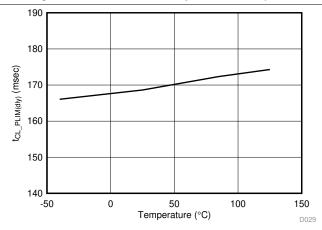
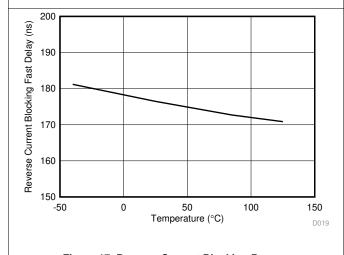


Figure 15. UVLO, OVP Fast Turn ON Delay vs Temperature

Figure 16. Maximum Duration in Current and Power Limiting vs Temperature



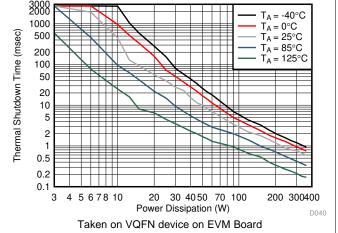


Figure 17. Reverse Current Blocking Response vs
Temperature

Figure 18. Thermal Shutdown Time vs Power Dissipation

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TEXAS INSTRUMENTS

8 Parameter Measurement Information

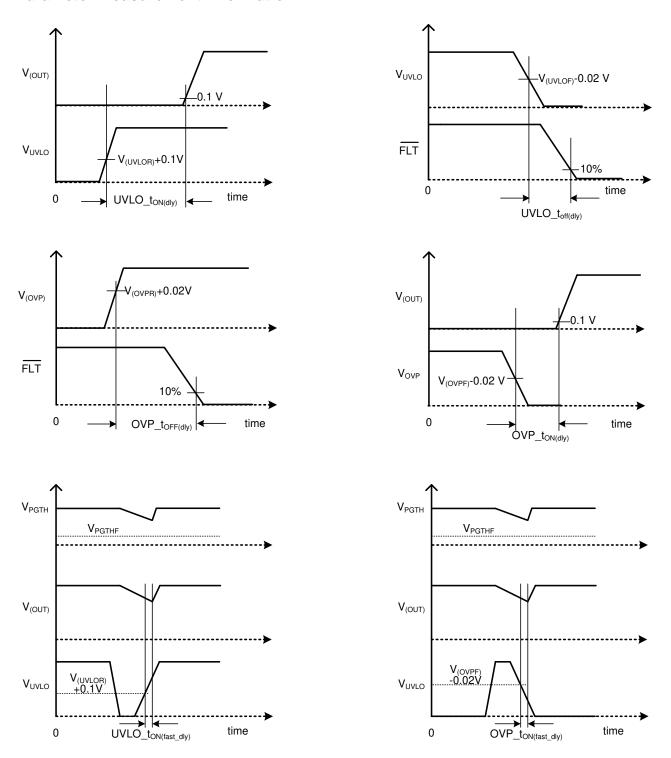


Figure 19. Timing Waveforms

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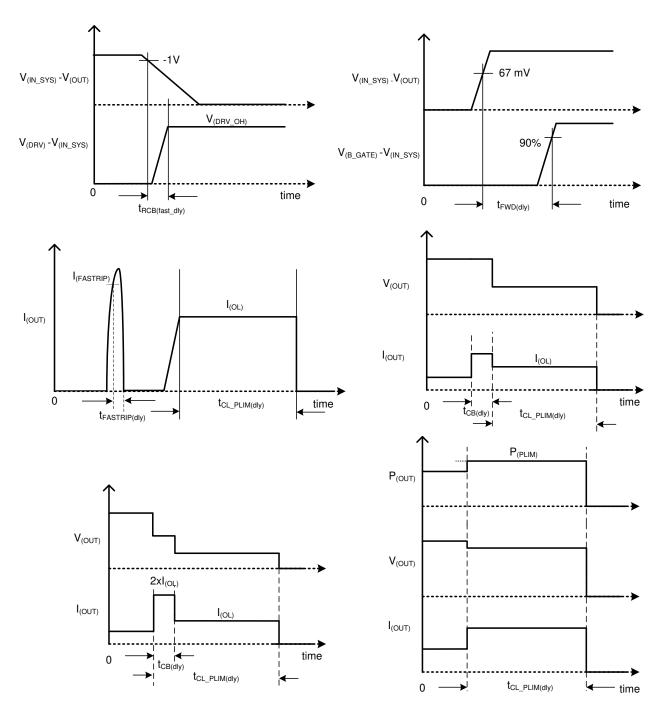


Figure 20. Timing Waveforms

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Product Folder Links: *TPS2663*



9 Detailed Description

9.1 Overview

The TPS2663x devices are a family of 60-V industrial eFuses. The devices provides robust protection for all systems and applications powered from 4.5 V to 60 V. With an external N-channel FET the devices can be used to protect the loads from negative supply voltages down to -60 V. For hot-pluggable boards, the devices provides hot-swap power management with in-rush current control and programmable output voltage slew rate features using the dVdT pin. Load, source and device protections are provided with many programmable features including overcurrent, overvoltage and undervoltage. The precision overcurrent limit (\pm 7% at 6 A) helps to minimize over design of the input power supply, while the fast response short circuit protection 1- μ s (typical) immediately isolates the faulty load from the input supply when a short circuit is detected. The device features fast reverse current blocking response (0.17 μ s). The internal robust protection control blocks of the TPS2663x along with its \pm 60-V rating, helps to simplify the system designs for the industrial surge compliance ensuring complete protection of the load and the device. The 60-V maximum DC operating and 70-V absolute maximum voltage rating enables system protection from 60-V DC input supply faults and from industrial SELV power supplies.

By monitoring the output (Load) voltage through the PGTH pin, the device distinguishes between real system faults and system transients and the turn ON delay during a fault recovery is controlled accordingly. The valid load voltage detection threshold can be adjusted using a resistor ladder network from OUT, PGTH and GND. This scheme ensures fast recovery during system tests like voltage interruption and brown-out tests, EMC testing like Electrical Fast Transients (IEC61000-4-4) and Surge (IEC61000-4-5).

The TPS26632, TPS26633, TPS26635 and TPS26636 devices integrate adjustable output power limiting (PLIM) functionality that simplifies the system design requiring compliance in accordance to standards like IEC61010-1 and UL1310.

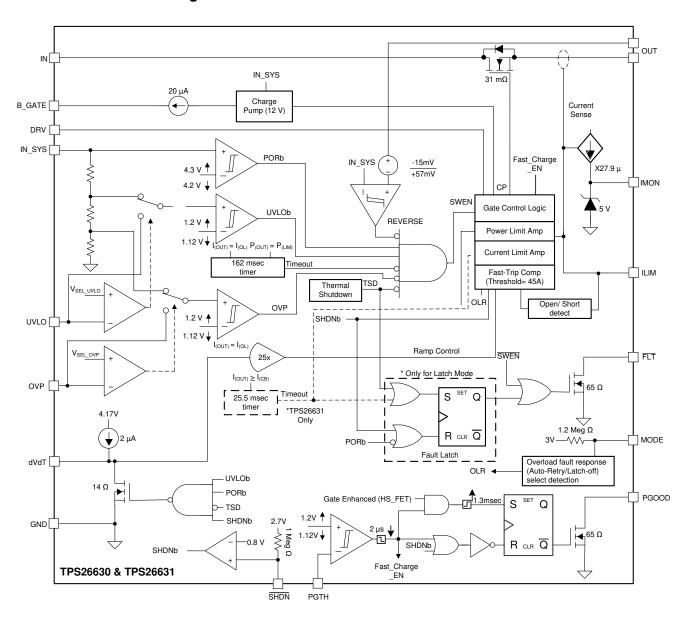
The devices provides precise monitoring of voltage bus for brown-out, overvoltage conditions and asserts fault signal for the downstream system. Its overall threshold accuracy of 2% ensures tight supervision of bus, eliminating the need for a separate supply voltage supervisor chip. The devices monitors $V_{(IN_SYS)}$ and $V_{(OUT)}$ to provide true reverse current blocking when a reverse condition or input power failure condition is detected.

Additional features of the TPS2663x devices include:

- ±6% Current monitor output (IMON) for health monitoring of the system
- A choice of latch off or automatic restart mode response during current limit, power Limit and thermal fault using MODE pin
- PGOOD indicator output with ±2% accurate adjustable valid load voltage detection threshold (PGTH)
- Over temperature protection to safely shutdown in the event of an overcurrent event
- De-glitched fault reporting for supply brown-out and overvoltage faults
- Enable and disable control from an MCU using SHDN pin

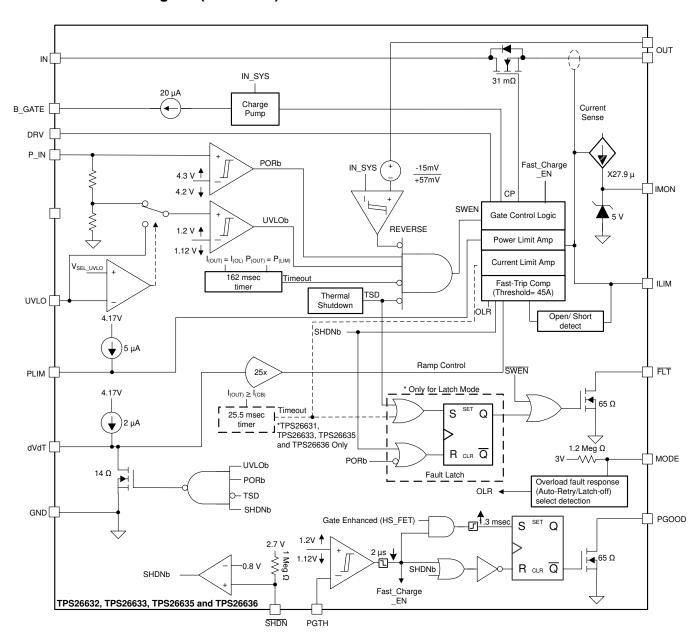


9.2 Functional Block Diagram





Functional Block Diagram (continued)



9.3 Feature Description

9.3.1 Hot Plug-In and In-Rush Current Control

The devices are designed to control the inrush current upon insertion of a card into a live backplane or other "hot" power source. This limits the voltage sag on the backplane's supply voltage and prevents unintended resets of the system power. The controlled start-up also helps to eliminate conductive and radiative interferences. An external capacitor connected from the dVdT pin to GND defines the slew rate of the output voltage at power-on. The fastest output slew rate of 24V/500 µs can be achieved by leaving dVdT pin floating. The inrush current can be calculated using Equation 1.

$$I = C \times \frac{dV}{dT} \ge I(\text{INRUSH}) = C(\text{OUT}) \times \frac{V(\text{IN})}{t dV dT} \tag{1}$$

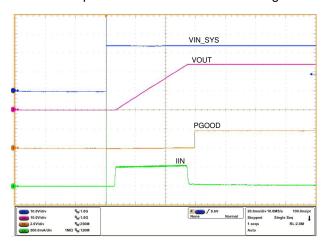
where

$$t_{dVdT} = 20.8 \times 10^3 \times V_{(IN)} \times C_{(dVdT)}$$
 (2)

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Figure 21 illustrates in-rush current control performance of the device during Hot Plug-In.



 $C_{dVdT} = 100 \text{ nF}$ $C_{OUT} = 1000 \text{ }\mu\text{F}$ $R_{ILIM} = 4.02 \text{ }k\Omega$

Figure 21. Hot Plug In and Inrush Current Control at 24-V Input

9.3.1.1 Thermal Regulation Loop

The average power dissipation within the eFuse during power up with a capacitive load can be calculated using Equation 3.

$$PD(INRUSH) = 0.5 \times V(IN) \times I(INRUSH)$$
(3)

System designs requiring to charge large output capacitors rapidly may result in an operating point that exceeds the power dissipation versus time boundary limits of the device defined by Figure 18 characteristic curve. This may result in increase in junction temperature beyond the device's maximum allowed junction temperature. To keep the junction temperature within the operating range, the thermal regulation control loop regulates the junction temperature at $T_{(J_REG)}$, 145°C (typical) by controlling the inrush current profile and thereby limiting the power dissipation within the device automatically. An internal 2.5 seconds (typical) timer starts from the instance the thermal regulation operation kicks in. If the output does not power up within this time then the internal FET is turned OFF. Subsequent operation of the device depends on the MODE configuration (Auto-Retry or latch OFF) setting as shown in Table 1. The maximum time-out of 1.25 seconds (typical) in thermal regulation loop operation ensures that the device and the system board does not heat up during steady fault conditions such as wake up with output short-circuit. This scheme ensures reliable power up operation.

Thermal regulation control loop is internally enabled during power up by $V_{(IN)}$, UVLO cycling and turn ON using SHDN contol. Figure 22 illustrates performance of the device operating in thermal regulation loop during power up by $V_{(IN)}$ with a large output capacitor. The Thermal regulation loop gets disabled internally after the power up sequence when the internal FET's gate gets fully enhanced or when the $t_{(Treg_timeout)}$ of 2.5 seconds (typical) time is elapsed.

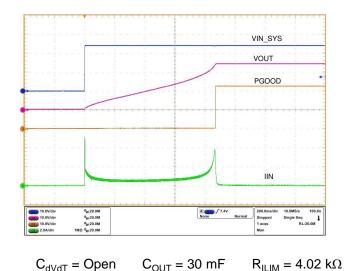


Figure 22. Thermal Regulation Loop Response During Power up with Large Capacitive Load

9.3.2 PGOOD and PGTH

The devices feature an open drain Power good (PGOOD) indicator output. PGOOD can be used for enable and disable of the downstream loads like DC-DC converters. Connect a resistor ladder network from VOUT, PGTH and GND to set the PGOOD threshold level. PGOOD goes high when the internal FET's gate is enhanced and $V_{(PGTH)}$ is above $V_{(PGTHR)}$. PGOOD goes low when $V_{(PGTH)}$ goes below $V_{(PGTHF)}$. There is a deglitch of $V_{(PGTHR)}$ and $V_{(PGTHR)}$ are is a deglitch of $V_{(PGTHR)}$ and $V_{(PGTHR)}$ are indication. PGOOD is a rated for 60 V and can be pulled to IN_SYS or OUT through a resistor. PGTH can be used for setting downstream's supply UVLO levels and PGOOD as enable and disable control.

9.3.2.1 PGTH as VOUT Sensing Input

The devices use PGTH as the output (Load) voltage monitor input and to set the down stream loads UVLO threshold. To set the input PGTH threshold, connect a resistor divider network from VOUT to PGTH terminal to GND as shown in the

Simplified Schematic. During a system fault recovery (example: OVP high to low or UVLO low to high) when the internal FET gate control is enabled, the device samples the PGTH information and decides whether to turn ON the FET with fast slew rate or dVdT mode based on the sampled $V_{(PGTH)}$ information.

Figure 19 shows the turn ON behavior based on $V_{(PGTH)}$ information. During the fault recovery instance if the $V_{(PGTH)}$ level is above $V_{(PGTH)}$ then the internal FET turns ON within a delay of $V_{(DVP(dly_fast))}$ with fast slew rate (ignores the capacitance connected at dVdT pin) with thermal regulation loop enabled for a duration of $V_{(PGTH)}$. Maximum current through the device during this operation is limited at $V_{(DL)}$ in TPS26630 and TPS26632 devices and at 2 x $V_{(DL)}$ in TPS26631, TPS26633, TPS26635 and TPS26636 devices for a maximum duration of $V_{(PGTH)}$. During the fault recovery instance if the $V_{(PGTH)}$ level is below $V_{(PGTHF)}$ then the device turns ON the internal FET in dVdT mode and the slew rate will depend on the dVdT capacitor value and maximum current through the devices is limited at $V_{(DL)}$. This way the device distinguishes between real system faults and system transients and the turn ON delay is controlled accordingly. This scheme ensures fast recovery during system tests like voltage interruption and brown-out tests, EMC testing like Electrical Fast Transients (IEC61000-4-4) and Surge (IEC61000-4-5). The fast turn ON during transient recovery feature can be disabled by connecting PGTH to GND. In this case, PGOOD will be pulled low.



9.3.3 Undervoltage Lockout (UVLO)

The TPS2663x devices feature an accurate \pm 2% adjustable undervoltage lockout functionality. When the <u>voltage</u> at UVLO pin falls below $V_{(UVLOF)}$ during input undervoltage fault, the internal FET quickly turns off and FLT is asserted. The UVLO comparator has a hysteresis of 78 mV (typical). To set the input UVLO threshold, connect a resistor divider network from IN supply to UVLO terminal to GND as shown in the <u>Simplified Schematic</u>. The TPS2663x devices also features a factory set 15 V input supply undervoltage lockout $V_{(IN_SYS_UVLO)}$ threshold with 1-V hysteresis. This feature can be enabled by connecting the UVLO terminal directly to the GND terminal. If the Undervoltage Lock-Out function is not needed, the UVLO terminal must be connected to the IN_SYS terminal. UVLO terminal must not be left floating. In the applications where reverse polarity protection is required connect a minimum of 300-k Ω resistor between UVLO and IN_SYS.

Figure 19 shows the turn ON behavior when UVLO pin voltage exceeds V_(UVLOR) threshold.

9.3.4 Overvoltage Protection (OVP)

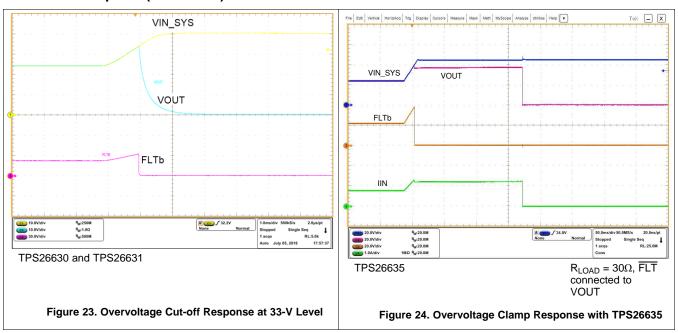
The TPS2663x devices incorporate circuitry to protect the system during overvoltage conditions. The TPS26630 and TPS26631 feature an accurate \pm 2% adjustable overvoltage cut off functionality. A voltage more than $V_{(OVPR)}$ on OVP pin turns off the internal FET and protects the downstream load. To program the OVP threshold externally, connect a resistor divider from IN_SYS supply to OVP terminal to GND as shown in the Simplified Schematic.

The TPS26630 and TPS26631 also feature a factory set 34.3-V input overvoltage cut off $V_{(IN_SYS_OVP)}$ threshold with a 440 mV hysteresis. This feature can be enabled by connecting the OVP terminal directly to the GND terminal. The TPS26632, TPS26633 and TPS26636 feature an internally fixed 35-V maximum overvoltage clamp $V_{(OVC)}$ functionality. The TPS26632 and TPS26633 clamps the output voltage to $V_{(OVC)}$, when the input voltage exceeds 35 V. TPS26635 features a fixed 39-V maximum overvoltage clamp level. During the output voltage clamp operation, the power dissipation in the internal MOSFET is PD = $(V_{(IN_SYS)} - V_{(OVC)}) \times I_{(OUT)}$. Excess power dissipation for a prolonged period can increase the device temperature. To avoid this, the internal FET is operated in overvoltage clamp for a maximum duration of $t_{OVC(dly)}$, 162 msec (typical). After this duration, the internal FET is turned OFF and the subsequent operation of the device depends on the MODE configuration (Auto-Retry or latch OFF) setting as shown in Table 1.

Figure 19 shows the turn ON behavior when OVP pin voltage falls below V_(OVPF) threshold.

Figure 23 illustrates the overvoltage cut-off functionality and Figure 24 illustrates the overvoltage clamp functionality. \overline{FLT} is asserted after a delay of 617 μs (typical) after entering in overvoltage clamp mode and remains asserted until the overvoltage fault is removed.

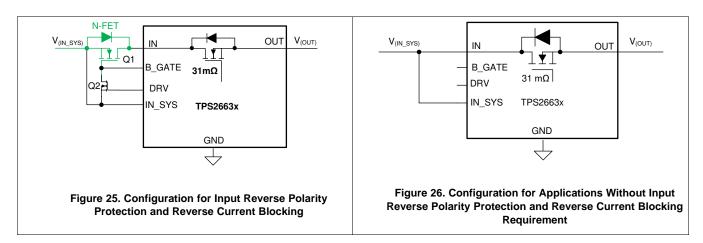




9.3.5 Input Reverse Polarity Protection (B_GATE, DRV)

The TPS2663x devices support the reverse input polarity protection feature. Connect an N-channel power FET (Q1) with the source to IN SYS, drain to IN and GATE to B-GATE as shown in Figure 25. This forms a back to back FET topology in power path that is required to protect the load from input reverse polarity faults. Connect an external signal FET (Q2) across BGATE, DRV and IN_SYS. Q2 acts as a pull down gate switch for Q1. In the applications where reverse polarity protection and reverse current blocking is not required then connect IN_SYS and together. Leave **BGATE** and DRV open shown in **Figure** Figure 27 illustrates the reverse input polarity protection functionality.

The TPS2663x devices support a maximum differential voltage across $V_{(IN_SYS)} - V_{(OUT)}$ upto -85 V. This high voltage transients generally appear during the IEC61000-4-5 surge testing at the $V_{(IN_SYS)}$. This voltage stress appears across the external N-channel FET. The TPS2663x provides a gate drive (B_GATE) of 10.2 V (typical). The fast pull down gate switch Q2 pulls down the GATE of the Q1 during reverse current and reverse polarity fault events. Q2 should be atleast 15-V, VDS rated FET with a maximum VGS rating of 20-V, Ciss \leq 50 pF and VGTH(min) \leq 3 V.





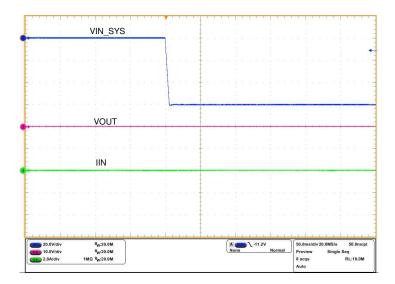


Figure 27. Input Reverse Polarity Response at -60-V Input

9.3.6 Reverse Current Protection

The device monitors $V_{(IN_SYS)}$ and $V_{(OUT)}$ to provide true reverse current blocking when a reverse condition or input power failure condition is detected. The reverse comparator turns OFF the external blocking FET Q1 quickly as soon as $V_{(IN_SYS)} - V_{(OUT)}$ falls below -1 V. The total time taken to turn OFF the FET Q1 in this condition is $t_{RCB(fast_dly)} + t_{(Driver)}$. The delay due to the driver stage $t_{(Driver)}$ can be calculated using Equation 4.

$$t_{(Driver)} = -RDSON_{(Q2)}xCiss_{(Q1)}xIn(\frac{v_{GTH_{(Q1)}}}{v_{BGATE}})$$

where

- RDSON_(Q2) is the on resistance of the fast pull down switch Q2
- Ciss_(Q1) is the input capacitance of the blocking FET Q1
- VGTH_(O1) is the GATE threshold voltage of the blocking FET Q1

•
$$V_{BGATE} = 10.2 \text{ V (typical)}$$
 (4)

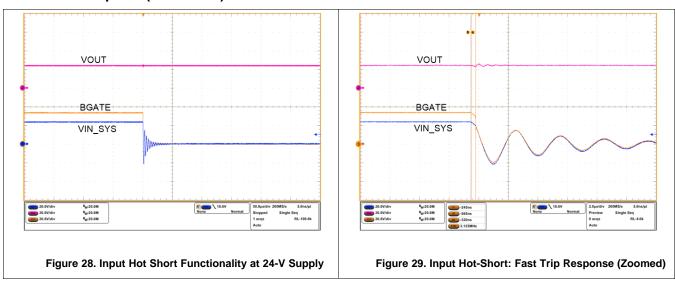
In a typical system design, t_(Driver) is generally 10% to 20% of t_{RCB(fast dlv)} of 120 nsec (typical).

Figure 28 and Figure 29 illustrates the behavior of the system during input hot short circuit condition. The blocking FET Q1 is turned ON within 1.6 ms (typical) once the differential forward voltage $V_{(IN_SYS)} - V_{(OUT)}$ exceeds 67 mV (typical).

(5)

TEXAS INSTRUMENTS

Feature Description (continued)



The reverse comparator architecture has a supply line noise immunity resulting in a robust performance in noisy environments. This is achieved by controlling the turn OFF time of the internal FET based on the over-drive differential voltage $V_{(IN\ SYS)} - V_{(OUT)}$ over $V_{(REVTH)}$. Higher the over-drive, faster the turn OFF time, $t_{RCB(dIv)}$.

9.3.7 Overload and Short Circuit Protection

The device monitors the load current by sensing the voltage across the internal sense resistor. The FET current is monitored during start-up and normal operation.

9.3.7.1 Overload Protection

Set the current limit using Equation 5

$$I_{OL} = \frac{18}{R_{(ILIM)}}$$

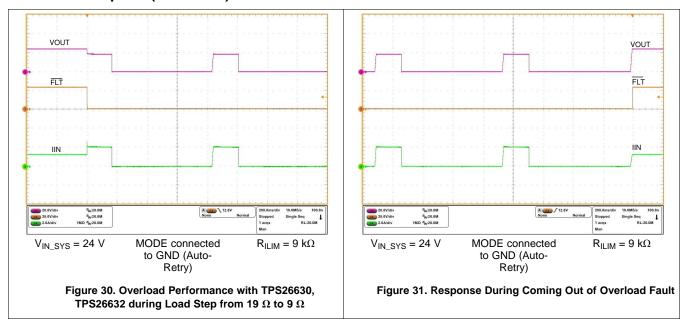
where

- I_(OL) is the overload current limit in Ampere
- $R_{(ILIM)}$ is the current limit resistor in $k\Omega$

9.3.7.1.1 Active Current Limiting at 1x I_{OL}, (TPS26630 and TPS26632 Only)

The TPS2663x devices feature accurate overload current limiting and fast short circuit protection feature. With TPS26630 and TPS26632 if the load current exceeds the programmed current limit I_{OL} , the device regulates the current through it at I_{OL} eventually reducing the output voltage. The power dissipation across the device during this operation will be $(V_{IN} - V_{OUT}) \times I_{OL}$ and this could heat up the device and eventually enter into thermal shutdown. The maximum duration for the overcurrent through the FET $t_{CL_PLIM(dly)}$, 162 msec (typical). If the thermal shutdown occurs before this time the internal FET turns OFF and the subsequent operation (auto-retry or latch OFF) will depend on the MODE pin configuration in Table 1. Figure 30 and Figure 31 illustrate overload current limiting performance.





9.3.7.1.2 Active Current Limiting with 2x I_{OL} Pulse Current Support , (TPS26631, TPS26633,TPS26635 and TPS26636 Only)

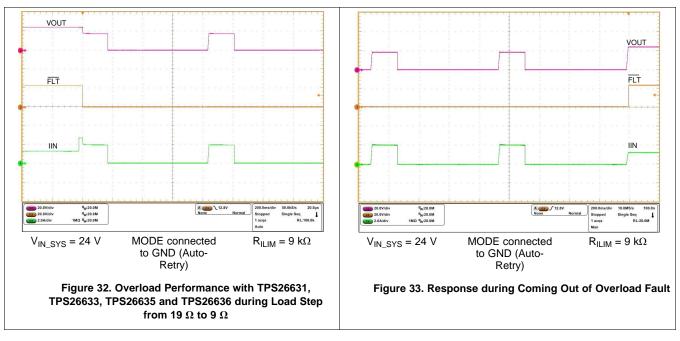
TPS26631,TPS26635 and TPS26636 after the start-up and with PGOOD high, if the load current exceeds I_{OL} , then an internal fixed $t_{CB(dly)}$, 25.5 msec (typical) timer starts. During this time the device will pass through the over current demanded by the load not more than 2 x I_{OL} above which the device will regulate at 2 x I_{OL} . After $t_{CB(dly)}$ time, the device regulates the current at I_{OL} . The power dissipation across the device during this operation will be $(V_{IN}-V_{OUT})$ x I_{OL} and this could heat up the device and eventually enter into thermal shutdown. The maximum duration for the internal FET in current regulation is $t_{CL_PLIM(dly)}$. The subsequent operation will be based on the MODE setting (either auto-retry or latch OFF) in Table 1.

The 2 x $I_{(OL)}$ pulse current support is activated only after PGOOD goes high. If PGOOD is in low state such as during start-up operation or during auto-retry cycles, the 2 x $I_{(OL)}$ pulse current support is not activated and the device limits the current at $I_{(OL)}$ level.

Figure 32 and Figure 33 illustrate overload current limiting performance.

TEXAS INSTRUMENTS

Feature Description (continued)



The TPS2663x devices feature ILIM pin short and open fault detection and protection. The internal FET is turned OFF when ILIM pin is detected short or open to GND and it remains OFF till the ILIM pin fault is removed.

Refer to Figure 20 for more information on $t_{CB(dlv)}$ and $t_{CL\ PLIM(dlv)}$ parameter measurement information.

9.3.7.2 Short Circuit Protection

During a transient output short circuit event, the current through the device increases rapidly. As the current-limit amplifier cannot respond quickly to this event due to its limited bandwidth, the device incorporates a fast-trip comparator. The fast-trip comparator architecture is designed for fast turn OFF $t_{FASTTRIP(dly)} = 1 \mu s$ (typical) with $t_{(SCP)} = 45$ A of the internal FET during an output short circuit event. The fast-trip threshold is internally set to $t_{(FASTTRIP)}$. The fasttrip circuit holds the internal FET off for only a few microseconds, after which the device turns back on slowly, allowing the current-limit loop to regulate the output current to $t_{(OL)}$. Then the device functions similar to the overload condition. Figure 34 illustrates output hot-short performance of the device.

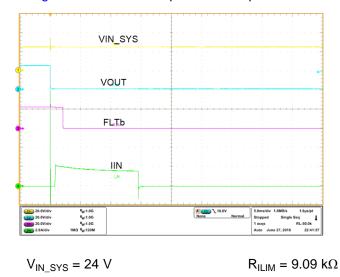


Figure 34. Output Hot-Short Response

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(1)



Feature Description (continued)

The fast-trip comparator architecture has a supply line noise immunity resulting in a robust performance in noisy environments. This is achieved by controlling the turn OFF time of the internal FET based on the overcurrent level, $I_{(FASTTRIP)}$ through the device. Higher the overcurrent, faster the turn OFF time, $t_{FASTTRIP(dly)}$. At overload current level in the range of $I_{FASTTRIP} < I_{OUT} < I_{SCP}$ the fast-trip comparator response is 3.2 μ s (typical).

9.3.7.2.1 Start-Up With Short-Circuit On Output

When the device is started with short-circuit on the output, the current begins to limit at $I_{(OL)}$. Due to high power dissipation of VIN x $I_{(OL)}$ within the device the junction temperature increases. Subsequently, the thermal regulation control loop limits the load current to regulate the junction temperature at $T_{(J_REG)}$, 145°C (typical) for a duration of $t_{(Treg_timeout)}$, 2.5 sec (typical). Subsequent operation of the device depends on the MODE configuration (Auto-Retry or latch OFF) setting as per the Table 1. FLT gets asserted after $t_{(Treg_timeout)}$ and remains asserted till the output short-circuit is removed. Figure 35 illustrates the behavior of the device in this condition.

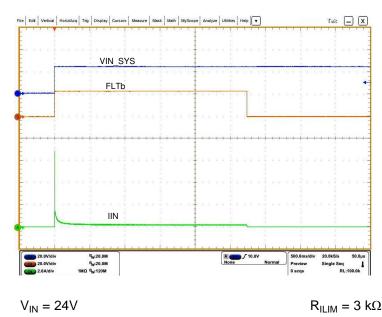


Figure 35. Start-Up With Short on Output

9.3.8 Output Power Limiting, PLIM (TPS26632, TPS26633, TPS26635 and TPS26636 Only)

The TPS26630 and TPS26631 devices with a fixed overcurrent limit threshold the maximum output power limit increases linearly with supply input. Electrical industrial process control equipment such as PLC CPU needs to comply with standards like IEC61010-1 and UL1310 for fire safety, which require limited energy and power circuits. Limiting the output power becomes a challenge in such high power applications where the operating supply voltage range is wide. The TPS26632, TPS26633, TPS26635 and TPS26636 devices integrate adjustable output power limiting functionality that simplifies the system design requiring compliance in accordance to this standard.

Connect a resistor from PLIM to GND as shown in Figure 36 to set the output power limiting value. If output power limiting is not required then connect PLIM to GND directly. This disables the PLIM functionality.

During an over power load event the TPS26632 limits the output power at the programmed value set by PLIM resistor. This indirectly results in the device operation in current limiting mode with steady state output voltage and current set by the load characteristics and $P_{LIM} = V_{OUT} \times I_{OUT}$. Figure 12 shows the output power limit and current limit characteristics of TPS26632 with 100 W power limit setting. The maximum duration for the device in power limiting mode is 162 msec (typical), $t_{CL_PLIM(dly)}$. After this time, the device operates either in auto-retry or latch off mode based on MODE pin configuration in Table 1.



During an over power load event the TPS26633, TPS26635 and TPS26636 allows the extra power for a maximum duration of $t_{CB(dly)}$, 25.5 msec (typical). The maximum power during this time is limited to $V_{OUT} \times 2 \times I_{OL}$ where I_{OL} is the overload current limit set by the $R_{(ILIM)}$ resistor. After the $t_{CB(dly)}$ time, the output power gets limited to the value programmed by the PLIM resistor. Set the power limit using Equation 6.

$$P_{(PLIM)} = 1 \times R_{(PLIM)} \tag{6}$$

Here $P_{(PLIM)}$ is output power limit in watts, $R_{(PLIM)}$ is the power limit setting resistor in $k\Omega$. Figure 37 and Figure 38 illustrate output power limiting performance of TPS26632 and TPS26633 devices respectively.

Refer to Figure 20 for more information on $t_{CB(dlv)}$ and $t_{CL\ PLIM(dlv)}$ parameter measurement information.

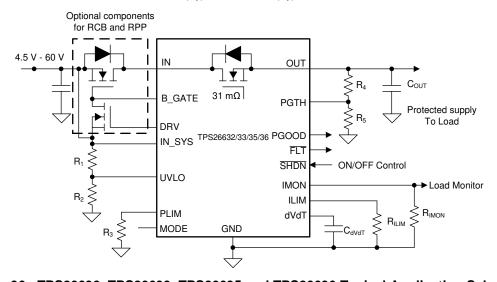
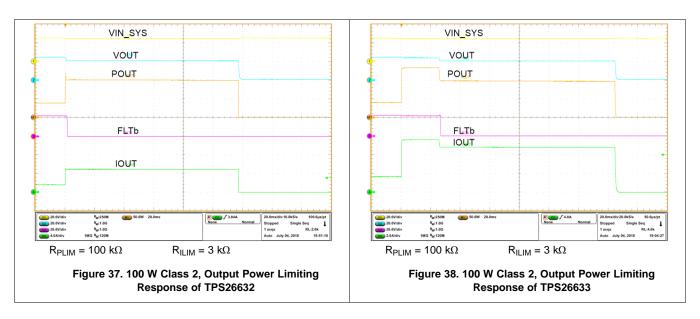


Figure 36. TPS26632, TPS26633, TPS26635 and TPS26636 Typical Application Schematic



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(7)



Feature Description (continued)

9.3.9 Current Monitoring Output (IMON)

The TPS2663x devices feature an accurate analog current monitoring output. A current source at IMON terminal is internally configured to be proportional to the current flowing from IN to OUT. This current can be converted into a voltage using a resistor $R_{(IMON)}$ from IMON terminal to GND terminal. The IMON voltage can be used as a means of monitoring current flow through the system. The maximum voltage $(V_{(IMON)max})$ for monitoring the current is limited to 4 V. This puts a limitation on maximum value of $R_{(IMON)}$ resistor and is determined by Equation 7.

 $V(IMON) = [I(OUT) \times GAIN(IMON)] \times R(IMON)$

Where.

- GAIN_(IMON) is the gain factor $I_{(IMON)}:I_{(OUT)} = 27.9 \mu A/A$ (Typical)
- I_(OUT) is the load current

Refer to Figure 13 for IMON output versus load current plot. Figure 39 illustrates IMON performance.

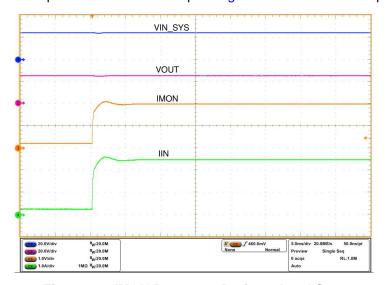


Figure 39. IMON Response During a Load Step

The IMON pin must not have a bypass capacitor to avoid delay in the current monitoring information.

9.3.10 FAULT Response (FLT)

The FLT open-drain output asserts (active low) under the faults events such as undervoltage, overvoltage, overload, power limiting, reverse current, ILIM pin short and thermal shutdown conditions. The device is designed to eliminate false reporting by using an internal "de-glitch" circuit for fault conditions without the need for an external circuitry. FLT can be left open or connected to GND when not used.

9.3.11 IN_SYS, IN, OUT and GND Pins

Connect a minimum of 0.1uF capacitor across IN_SYS and GND. For systems and applications where reverse polarity protection and/or reverse current blocking feature is required

- Connect a N-channel FET between IN_SYS and IN with source of the FET connected to IN_SYS, Drain at IN and GATE to B GATE.
- Connect a N-channel signal FET with GATE to DRV, Drain to B_GATE, Source to IN_SYS
 If the external N-channel FET is not used then connect IN_SYS and IN together and leave B_GATE and DRV
 pins floating as shown in Figure 27. Do not leave any of the IN and OUT pins un-connected.

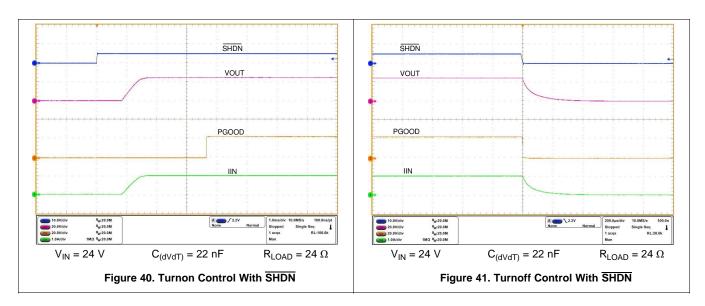


9.3.12 Thermal Shutdown

The device has a built-in overtemperature shutdown circuitry designed to protect the internal FET, if the junction temperature exceeds $T_{(TSD)}$, 165°C (typical). After the thermal shutdown event, depending upon the mode of fault response configured as per the Table 1, the device either latches off or commences an auto-retry cycle of 648 msec (typical), $t_{(TSD_retry)}$ after $T_J < [T_{(TSD)} - 11^{\circ}C]$. During the thermal shutdown, the fault pin FLT pulls low to indicate a fault condition.

9.3.13 Low Current Shutdown Control (SHDN)

The internal, external FET and hence the load current can be switched off by pulling the \overline{SHDN} pin below 0.8-V threshold with a micro-controller GPIO pin or can be controlled remotely with an opto-isolator device. The device quiescent current reduces to 21 μ A (typical) in shutdown state. To assert \overline{SHDN} low, the pull down must have sinking capability of at least 10 μ A. To enable the device, \overline{SHDN} must be pulled up to atleast 2 V. Once the device is enabled, the internal FET turns on with dVdT mode. Figure 40 and Figure 33 illustrate the performance of \overline{SHDN} control.



9.4 Device Functional Modes

The TPS2663x devices respond differently to overload with MODE pin configurations. The operational differences are explained in Table 1.

Table 1. Device Operational Differences Under Different MODE Configurations

MODE Pin Configuration	Overload Protection Operation	Device	
	Active Current limiting at 1x for a maximum duration of t _{CL_PLIM(dly)} . There after Latches OFF. Latch reset by toggling SHDN low to high or UVLO low to high or power cycling IN_SYS	TPS26630, TPS26632	
Open	Active Current limiting at 2x for t _{CB(dly)} duration followed with 1x current limiting for a maximum duration of t _{CL_PLIM(dly)} . There after Latches OFF. Latch reset by toggling SHDN low to high or UVLO low to high or power cycling IN_SYS	TPS26631, TPS26633, TPS26635, TPS26636	
	Active Current limiting at 1x for a maximum duration of t _{CL_PLIM(dly)} . There after auto-retries after a delay of t _(TSD_retry) .	TPS26630, TPS26632	
Shorted to GND	Active Current limiting at 2x for t _{CB(dly)} duration followed with 1x current limiting for a maximum duration of t _{CL_PLIM(dly)} . There after auto-retries after a delay of t _(TSD_retry) .	TPS26631, TPS26633, TPS26635	

Refer to Figure 20 for more information on $t_{CB(dlv)}$ and $t_{CL\ PLIM(dlv)}$ parameter measurement information.



10 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

10.1 Application Information

The TPS2663x is an industrial eFuse, typically used for Hot-Swap and Power rail protection applications. It operates from 4.5 V to 60 V with adjustable current limit, output power limit, overvoltage, undervoltage and reverse polarity protections. The device aids in controlling in-rush current and provides robust protection against reverse current and filed miss-wiring conditions for systems such as PLCs, Industrial PCs, Control and Automation and Sensors. The device also provides robust protection for multiple faults on the system rail

The *Detailed Design Procedure* section can be used to select component values for the device. Additionally, a spreadsheet design tool *TPS2663 Design Calculator* is available in the web product folder.

10.2 Typical Application: Power Path Protection in a PLC System

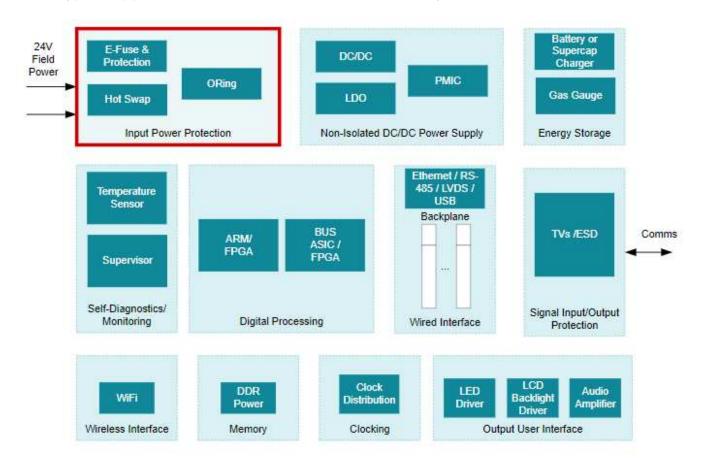


Figure 42. A Typical CPU (PLC Controller) System Block Diagram

The PLC system is usually connected to an external 24-V DC power supply to provide power to the controller unit, backplane, and I/O modules. Input protection circuits are required to protect the PLC from faults such as overvoltage, undervoltage, and overload. Because input supply connectors are screw type, there can always be a possibility of reverse supply connections. Protection circuits should block the reverse polarity to protect the PLC from possible negative voltages. At the same time, every PLC is tested for electrostatic discharge (ESD)



Typical Application: Power Path Protection in a PLC System (continued)

according to IEC 61000-4-2, burst pulses (EFT) according to IEC 61000- 4-4, energy single pulse (surge) according to IEC 61000-4-5, voltage drops and interruptions. Figure 42 shows a system block diagram of PLC controller unit along with the input protection socket. The TPS2663x devices offer a plug and play input protection solution for such applications. For more information about this end equipment refer to the TI application site on *Programmable Logic Controller (PLC)*, DCS & PAC: CPU (PLC Controller).

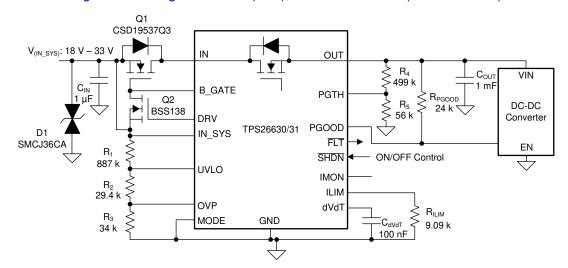


Figure 43. 24-V, 2-A eFuse Input Protection Circuit for Industrial PLC, CNC CPU

10.2.1 Design Requirements

Table 2 shows the Design Requirements for TPS2663x.

Table 2. Design Requirements

	DESIGN PARAMETER	EXAMPLE VALUE
V _(IN)	Typical input voltage	24 V
V _(UV)	Undervoltage lockout set point	18 V
V _(OV)	Overvoltage cutoff set point	33 V
I _(LIM)	Overload Current limit	2 A
I _(INRUSH)	Inrush Current limit	500 mA
P _(OUT)	Output Load	15 W (DC-DC) with 15 V VINmin _{DC-DC}
T _(FAIL_TR)	Power Interruption time	10 msec
P _(Surge)	IEC61000-4-5 Surge test level	± 500 V, 2 Ω generator impedance

10.2.2 Detailed Design Procedure

10.2.2.1 Programming the Current-Limit Threshold—R_(ILIM) Selection

The R_(ILIM) resistor at the ILIM pin sets the overload current limit, this can be set using Equation 8.

$$R_{\left(ILIM\right)}=\frac{18}{I_{OL}}=9k\Omega$$

where

•
$$I_{LIM} = 2 A$$
 (8)

Choose the closest standard 1% resistor value : $R_{(ILIM)}$ = 9.09 $k\Omega$



10.2.2.2 Undervoltage Lockout and Overvoltage Set Point

The undervoltage lockout (UVLO) and overvoltage trip point are adjusted using an external voltage divider network of R_1 , R_2 and R_3 connected between IN_SYS, UVLO, OVP and GND pins of the device. The values required for setting the undervoltage and overvoltage are calculated by solving Equation 9 and Equation 10.

$$V(OVPR) = \frac{R3}{R_1 + R_2 + R_3} \times V(OV)$$
(9)

$$V(UVLOR) = \frac{R_2 + R_3}{R_1 + R_2 + R_3} \times V(UV)$$
 (10)

For minimizing the input current drawn from the power supply $\{I_{(R123)} = V_{(IN)} / (R_1 + R_2 + R_3)\}$, it is recommended to use higher value resistance for R_1 , R_2 and R_3 .

However, the leakage current due to external active components connected at resistor string can add error to these calculations. So, the resistor string current, $I(R_{123})$ must be chosen to be 20x greater than the leakage current of UVLO and OVP pins.

From the device electrical specifications, $V_{(OVPR)}=1.2$ V and $V_{(UVLOR)}=1.2$ V. From the design requirements, $V_{(OV)}$ is 33 V and $V_{(UV)}$ is 18 V. To solve the equation, first choose the value of $R_3=34$ k Ω and use Equation 9 to solve for $(R_1+R_2)=916$ k Ω . Use Equation 10 and value of (R_1+R_2) to solve for $R_2=29.4$ k Ω and finally $R_1=887$ k Ω .

Choose the closest standard 1% resistor values: $R_1 = 887 \text{ k}\Omega$, $R_2 = 29.4 \text{ k}\Omega$, and $R_3 = 34 \text{ k}\Omega$.

The UVLO and the OVP pins can also be connected to the GND pin to enable the internal default $V_{(OV)} = 34.2 \text{ V}$ and $V_{(IIV)} = 15.6 \text{ V}$.

10.2.2.3 Output Buffer Capacitor – COUT

During the power interruption time T_{FAIL_TR} the output capacitor C_{OUT} of the TPS26630 provides energy to the 15 W DC-DC converter load. Use Equation 11 to compute the required buffer capacitor C_{OUT}

$$C_{OUT} = \frac{2 \times P_{(DC-DC)} \times T_{FAIL_TR}}{V_{(IN_SYS)}^2 - V_{(UV_DC-DC)}^2}$$

where

- $P_{(DC-DC)} = 15 \text{ W/}\eta$. Assuming efficiency of 95%, $P_{(DC-DC)} = 15.8 \text{ W}$
- T_{FAIL TR} = 10 msec

•
$$V_{(UV DC-DC)} = 15 V$$
 (11)

 C_{OUT} = 0.9 mF. Choose a capacitor with ±10% tolerance, C_{OUT} = 1 mF/35 V electrolytic capacitor. Figure 45 and Figure 46 illustrate the performance during the power interruption tests on TPS26630. Figure 48 illustrate the performance on TPS26631.

10.2.2.4 PGTH Set Point

Set the V_{PGTHF} threshold at the down-stream DC-DC converter UVLO falling threshold. VIN minimum operating voltage of the DC-DC converter is at 15 V. Assuming UVLO to be at 20% lower level, $V_{UVLO_DC-DC} = 12$ V. Use Equation 12 to calculate R_4 and R_5 .

$$V_{(PGTHF)} = \frac{R_5}{R_4 + R_5} \times V_{UVLO_DC-DC}$$
(12)

 $V_{(PGTHF)} = 1.14 \text{ V}$. Assuming $R_5 = 56 \text{ k}\Omega$, R_4 comes out to be approximately 499 k Ω .

10.2.2.5 Setting Output Voltage Ramp Time— (t_{dVdT})

Use Equation 1 and Equation 2 to calculate required $C_{(dVdT)}$ for achieving an inrush current of 500 mA. $C_{(dVdT)} = 0.1 \, \mu F$. Figure 44 illustrates the inrush current limiting performance during 24-V hot-plug in condition.



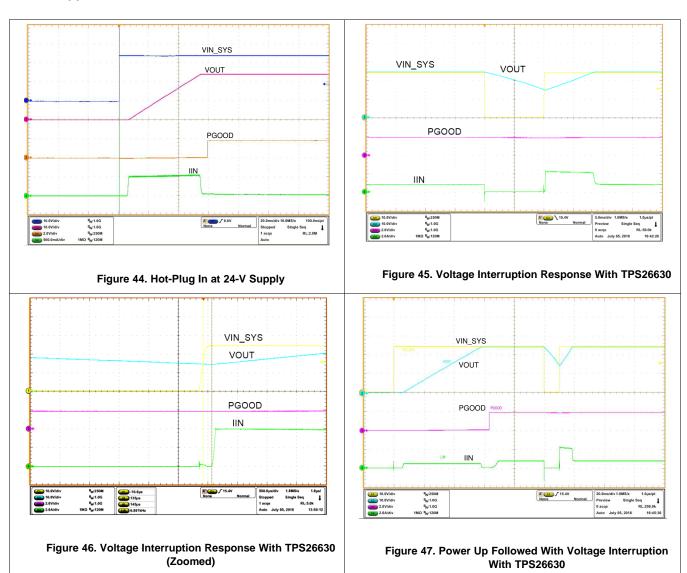
10.2.2.5.1 Support Component Selections— R_{PGOOD} and C_(IN)

The R_{PGOOD} serves as pull-up for the open-drain output. The current sink by this pin must not exceed 10 mA (see the *Absolute Maximum Ratings* table). Typical resistance value in the range of 10 k Ω to 100 k Ω is recommended for R_{PGOOD} . Connect PGOOD directly to the EN pin of the DC-DC converter. Figure 47 and Figure 49 illustrate the power up and power down performance of the system respectively. The C_{IN} is a local bypass capacitor to suppress noise at the input. A minimum of 1 μ F is recommended for $C_{(IN)}$ for limit the slew rates during the surge test.

10.2.2.6 Selecting Q1, Q2 and TVS Clamp for Surge Protection

For ± 500 -V, 2- Ω surge, typically a SMC sized TVS like SMCJ36CA clamps the voltage around ± 55 V. During the negative surge strike, the input voltage V_{IN_SYS} spikes to -55 V. This results in a voltage stress of -(55 V + 24 V) = -79 V across the external blocking FET Q1. Choose at least a 80-V rated N-channel FET. B_GATE drive is in the range of 10 V to 14 V. Select a suitable FET with the target RDSON specified at this gate drive voltage. The fast pull down gate switch Q2 pulls down the GATE of the Q1 during the reverse current event appearing during the surge test. Q2 should be atleast 15-V VDS rated FET with a maximum VGS rating of 20-V , Ciss <= 50 pF and VGTH(min) \leq 3 V. CSD19537Q3 and BSS138 are selected for Q1 and Q2 respectively. Figure 50 and Figure 51 illustrate the performance of the system during the surge testing.

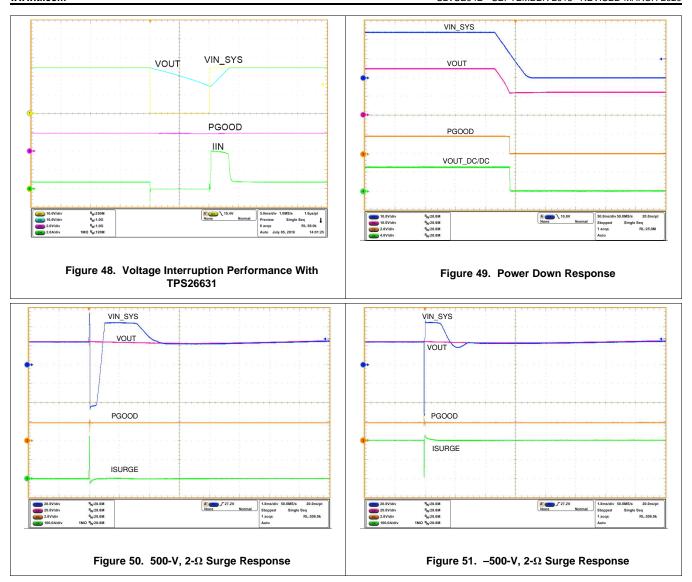
10.2.3 Application Curves



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10.3 System Examples

10.3.1 Simple 24-V Power Supply Path Protection

With the TPS2663x devices, a simple 24-V power supply path protection can be realized using a minimum of five external components as shown in the schematic diagram in Figure 52. The external components required are: a N-Channel Power FET Q_1 , a N-Channel signal FET Q_2 and a $R_{(ILIM)}$ resistor to program the current limit, $C_{(IN)}$ and $C_{(OUT)}$ capacitors.



System Examples (continued)

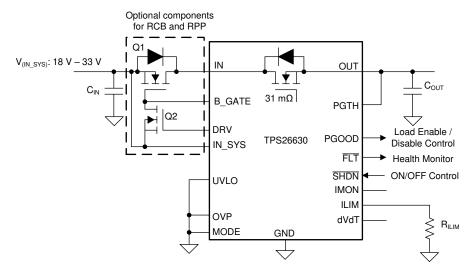


Figure 52. TPS26630 Configured for a Simple 24-V Supply Path Protection

Protection features with this configuration include:

- Load and device protection from reverse input polarity fault down to -60 V (with a 60-V rated Q₁)
- Overvoltage Protection at 34 V
- Inrush current control with 24 V/240 µs output voltage slew rate
- · Reverse Current Blocking
- · Accurate current limiting with Auto-Retry

10.3.2 Priority Power MUX Operation

Applications having two energy sources such as Portable battery powered equipment require preference of one source to another. For example, mains power (wall-adapter) has the priority over the internal back-up power or auxiliary power. These applications demand for switch over from mains power to backup power only when main input voltage falls below a user defined threshold. The TPS2663x devices provide a simple solution for priority power multiplexing needs.

Figure 53 shows a typical priority power multiplexing implementation using devices. When the MAIN power is present, the device in VIN_MAIN path powers the OUT bus irrespective of whether auxiliary power VIN_AUX is greater than or less than VIN_MAIN. Once the voltage on the VIN_MAIN rail falls below the user-defined threshold, the device VIN_MAIN issues a signal to switch over to auxiliary power VIN_AUX. The transition happens seamlessly in t_{OVP(dly_fast}), with minimal voltage droop on the output. The voltage droop during transition is a function of load current and output capacitance. See Equation 13.

$${\rm V_{(DROOP)}} = \frac{{\rm I_{(LOAD)}}{\rm Xt_{OVP(fast_dly)}}}{{\rm C_{(OUT)}}}$$

where

V_(DROOP) is in volts, I_(LOAD) is load current in Ampere, C_(OUT) is output capacitance in μF, t_{OVP(fast_dly)} = 140 μs (typical)

Figure 54, Figure 55, Figure 56 and Figure 57 show typical switch-over waveforms of Priority Muxing implementation using the TPS26630 or TPS26631 for 20-V Primary and 24-V Auxiliary Bus.



System Examples (continued)

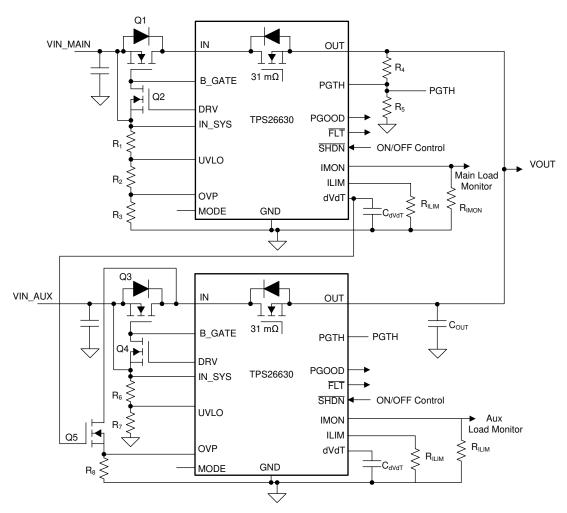
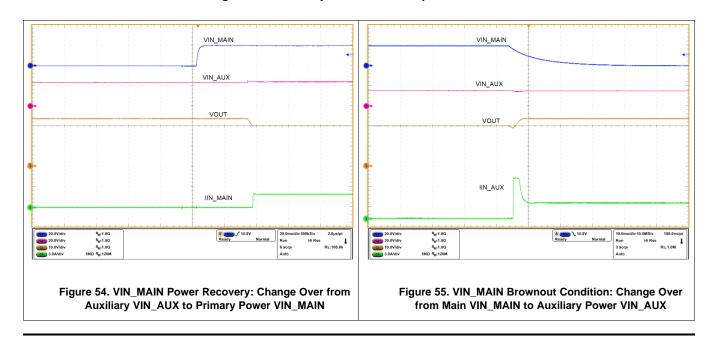
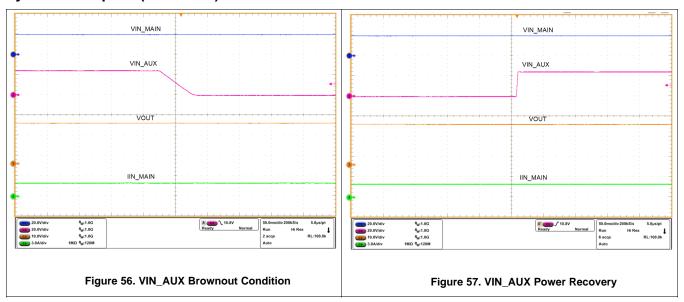


Figure 53. Priority Power Mux Implementatiom



System Examples (continued)



10.3.3 Input Protection for a Compact 24-V Auxiliary Power Supply for Servo Drives

TPS2663x eFuse protects the system from common faults such as reverse polarity, reverse power flow, overvoltage, undervoltage and overcurrents along with a robust EMC immunity performance. Refer to, Compact, efficient, 24-V input auxiliary power supply reference design for servo drives TI Design Guide for further information.

10.4 Do's and Don'ts

- In the applications where reverse polarity protection is required use external FETs Q1 and Q2.
- Connect at least a 300 k Ω resistor across UVLO and IN_SYS in the applications where reverse polarity protection is required.

11 Power Supply Recommendations

The TPS2663x eFuse is designed for the supply voltage range of 4.5 V \leq V_{IN} \leq 60 V. If the input supply is located more than a few inches from the device, an input ceramic bypass capacitor higher than 0.1 μ F is recommended. Power supply must be rated higher than the current limit set to avoid voltage droops during overcurrent and short circuit conditions.

11.1 Transient Protection

In case of short circuit and overload current limit, when the device interrupts current flow, input inductance generates a positive voltage spike on the input and output inductance generates a negative voltage spike on the output. The peak amplitude of voltage spikes (transients) depends on the value of inductance in series to the input or output of the device. These transients can exceed the *Absolute Maximum Ratings* of the device if steps are not taken to address the issue.

Typical methods for addressing transients include:

- · Minimizing lead length and inductance into and out of the device
- Using large PCB GND plane
- Use of a Schottky diode across the output and GND to absorb negative spikes
- A low value ceramic capacitor (C_(IN) to approximately 0.1 μF) to absorb the energy and dampen the transients.

The approximate value of input capacitance can be estimated with Equation 14.



Transient Protection (continued)

$$V_{\text{spike(Absolute)}} = V_{\text{(IN)}} + I_{\text{(Load)}} \times \sqrt{\frac{L_{\text{(IN)}}}{C_{\text{(IN)}}}}$$

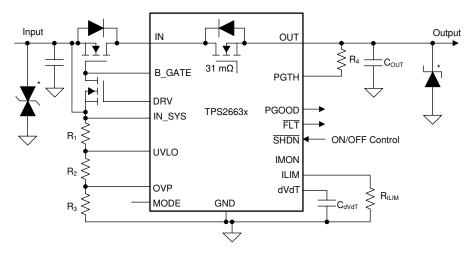
where

- V_(IN) is the nominal supply voltage
- I_(LOAD) is the load current
- L_(IN) equals the effective inductance seen looking into the source
- C_(IN) is the capacitance present at the input

(14)

Some applications may require additional Transient Voltage Suppressor (TVS) to prevent transients from exceeding the *Absolute Maximum Ratings* of the device. These transients can occur during positive and negative surge tests on the supply lines. In such applications it is recommended to place at least 1 µF of input capacitor.

The circuit implementation with optional protection components (a ceramic capacitor, TVS and schottky diode) is shown in Figure 58



^{*} Optional components needed for suppression of transients

Figure 58. Circuit Implementation With Optional Protection Components for TPS2663x



12 Layout

12.1 Layout Guidelines

- For all the applications, a 0.1 μF or higher value ceramic decoupling capacitor is recommended between IN SYS terminal and GND.
- The external FET Q1 should be placed with DRAIN close to the V_{IN} pins of the IC and connected through a
 plane. The fast pull down switch Q2 DRAIN and SOURCE should be placed very close to the GATE and
 SOURCE terminals of Q1 with very short loop. See Figure 59 and Figure 60 for a typical PCB layout
 example.
- The optimum placement of decoupling capacitor is closest to the IN_SYS and GND terminals of the device.
 Care must be taken to minimize the loop area formed by the bypass-capacitor connection, the IN_SYS terminal, and the GND terminal of the IC.
- High current carrying power path connections must be as short as possible and must be sized to carry at least twice the full-load current.
- Locate all the TPS2663x family support components R_(ILIM), C_(dVdT), R_(IMON), UVLO, OVP and PGTH resistors close to their connection pin. Connect the other end of the component to the GND with shortest trace length.
- The trace routing for the R_{ILIM} component to the device must be as short as possible to reduce parasitic
 effects on the current limit and current monitoring accuracy. These traces must not have any coupling to
 switching signals on the board.
- Protection devices such as TVS, snubbers, capacitors, or diodes must be placed physically close to the
 device they are intended to protect, and routed with short traces to reduce inductance. For example, a
 protection Schottky diode is recommended to address negative transients due to switching of inductive loads,
 and it must be physically close to the OUT and GND pins.
- Thermal Considerations: When properly mounted, the PowerPAD package provides significantly greater
 cooling ability. To operate at rated power, the PowerPAD must be soldered directly to the board GND plane
 directly under the device. Other planes, such as the bottom side of the circuit board can be used to increase
 heat sinking in higher current applications.



12.2 Layout Example

Top Layer

Bottom layer GND plane

Top Layer GND Plane

Via to Bottom Layer

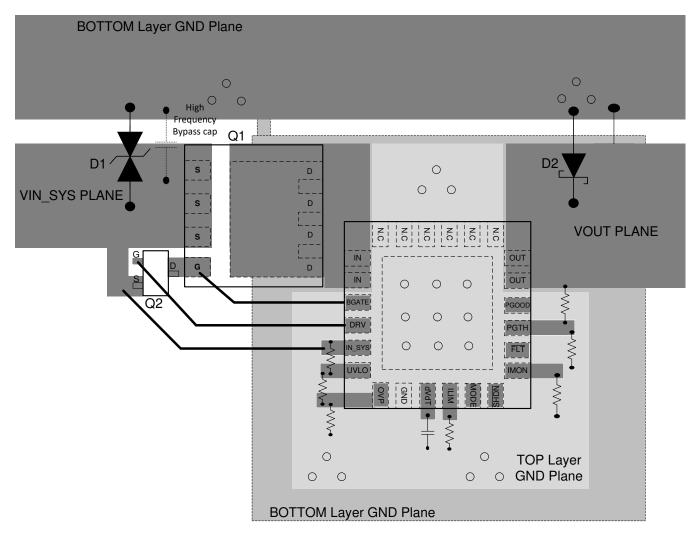


Figure 59. Typical PCB Layout Example With QFN Package With a 2 Layer PCB

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Layout Example (continued)

- Top Layer

 Bottom layer GND plane

 Top Layer GND Plane
- Via to Bottom Layer

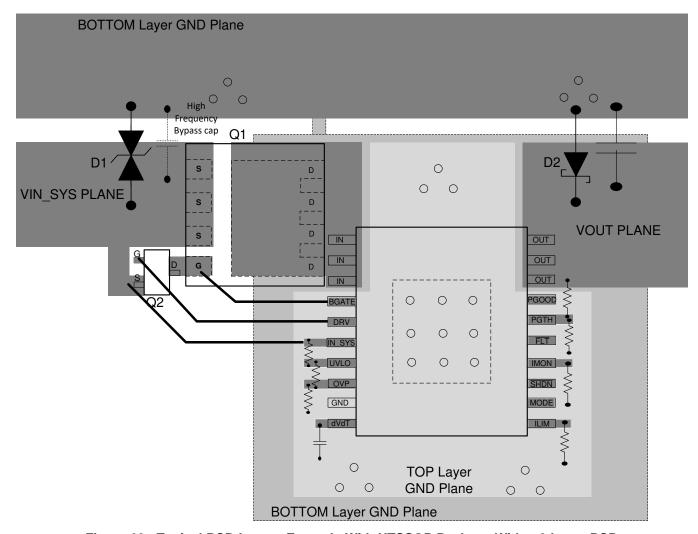


Figure 60. Typical PCB Layout Example With HTSSOP Package With a 2 Layer PCB

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13 Device and Documentation Support

13.1 Documentation Support

13.1.1 Related Documentation

- TPS2663 Design Calculator
- CPU (PLC Controller)
- Compact, efficient, 24-V input auxiliary power supply reference design for servo drives

13.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

13.3 Community Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

13.4 Trademarks

E2E is a trademark of Texas Instruments.

13.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

13.6 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



14.1 Package Option Addendum

14.1.1 Packaging Information

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish ⁽³⁾	MSL Peak Temp ⁽⁴⁾	Op Temp (°C)	Device Marking ⁽⁵⁾⁽⁶⁾
PTPS26631PWPR	ACTIVE	HTSSOP	PWP	20	2000	TBD	Call TI	Call TI	-40 to 125	
TPS26630RGER	ACTIVE	VQFN	RGE	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS 26630
TPS26630RGET	ACTIVE	VQFN	RGE	24	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS 26630

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PRE_PROD Unannounced device, not in production, not available for mass market, nor on the web, samples not available.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

- (3) Lead/Ball Finish Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.
- (4) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (5) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device
- (6) Multiple Device markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

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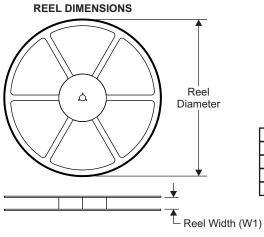
Package Option Addendum (continued)

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish ⁽³⁾	MSL Peak Temp ⁽⁴⁾	Op Temp (°C)	Device Marking ⁽⁵⁾⁽⁶⁾	
TPS26631PWPT	PREVIEW	HTSSOP	PWP	20	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS26631	
TPS26631RGER	ACTIVE	VQFN	RGE	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR —40 to 125		TPS26631	
TPS26631RGET	ACTIVE	VQFN	RGE	24	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS26631	
TPS26632RGER	ACTIVE	VQFN	RGE	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS26632	
TPS26632RGET	ACTIVE	VQFN	RGE	24	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR —40 to 1		TPS26632	
TPS26633PWPR	PREVIEW	HTSSOP	PWP	20	2000	TBD	Call TI	Call TI -40 to 125			
TPS26633PWPT	PREVIEW	HTSSOP	PWP	20	250	TBD	Call TI	Call TI	-40 to 125		
TPS26633RGER	ACTIVE	VQFN	RGE	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS26633	
TPS26633RGET	ACTIVE	VQFN	RGE	24	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS26633	
TPS26635RGER	ACTIVE	VQFN	RGE	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS26635	
TPS26635RGET	ACTIVE	VQFN	RGE	24	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS26635	
TPS26636PWPR	ACTIVE	HTSSOP	PWP	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS26636	
TPS26636PWPT	ACTIVE	HTSSOP	PWP	20	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-250C-1 YEAR	-40 to 125	TPS26636	

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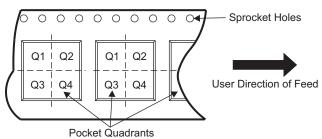
14.1.2 Tape and Reel Information



TAPE DIMENSIONS KO P1 BO W Cavity

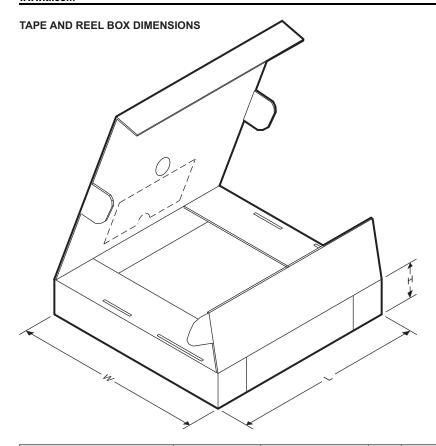
	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers
	·

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS26630RGER	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26630RGET	VQFN	RGE	24	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26631RGER	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26631RGET	VQFN	RGE	24	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26632RGER	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26632RGET	VQFN	RGE	24	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26633RGER	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26633RGET	VQFN	RGE	24	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26635RGER	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS26635RGET	VQFN	RGE	24	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2





Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS26630RGER	VQFN	RGE	24	3000	367.0	367.0	35.0
TPS26630RGET	VQFN	RGE	24	250	210.0	185.0	35.0
TPS26631RGER	VQFN	RGE	24	3000	367.0	367.0	35.0
TPS26631RGET	VQFN	RGE	24	250	210.0	185.0	35.0
TPS26632RGER	VQFN	RGE	24	3000	367.0	367.0	35.0
TPS26632RGET	VQFN	RGE	24	250	210.0	185.0	35.0
TPS26633RGER	VQFN	RGE	24	3000	367.0	367.0	35.0
TPS26633RGET	VQFN	RGE	24	250	210.0	185.0	35.0
TPS26635RGER	VQFN	RGE	24	3000	367.0	367.0	35.0
TPS26635RGET	VQFN	RGE	24	250	210.0	185.0	35.0

PWP0020T

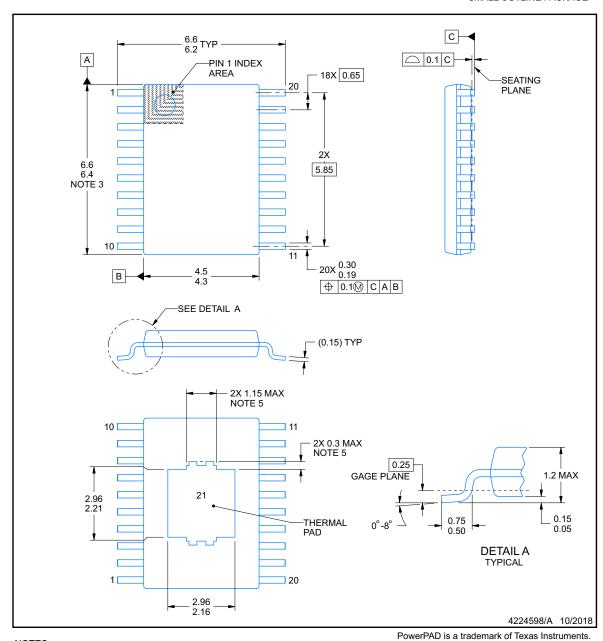




PACKAGE OUTLINE

PowerPAD[™] TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side
- exceed 0.15 mm per side.
 4. Reference JEDEC registration MO-153.
- 5. Features may differ or may not be present.



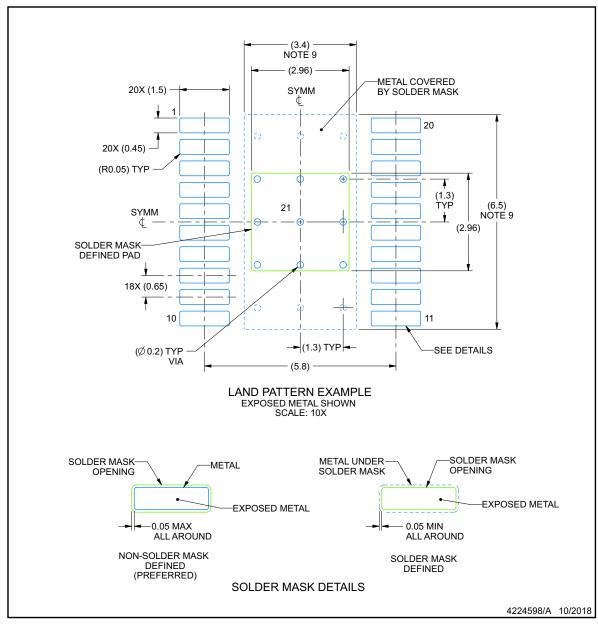


EXAMPLE BOARD LAYOUT

PWP0020T

PowerPAD[™] TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

- 6. Publication IPC-7351 may have alternate designs.
 7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
 8. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
 9. Size of metal pad may vary due to creepage requirement.
 10. Vias are optional depending on application, refer to device data sheet. It is recommended that vias under paste be filled, plugged or texted.
- or tented.



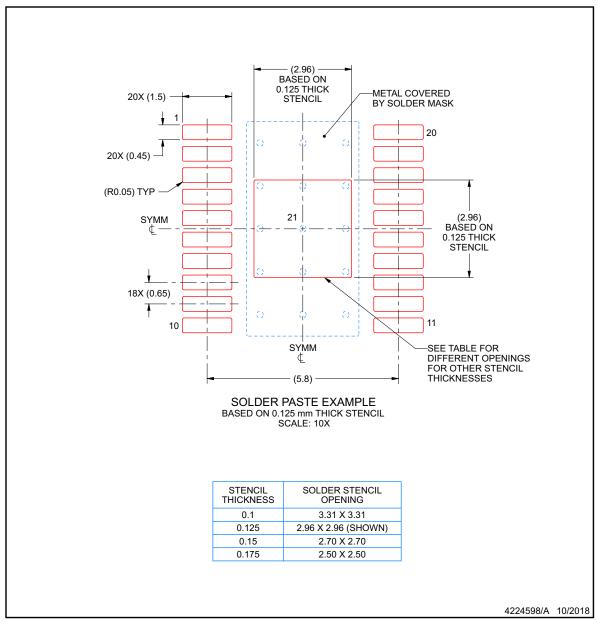


EXAMPLE STENCIL DESIGN

PWP0020T

$\textbf{PowerPAD}^{^{\mathsf{TM}}}\textbf{TSSOP - 1.2 mm max height}$

SMALL OUTLINE PACKAGE



NOTES: (continued)

- Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- design recommendations.

 12. Board assembly site may have different recommendations for stencil design.



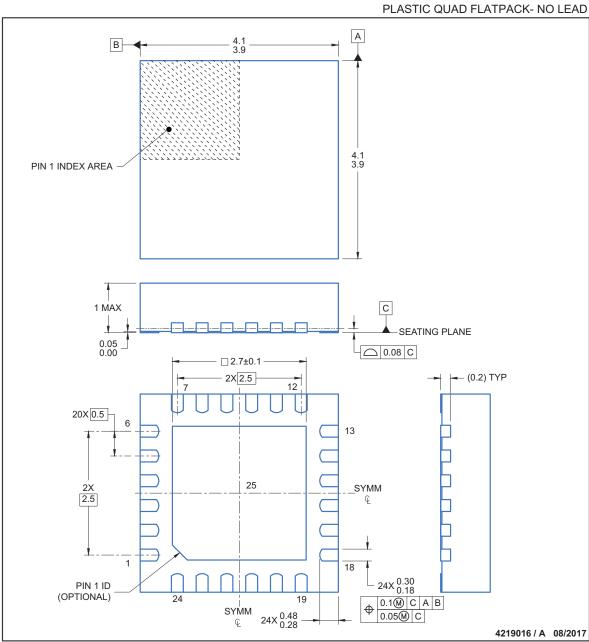
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PACKAGE OUTLINE

RGE0024H

VQFN - 1 mm max height



NOTES:

- All linear dimensions are in millimeters. Any dimensions inrpathesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circboard for thermal and mechanical performance.

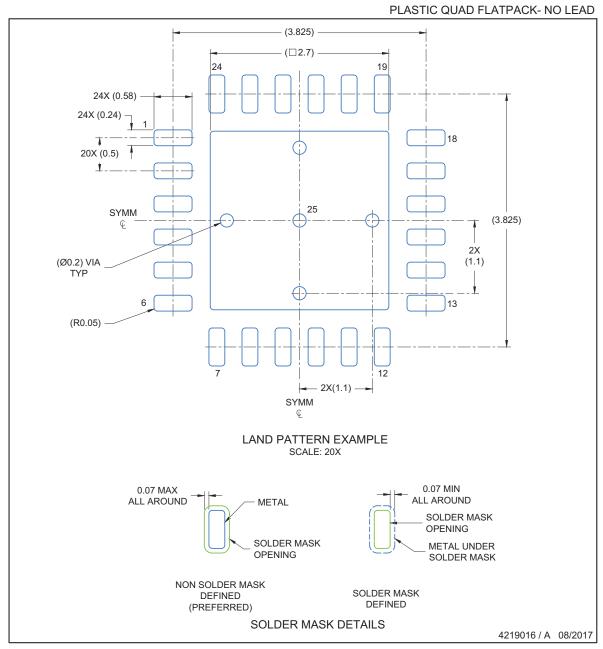
www.ti.com



EXAMPLE BOARD LAYOUT

RGE0024H

VQFN - 1 mm max height



NOTES: (continued)

- This package is designed to be soldered to a thermal pad the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Solder mask tolerances between and around signal pads can vargated on board fabrication site.

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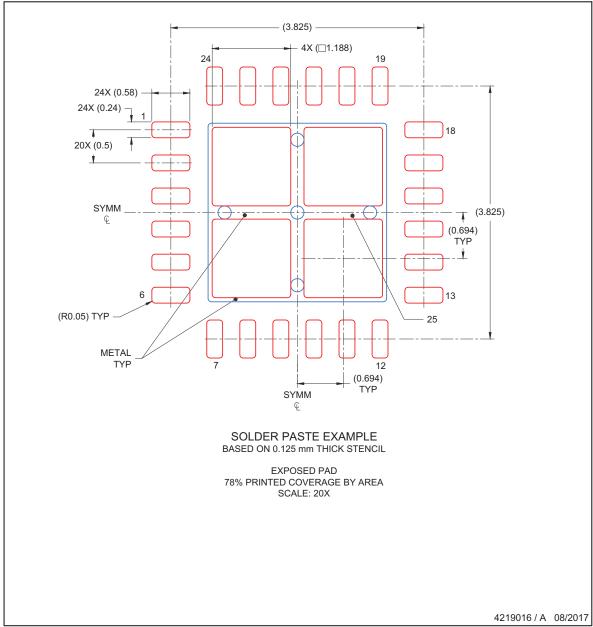


EXAMPLE STENCIL DESIGN

RGE0024H

VQFN - 1 mm max height





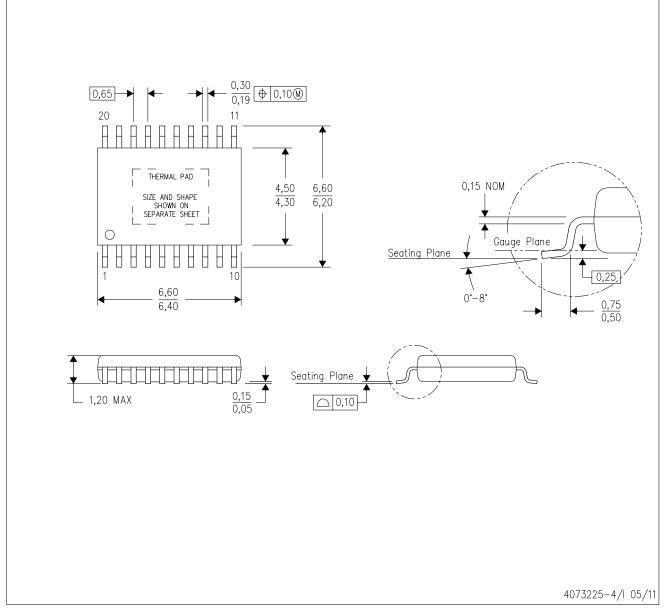
NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and roundedrners may offer better paste release. IPC-7525 may have alternate design recommendations..

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PWP (R-PDSO-G20)

PowerPAD™ PLASTIC SMALL OUTLINE



NOTES:

- All linear dimensions are in millimeters.
- This drawing is subject to change without notice.
- Body dimensions do not include mold flash or protrusions. Mold flash and protrusion shall not exceed 0.15 per side.
- This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com http://www.ti.com.

 E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- E. Falls within JEDEC MO-153

PowerPAD is a trademark of Texas Instruments.



PLASTIC QUAD FLATPACK - NO LEAD

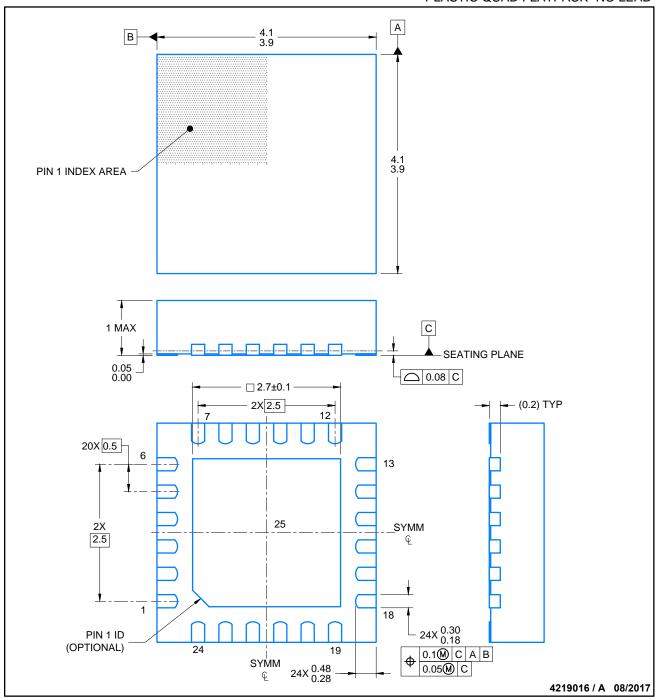


Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

4204104/H



PLASTIC QUAD FLATPACK- NO LEAD

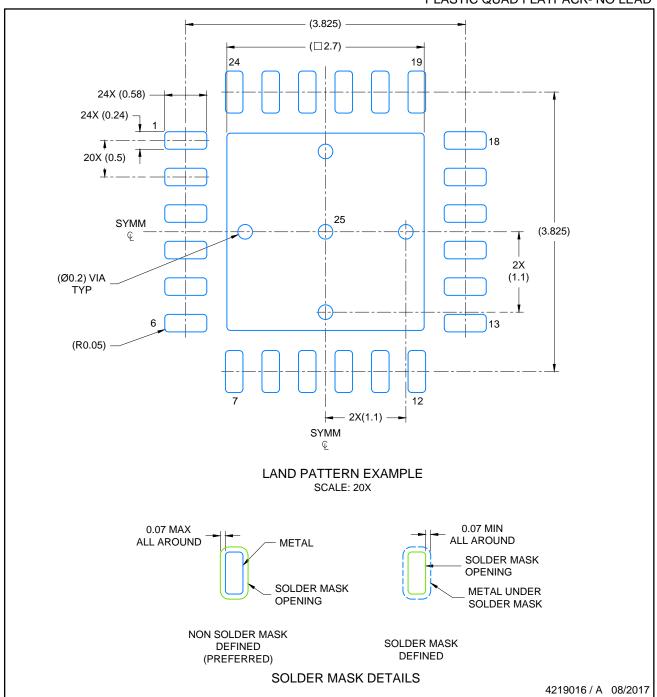


NOTES:

- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC QUAD FLATPACK- NO LEAD

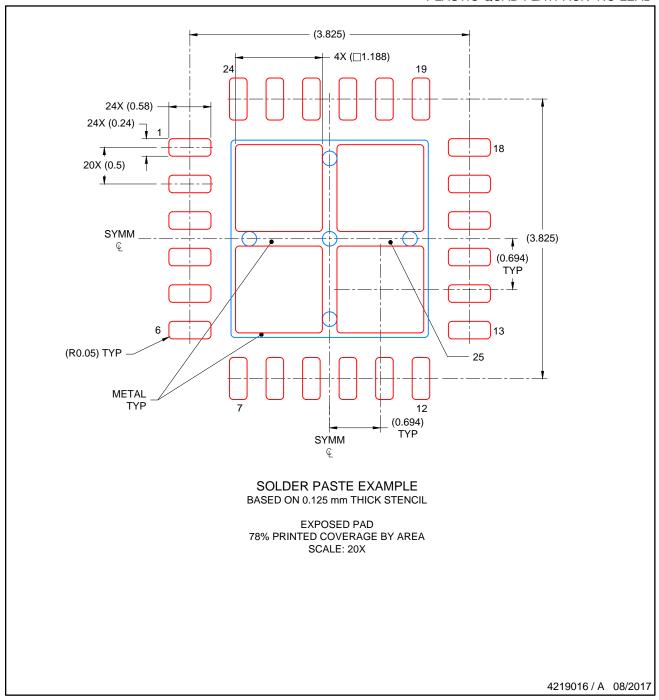


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- Solder mask tolerances between and around signal pads can vary based on board fabrication site.



PLASTIC QUAD FLATPACK- NO LEAD



NOTES: (continued)

Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations..



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