

# MCP73853/55

# **USB Compatible Li-Ion/Li-Polymer Charge Management Controllers**

#### **Features**

- Linear Charge Management Controllers
  - Integrated Pass Transistor
  - Integrated Current Sense
  - Reverse Blocking Protection
- High-Accuracy Preset Voltage Regulation: + 0.5%
- Two Selectable Voltage Regulation Options:
  - 4.1V, 4.2V
- Programmable Charge Current
- USB Compatible Charge Current Settings
- Programmable Safety Charge Timers
- · Preconditioning of Deeply Depleted Cells
- · Automatic End-of-Charge Control
- Optional Continuous Cell Temperature Monitoring:
  - MCP73853
- · Charge Status Output for Direct LED Drive
- · Fault Output for Direct LED Drive
  - MCP73853
- · Automatic Power-Down
- Thermal Regulation
- Temperature Range: -40°C to +85°C
- · Packaging:
  - 16-Lead, 4x4 mm QFN (MCP73853)
  - 10-Lead, 3x3 mm DFN (MCP73855)

### **Applications**

- · Lithium-Ion/Lithium-Polymer Battery Chargers
- · Personal Data Assistants (PDAs)
- · Cellular Telephones
- Hand-Held Instruments
- · Cradle Chargers
- Digital Cameras
- · MP3 Players
- Bluetooth Headsets
- · USB Chargers

### Description

The MCP7385X devices are highly advanced linear charge management controllers for use in space-limited, cost-sensitive applications. The MCP73853 combines high-accuracy constant-voltage, constant-current regulation, cell preconditioning, cell temperature monitoring, advanced safety timers, automatic charge termination, internal current sensing, reverse blocking protection and charge status and fault indication in a space-saving 16-lead, 4 x 4 QFN package.

The MCP73855 employs all the features of the MCP73853, with the exception of the cell temperature monitor and one status output. The MCP73855 is offered in a space-saving 10-lead, 3 x 3 DFN package.

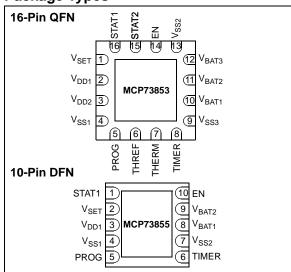
The MCP73853 and MCP73855 are designed specifically for USB applications, adhering to all the specifications governing the USB power bus.

The MCP7385X devices provide two selectable voltage regulation options (4.1V or 4.2V) for use with either coke or graphite anodes.

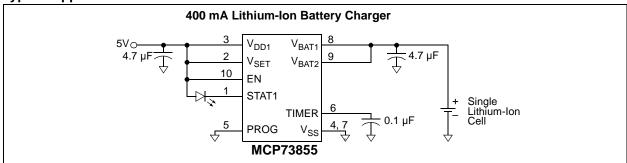
The MCP7385X devices provide complete, fully-functional, charge management solutions, operating with an input voltage range of 4.5V to 5.5V.

The MCP7385X devices are fully specified over the ambient temperature range of -40°C to +85°C.

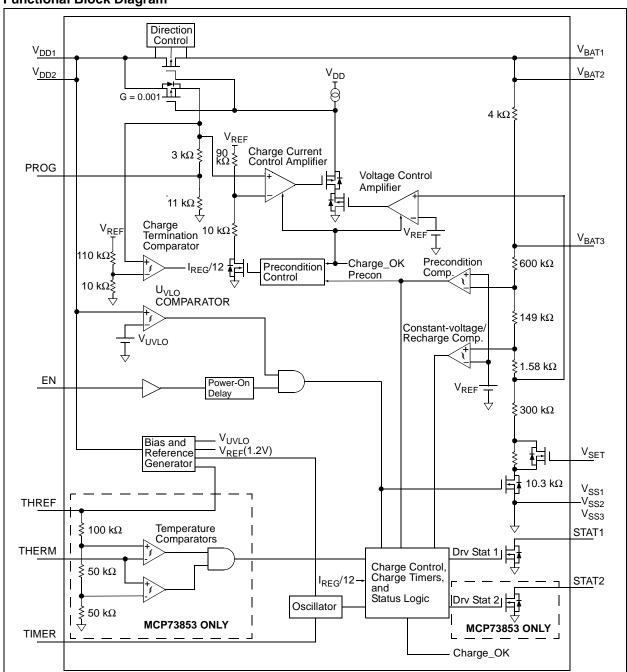
### Package Types



### **Typical Application**



### **Functional Block Diagram**



# 1.0 ELECTRICAL CHARACTERISTICS

# **Absolute Maximum Ratings\***

 \*Notice: Stresses above those listed under "Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at those or any other conditions above those indicated in the operational listings of this specification is not implied. Exposure to maximum rating conditions for extended periods may affect device reliability.

### DC CHARACTERISTICS

<b>Electrical Specifications:</b> Unless otherwise indicated, all limits apply for $V_{DD} = [V_{REG}(Typ) + 0.3V]$ to 5.5V, $T_A = -40$ °C to 85°C. Typical values are at +25°C, $V_{DD} = [V_{REG}(Typ) + 1.0V]$								
Parameters	Sym	Min	Тур	Max	Units	Conditions		
Supply Input	•							
Supply Voltage	V <sub>DD</sub>	4.5	_	5.5	V			
Supply Current	I <sub>SS</sub>	_	0.28	4	μA	Disabled		
		_	0.83	4	mA	Operating		
UVLO Start Threshold	V <sub>START</sub>	4.25	4.45	4.65	V	V <sub>DD</sub> Low-to-High		
UVLO Stop Threshold	V <sub>STOP</sub>	4.20	4.40	4.55	V	V <sub>DD</sub> High-to-Low		
Voltage Regulation (Consta	ant-Voltage Mo	de)						
Regulated Output Voltage	$V_{REG}$	4.079	4.1	4.121	V	V <sub>SET</sub> = V <sub>SS</sub>		
		4.179	4.2	4.221	V	$V_{SET} = V_{DD}$		
						$V_{DD} = [V_{REG}(Typ) + 1V],$		
						$I_{OUT} = 10 \text{ mA}, T_A = -5^{\circ}\text{C to } +55^{\circ}\text{C}$		
Line Regulation	$ (\Delta V_{BAT}/V_{BAT}) /\Delta V_{DD} $	_	0.020	0.25	%/V	$V_{DD} = [V_{REG}(Typ) + 1V]$ to 5.5V $I_{OUT} = 10$ mA		
Load Regulation	$ \Delta V_{BAT}/V_{BAT} $		0.022	0.25	%	$I_{OUT}$ = 10 mA to 150 mA $V_{DD}$ = [ $V_{REG}$ (Typ) + 1V]		
Supply Ripple Attenuation	PSRR	_	50	_	dB	I <sub>OUT</sub> = 10 mA, 10 Hz to 1 kHz		
		_	26	_	dB	I <sub>OUT</sub> = 10 mA, 10 Hz to 10 kHz		
		_	24	_	dB	I <sub>OUT</sub> = 10 mA, 10 Hz to 1 MHz		
Output Reverse-Leakage Current	I <sub>DISCHARGE</sub>	_	0.24	1	μA	$V_{DD} < V_{BAT} = V_{REG}(Typ)$		
Current Regulation (Fast C	harge Constan	t-Currer	nt Mode)					
Fast Charge Current	I <sub>REG</sub>	70	85	100	mA	PROG = OPEN		
Regulation		325	400	475	mA	PROG = V <sub>SS</sub>		
						$T_A = -5$ °C to +55°C		
Preconditioning Current R	egulation (Tricl	kle Char	ge Const	ant-Curi	rent Mo	ode)		
Precondition Current	I <sub>PREG</sub>	5	9	15	mA	PROG = OPEN		
Regulation		25	40	75	mA	PROG = V <sub>SS</sub>		
						$T_A = -5$ °C to +55°C		
Precondition Threshold	V <sub>PTH</sub>	2.70	2.80	2.90	V	V <sub>SET</sub> = V <sub>SS</sub>		
Voltage		2.75	2.85	2.95	V	$V_{SET} = V_{DD}$		
						V <sub>BAT</sub> Low-to-High		

# MCP73853/55

# **DC CHARACTERISTICS (Continued)**

<b>Electrical Specifications:</b> Unless otherwise indicated, all limits apply for $V_{DD} = [V_{REG}(Typ) + 0.3V]$ to 5.5V, $T_A = -40$ °C to 85°C. Typical values are at +25°C, $V_{DD} = [V_{REG}(Typ) + 1.0V]$								
Parameters	Sym	Min	Тур	Max	Units	Conditions		
Charge Termination								
Charge Termination Current	I <sub>TERM</sub>	3.7	6.5	9.3	mA	PROG = OPEN		
		18	32	46	mΑ	PROG = V <sub>SS</sub>		
						$T_A = -5$ °C to +55°C		
Automatic Recharge								
Recharge Threshold Voltage	V <sub>RTH</sub>	V <sub>REG</sub> – 300mV	V <sub>REG</sub> – 200mV	V <sub>REG</sub> – 100mV	V	V <sub>BAT</sub> High-to-Low		
Thermistor Reference - MC	P73853							
Thermistor Reference Output Voltage	$V_{THREF}$	2.475	2.55	2.625	V	$T_A = 25$ °C, $V_{DD} = V_{REG}(Typ) + 1V$ , $I_{THREF} = 0$ mA		
Thermistor Reference Source Current	I <sub>THREF</sub>	200	_	1	μΑ			
Thermistor Reference Line Regulation	$ (\Delta V_{THREF} ) /\Delta V_{DD} $	_	0.05	0.25	%/V	$V_{DD} = [V_{REG} (Typ) + 1V] \text{ to } 5.5V$		
Thermistor Reference Load Regulation	ΔV <sub>THREF</sub> / V <sub>THREF </sub>		0.02	0.10	%	I <sub>THREF</sub> = 0 mA to 0.20 mA		
Thermistor Comparator - M	CP73853							
Upper Trip Threshold	V <sub>T1</sub>	1.18	1.25	1.32	V			
Upper Trip Point Hysteresis	V <sub>T1HYS</sub>	_	-50	_	mV			
Lower Trip Threshold	V <sub>T2</sub>	0.59	0.62	0.66	V			
Lower Trip Point Hysteresis	V <sub>T2HYS</sub>	_	80	_	mV			
Input Bias Current	I <sub>BIAS</sub>	_	_	2	μΑ			
Status Indicator – STAT1, S	TAT2							
Sink Current	I <sub>SINK</sub>	4	8	12	mΑ			
Low Output Voltage	V <sub>OL</sub>	_	200	400	mV	I <sub>SINK</sub> = 1 mA		
Input Leakage Current	I <sub>LK</sub>		0.01	1	μΑ	$I_{SINK} = 0 \text{ mA}, V_{STAT1,2} = 5.5V$		
Enable Input								
Input High Voltage Level	$V_{IH}$	1.4			V			
Input Low Voltage Level	$V_{IL}$	_	_	0.8	٧			
Input Leakage Current	I <sub>LK</sub>	_	0.01	1	μΑ	V <sub>ENABLE</sub> = 5.5V		
Thermal Shutdown								
Die Temperature	$T_{SD}$	_	155		°C			
Die Temperature Hysteresis	T <sub>SDHYS</sub>	_	10	_	°C			

# **AC CHARACTERISTICS**

<b>Electrical Specifications:</b> Unless otherwise indicated, all limits apply for $V_{DD} = [V_{REG} (Typ) + 0.3V]$ to 5.5V, $T_A = -40^{\circ}\text{C}$ to 85°C. Typical values are at +25°C, $V_{DD} = [V_{REG} (Typ) + 1.0V]$								
Parameters	Sym	Min	Тур	Max	Units	Conditions		
UVLO Start Delay	t <sub>START</sub>	_	_	5	ms	V <sub>DD</sub> Low-to-High		
Current Regulation								
Transition Time Out of Preconditioning	t <sub>DELAY</sub>		_	1	ms	$V_{BAT} < V_{PTH}$ to $V_{BAT} > V_{PTH}$		
Current Rise Time Out of Preconditioning	t <sub>RISE</sub>			1	ms	I <sub>OUT</sub> Rising to 90% of I <sub>REG</sub>		
Fast Charge Safety Timer Period	t <sub>FAST</sub>	1.1	1.5	1.9	Hours	C <sub>TIMER</sub> = 0.1 μF		
Preconditioning Current Re	gulation							
Preconditioning Charge Safety Timer Period	t <sub>PRECON</sub>	45	60	75	Minutes	C <sub>TIMER</sub> = 0.1 μF		
Charge Termination								
Elapsed Time Termination Period	t <sub>TERM</sub>	2.2	3	3.8	Hours	C <sub>TIMER</sub> = 0.1 μF		
Status Indicators								
Status Output turn-off	t <sub>OFF</sub>	_	_	200	μs	I <sub>SINK</sub> = 1 mA to 0 mA		
Status Output turn-on	t <sub>ON</sub>	_		200	μs	I <sub>SINK</sub> = 0 mA to 1 mA		

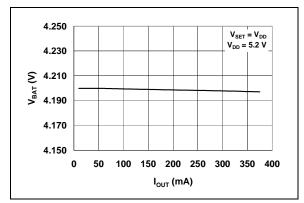
# **TEMPERATURE SPECIFICATIONS**

<b>Electrical Specifications:</b> Unless otherwise indicated, all limits apply for $V_{DD} = [V_{REG} (Typ) + 0.3V]$ to 5.5. Typical values are at +25°C, $V_{DD} = [V_{REG} (Typ) + 1.0V]$								
Parameters	Sym	Min	Тур	Max	Units	Conditions		
Temperature Ranges								
Specified Temperature Range	T <sub>A</sub>	-40	_	+85	°C			
Operating Temperature Range	TJ	-40	_	+125	°C			
Storage Temperature Range	T <sub>A</sub>	-65	_	+150	°C			
Thermal Package Resistances								
Thermal Resistance, 16-L, 4mm x 4mm QFN	$\theta_{JA}$	_	37	_	°C/W	4-Layer JC51-7 Standard Board, Natural Convection		
Thermal Resistance, 10-L, 3mm x 3mm DFN	$\theta_{\sf JA}$	_	51	_	°C/W	4-Layer JC51-7 Standard Board, Natural Convection		

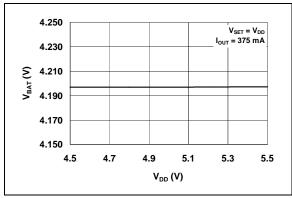
### 2.0 TYPICAL PERFORMANCE CURVES

**Note:** The graphs and tables provided following this note are a statistical summary based on a limited number of samples and are provided for informational purposes only. The performance characteristics listed herein are not tested or guaranteed. In some graphs or tables, the data presented may be outside the specified operating range (e.g., outside specified power supply range) and therefore outside the warranted range.

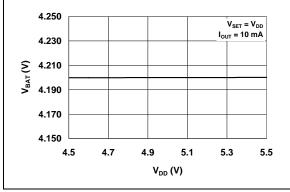
**NOTE:** Unless otherwise indicated,  $V_{DD} = [V_{REG}(Typ) + 1V]$ ,  $I_{OUT} = 10$  mA and  $T_A = +25$ °C.



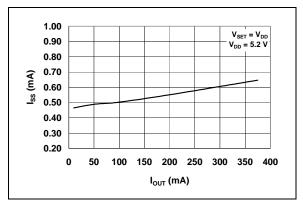
**FIGURE 2-1:** Battery Regulation Voltage  $(V_{BAT})$  vs. Charge Current  $(I_{OUT})$ .



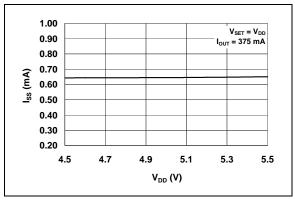
**FIGURE 2-2:** Battery Regulation Voltage  $(V_{BAT})$  vs. Supply Voltage  $(V_{DD})$ .



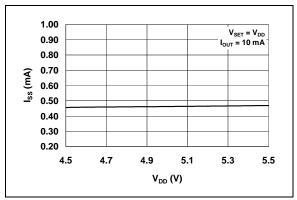
**FIGURE 2-3:** Battery Regulation Voltage  $(V_{BAT})$  vs. Supply Voltage  $(V_{DD})$ .



**FIGURE 2-4:** Supply Current ( $I_{SS}$ ) vs. Charge Current ( $I_{OUT}$ ).



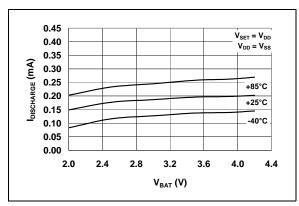
**FIGURE 2-5:** Supply Current ( $I_{SS}$ ) vs. Supply Voltage ( $V_{DD}$ ).



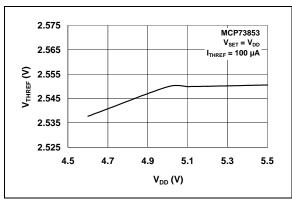
**FIGURE 2-6:** Supply Current ( $I_{SS}$ ) vs. Supply Voltage ( $V_{DD}$ ).

# 2.0 TYPICAL PERFORMANCE CURVES (CONT)

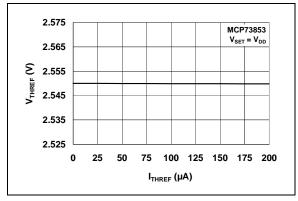
**NOTE:** Unless otherwise indicated,  $V_{DD} = [V_{REG}(Typ) + 1V]$ ,  $I_{OUT} = 10$  mA and  $T_A = +25$ °C.



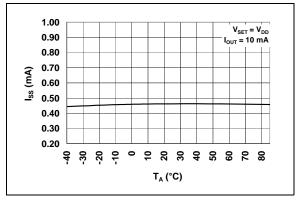
**FIGURE 2-7:** Output Leakage Current  $(I_{DISCHARGE})$  vs. Battery Voltage  $(V_{BAT})$ .



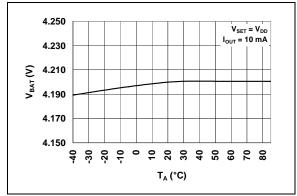
**FIGURE 2-8:** Thermistor Reference Voltage  $(V_{THREF})$  vs. Supply Voltage  $(V_{DD})$ .



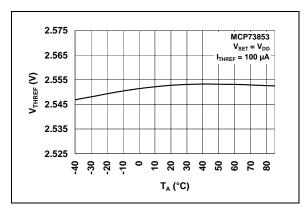
**FIGURE 2-9:** Thermistor Reference Voltage ( $V_{THREF}$ ) vs. Thermistor Bias Current ( $I_{THREF}$ ).



**FIGURE 2-10:** Supply Current ( $I_{SS}$ ) vs. Ambient Temperature ( $T_A$ ).



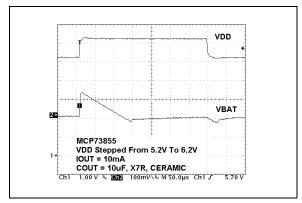
**FIGURE 2-11:** Battery Regulation Voltage  $(V_{BAT})$  vs. Ambient Temperature  $(T_A)$ .



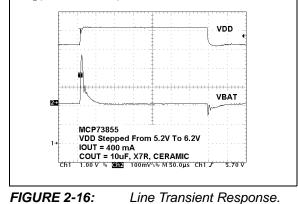
**FIGURE 2-12:** Thermistor Reference Voltage ( $V_{THREF}$ ) vs. Ambient Temperature ( $T_A$ ).

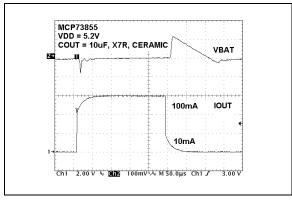
#### 2.0 TYPICAL PERFORMANCE CURVES (CONT)

**NOTE:** Unless otherwise indicated,  $V_{DD} = [V_{REG}(Typ) + 1V]$ ,  $I_{OUT} = 10$  mA and  $T_A = +25$ °C.

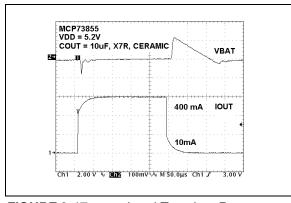


**FIGURE 2-13:** Line Transient Response.

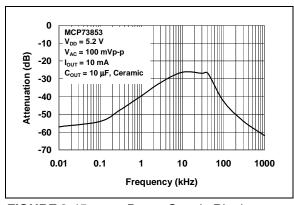




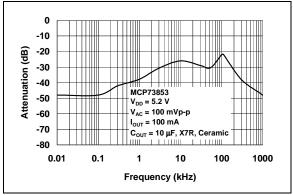
**FIGURE 2-14:** Load Transient Response.



**FIGURE 2-17:** Load Transient Response.



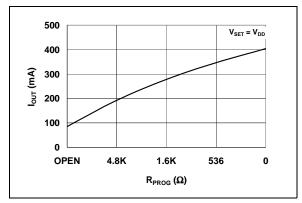
**FIGURE 2-15:** Power Supply Ripple Rejection.



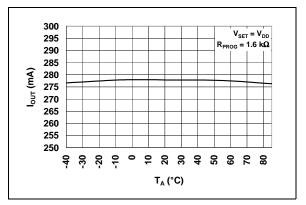
**FIGURE 2-18:** Power Supply Ripple Rejection.

# 2.0 TYPICAL PERFORMANCE CURVES (CONT)

**NOTE:** Unless otherwise indicated,  $V_{DD} = [V_{REG}(Typ) + 1V]$ ,  $I_{OUT} = 10$  mA, and  $T_A = +25$ °C.



**FIGURE 2-19:** Charge Current ( $I_{OUT}$ ) vs. Programming Resistor ( $R_{PROG}$ ).



**FIGURE 2-20:** Charge Current ( $I_{OUT}$ ) vs. Ambient Temperature ( $T_A$ ).

### 3.0 PIN DESCRIPTION

The descriptions of the pins are listed in Table 3-1.

TABLE 3-1: PIN FUNCTION TABLE

MCP73853	MCP73855	Sym	Description
1	2	V <sub>SET</sub>	Voltage Regulation Selection
2	3	V <sub>DD1</sub>	Battery Management Input Supply
3	_	V <sub>DD2</sub>	Battery Management Input Supply
4	4	V <sub>SS1</sub>	Battery Management 0V Reference
5	5	PROG	Current Regulation Set
6	_	THREF	Cell Temperature Sensor Bias
7	_	THERM	Cell Temperature Sensor Input
8	6	TIMER	Timer Set
9	_	$V_{SS3}$	Battery Management 0V Reference
10	8	V <sub>BAT1</sub>	Battery Charge Control Output
11	9	V <sub>BAT2</sub>	Battery Charge Control Output
12	_	V <sub>BAT3</sub>	Battery Voltage Sense
13	7	V <sub>SS2</sub>	Battery Management 0V Reference
14	10	EN	Logic Enable
15	_	STAT2	Fault Status Output
16	1	STAT1	Charge Status Output

# 3.1 Voltage Regulation Selection (V<sub>SFT</sub>)

Connect to  $V_{SS}$  for 4.1V regulation voltage. Connect to  $V_{DD}$  for 4.2V regulation voltage.

# 3.2 Battery Management Input Supply (V<sub>DD1</sub>, V<sub>DD2</sub>)

A supply voltage of [V\_{REG}(Typ) + 0.3V] to 5.5V is recommended. Bypass to V\_{SS} with a minimum of 4.7  $\mu F.$ 

# 3.3 Battery Management 0V Reference (V<sub>SS1</sub>, V<sub>SS2</sub>, V<sub>SS3</sub>)

Connect to negative terminal of battery.

# 3.4 Current Regulation Set (PROG)

Preconditioning, fast and termination currents are scaled by placing a resistor from PROG to  $V_{SS}$ .

# 3.5 Cell Temperature Sensor Bias (THREF)

THREF is a voltage reference to bias external thermistor for continuous cell temperature monitoring and pre-qualification.

# 3.6 Cell Temperature Sensor Input (THERM)

Input for an external thermistor for continuous cell-temperature monitoring and prequalification. Connect to THREF/3 to disable temperature sensing.

# 3.7 Timer Set (TIMER)

All safety timers are scaled by C<sub>TIMER</sub>/0.1 µF.

# 3.8 Battery Charge Control Output (V<sub>BAT1</sub>, V<sub>BAT2</sub>)

Connect to positive terminal of battery. Drain terminal of internal P-channel MOSFET pass transistor. Bypass to  $V_{SS}$  with a minimum of 4.7  $\mu F$  to ensure loop stability when the battery is disconnected.

### 3.9 Battery Voltage Sense (V<sub>BAT3</sub>)

Voltage sense input. Connect to positive terminal of battery. A precision internal resistor divider regulates the final voltage on this pin to  $V_{REG}$ .

### 3.10 Logic Enable (EN)

Input to force charge termination, initiate charge, clear faults or disable automatic recharge.

# 3.11 Fault Status Output (STAT2)

Current-limited, open-drain drive for direct connection to a LED for charge status indication. Alternatively, a pull-up resistor can be applied for interfacing to a host microcontroller.

### 3.12 Charge Status Output (STAT1)

Current-limited, open-drain drive for direct connection to a LED for charge status indication. Alternatively, a pull-up resistor can be applied for interfacing to a host microcontroller.

### 4.0 DEVICE OVERVIEW

The MCP7385X devices are highly advanced linear charge management controllers. Refer to the functional block diagram. Figure 4-2 depicts the operational flow algorithm from charge initiation to completion and automatic recharge.

# 4.1 Charge Qualification and Preconditioning

Upon insertion of a battery, or application of an external supply, the MCP7385X devices automatically perform a series of safety checks to qualify the charge. The input source voltage must be above the Undervoltage Lockout (UVLO) threshold, the enable pin must be above the logic high level, and the cell temperature monitor must be within the upper and lower thresholds (MCP73853 only). The qualification parameters are continuously monitored, with any deviation beyond the limits automatically suspending, or terminating, the charge cycle. The input voltage must deviate below the UVLO stop threshold for at least one clock period to be considered valid.

Once the qualification parameters have been met, the MCP7385X devices initiate a charge cycle. The charge status output is pulled low throughout the charge cycle (see Tables 5-1 and 5-2 for charge status outputs). If the battery voltage is below the preconditioning threshold (V<sub>PTH</sub>), the MCP7385X devices precondition the battery with a trickle charge. The preconditioning current is set to approximately 10% of the fast charge regulation current. The preconditioning trickle charge safely replenishes deeply depleted cells and minimizes heat dissipation during the initial charge cycle. If the battery voltage has not exceeded the preconditioning threshold before the preconditioning timer has expired, a fault is indicated and the charge cycle is terminated.

# 4.2 Constant Current Regulation – Fast Charge

Preconditioning ends and fast charging begins when the battery voltage exceeds the preconditioning threshold. Fast charge regulates to a constant current ( $I_{REG}$ ), which is set via an external resistor connected to the PROG pin. Fast charge continues until either the battery voltage reaches the regulation voltage ( $V_{REG}$ ) or the fast charge timer expires; in which case, a fault is indicated and the charge cycle is terminated.

# 4.3 Constant Voltage Regulation

When the battery voltage reaches the regulation voltage ( $V_{REG}$ ), constant voltage regulation begins. The MCP7385X devices monitor the battery voltage at the  $V_{BAT}$  pin. This input is tied directly to the positive terminal of the battery. The MCP7385X devices select the voltage regulation value based on the state of  $V_{SET}$ .

With  $V_{SET}$  tied to  $V_{SS}$ , the MCP7385X devices regulate to 4.1V. With  $V_{SET}$  tied to  $V_{DD}$ , the MCP7385X devices regulate to 4.2V.

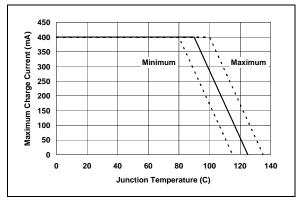
# 4.4 Charge Cycle Completion and Automatic Recharge

The MCP7385X devices monitor the charging current during the Constant-voltage Regulation mode. The charge cycle is considered complete when either the charge current has diminished below approximately 7% of the regulation current (I<sub>REG</sub>), or the elapsed timer has expired.

The MCP7385X devices automatically begin a new charge cycle when the battery voltage falls below the recharge threshold ( $V_{RTH}$ ), assuming all the qualification parameters are met.

## 4.5 Thermal Regulation

The MCP7385X devices limit the charge current based on the die temperature. Thermal regulation optimizes the charge cycle time while maintaining device reliability. If thermal regulation is entered, the timer is automatically slowed down to ensure that a charge cycle will not terminate prematurely. Figure 4-1 depicts the thermal regulation.



**FIGURE 4-1:** Typical Maximum Charge Current vs. Junction Temperature.

### 4.6 Thermal Shutdown

The MCP7385X devices suspend charge if the die temperature exceeds 155°C. Charging will resume when the die temperature has cooled by approximately 10°C. The thermal shutdown is a secondary safety feature in the event that there is a failure within the thermal regulation circuitry.

DS21915A-page

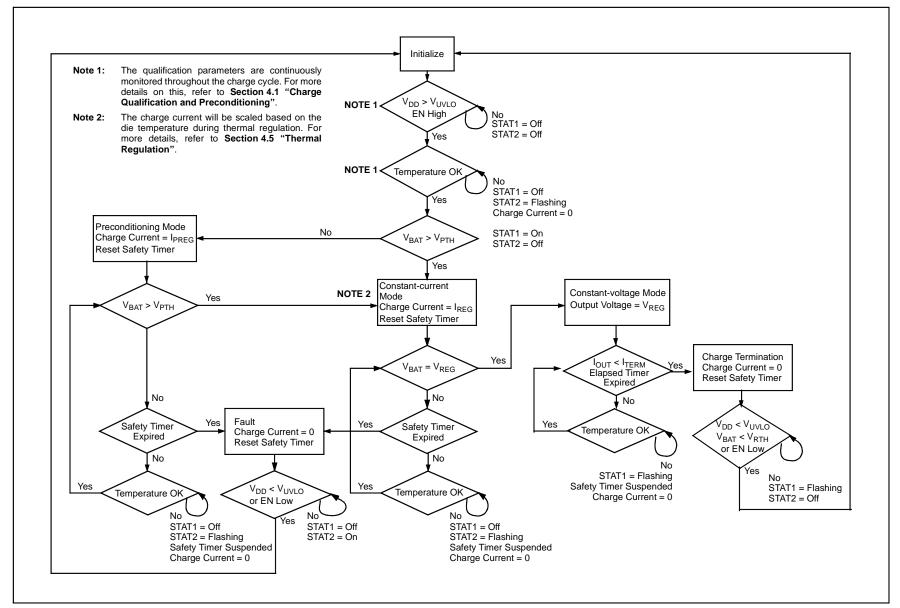


FIGURE 4-2: Operational Flow Algorithm.

### 5.0 DETAILED DESCRIPTION

# 5.1 Analog Circuitry

# 5.1.1 BATTERY MANAGEMENT INPUT SUPPLY (V<sub>DD1</sub>, V<sub>DD2</sub>)

The  $V_{DD}$  input is the input supply to the MCP7385X devices. The MCP7385X devices automatically enter a power-down mode if the voltage on the  $V_{DD}$  input falls below the UVLO voltage ( $V_{STOP}$ ). This feature prevents draining the battery pack when the  $V_{DD}$  supply is not present.

#### 5.1.2 PROG INPUT

Fast charge current regulation can be scaled by placing a programming resistor ( $R_{PROG}$ ) from the PROG input to  $V_{SS}$ . Connecting the PROG input to  $V_{SS}$  allows for a maximum fast charge current of 400 mA, typically. The minimum fast charge current is 85 mA (Typ) and is set by letting the PROG input float. Equation 5-1 calculates the value for  $R_{PROG}$ .

#### **EQUATION 5-1:**

$$R_{PROG} = \frac{13.32 - 33.3 \times I_{REG}}{14.1 \times I_{REG} - 1.2}$$

Where:

 $I_{\mbox{\scriptsize REG}}$  is the desired fast charge current in amps

R<sub>PROG</sub> is in kilo-ohms.

The preconditioning trickle charge current and the charge termination current are scaled to approximately 10% and 7% of  $I_{RFG}$  respectively.

# 5.1.3 CELL TEMPERATURE SENSOR BIAS (THREF)

A 2.55V voltage reference is provided to bias an external thermistor for continuous cell temperature monitoring and prequalification. A ratio-metric window comparison is performed at threshold levels of  $V_{\mbox{\scriptsize THREF}}/2$  and  $V_{\mbox{\scriptsize THREF}}/4$ .

# 5.1.4 CELL TEMPERATURE SENSOR INPUT (THERM)

The MCP73853 continuously monitors temperature by comparing the voltage between the THERM input and  $V_{SS}$  with the upper and lower temperature thresholds. A negative or positive temperature coefficient, NTC or PTC thermistor and an external voltage divider typically develops this voltage. The temperature-sensing circuit has its own reference to which it performs a ratio-metric comparison. Therefore, it is immune to fluctuations in the supply input  $(V_{DD}).$  The temperature-sensing circuit is removed from the system when  $V_{DD}$  is not applied, eliminating additional discharge of the battery pack.

Figure 6-1 depicts a typical application circuit with connection of the THERM input. The resistor values of  $R_{T1}\,$  and  $\,R_{T2}\,$  are calculated with the following equations.

For NTC thermistors:

$$R_{T1} = \frac{2 \times R_{COLD} \times R_{HOT}}{R_{COLD} - R_{HOT}}$$

$$R_{T2} = \frac{2 \times R_{COLD} \times R_{HOT}}{R_{COLD} - 3 \times R_{HOT}}$$

For PTC thermistors:

$$R_{TI} = \frac{2 \times R_{COLD} \times R_{HOT}}{R_{HOT} - R_{COLD}}$$

$$R_{T2} = \frac{2 \times R_{COLD} \times R_{HOT}}{R_{HOT} - 3 \times R_{COLD}}$$

Where:

R<sub>COLD</sub> and R<sub>HOT</sub> are the thermistor resistance values at the temperature window of interest.

Applying a voltage equal to  $V_{THREF}/3$  to the THERM input disables temperature monitoring.

### 5.1.5 TIMER SET INPUT (TIMER)

The TIMER input programs the period of the safety timers by placing a timing capacitor ( $C_{TIMER}$ ) between the TIMER input pin and  $V_{SS}$ . Three safety timers are programmed via the timing capacitor.

The preconditioning safety timer period:

$$t_{PRECON} = \frac{C_{TIMER}}{0.1 \, \mu F} \times 1.0 Hours$$

The fast charge safety timer period:

$$t_{FAST} = \frac{C_{TIMER}}{0.1 \, \mu F} \times 1.5 Hours$$

And, the elapsed time termination period:

$$t_{TERM} = \frac{C_{TIMER}}{0.1 \mu F} \times 3.0 Hours$$

The preconditioning timer starts after qualification and resets when the charge cycle transitions to the constant-current, fast charge phase. The fast charge timer and the elapsed timer start after the MCP7385X devices transition from preconditioning. The fast charge timer resets when the charge cycle transitions to the Constant-voltage mode. The elapsed timer will expire and terminate the charge if the sensed current does not diminish below the termination threshold.

During thermal regulation, the timer is slowed down proportional to the charge current.

### 5.1.6 BATTERY VOLTAGE SENSE (V<sub>BAT3</sub>)

The MCP73853 monitors the battery voltage at the  $V_{BAT3}$  pin. This input is tied directly to the positive terminal of the battery pack.

# 5.1.7 BATTERY CHARGE CONTROL OUTPUT (V<sub>BAT1</sub>, V<sub>BAT2</sub>)

The battery charge control output is the drain terminal of an internal P-channel MOSFET. The MCP7385X devices provide constant-current and constant-voltage regulation to the battery pack by controlling this MOSFET in the linear region. The battery charge control output should be connected to the positive terminal of the battery pack.

## 5.2 Digital Circuitry

# 5.2.1 CHARGE STATUS OUTPUTS (STAT1,STAT2)

Two status outputs provide information on the state of charge for the MCP73853. One status output provides information on the state of charge for the MCP73855. The current-limited, open-drain outputs can be used to illuminate external LEDs. Optionally, a pull-up resistor can be used on the output for communication with a host microcontroller. Table 5-1 and Table 5-2 summarize the state of the status outputs during a charge cycle for the MCP73853 and MCP73855, respectively.

TABLE 5-1: STATUS OUTPUTS - MCP73853

CHARGE CYCLE STATE	STAT1	STAT2
Qualification	OFF	OFF
Preconditioning	ON	OFF
Constant- current Fast Charge	ON	OFF
Constant- voltage	ON	OFF
Charge Complete	Flashing (1 Hz, 50% duty cycle)	OFF
Fault	OFF	ON
THERM Invalid	OFF	Flashing (1 Hz, 50% duty cycle)
Disabled - Sleep mode	OFF	OFF
Input Voltage Disconnected	OFF	OFF

Note: OFF state: open-drain is high-impedance; ON state: open-drain can sink current, typically 7 mA; FLASHING: toggles between OFF and ON states.

TABLE 5-2: STATUS OUTPUT - MCP73855

CHARGE CYCLE STATE	STAT1
Qualification	OFF
Preconditioning	ON
Constant Current Fast Charge	ON
Constant Voltage	ON
Charge Complete	OFF
Fault	Flashing (1Hz, 50% duty cycle)
THERM Invalid	Flashing (1Hz, 50% duty cycle)
Disabled - Sleep mode	OFF
Input Voltage Disconnected	OFF

Note: OFF state: open-drain is high impedance; ON state: open-drain can sink current, typically 7 mA; FLASHING: toggles between OFF state and ON state.

The flashing rate (1 Hz) is based off a timer capacitor ( $C_{\text{TIMER}}$ ) of 0.1  $\mu$ F. The rate will vary based on the value of the timer capacitor.

#### 5.2.1.1 MCP73853 Only

STAT2 is on whenever the input voltage is above the under voltage lockout, the device is enabled, and all conditions are normal.

During a fault condition, the STAT1 status output will be off and the STAT2 status output will flash. To recover from a fault condition, the input voltage must be removed and then reapplied, or the enable input, EN, must be de-asserted to a logic-low, then asserted to a logic-high.

When the voltage on the THERM input is outside the preset window, the charge cycle will either not start or be suspended. However, the charge cycle is not terminated, with recovery beng automatic. The charge cycle will resume (or start) once the THERM input is valid and all other qualification parameters are met.

### 5.2.2 V<sub>SET</sub> INPUT

The  $V_{SET}$  input selects the regulated output voltage of the MCP7385X devices. With  $V_{SET}$  tied to  $V_{SS}$ , the MCP7385X devices regulate to 4.1V. With  $V_{SET}$  tied to  $V_{DD}$ , the MCP7385X devices regulate to 4.2V.

### 5.2.3 LOGIC ENABLE (EN)

The logic enable input pin (EN) can be used to terminate a charge anytime during the charge cycle, initiate a charge cycle or initiate a recharge cycle.

Applying a logic-high input signal to the EN pin, or tying it to the input source, enables the device. Applying a logic-low input signal disables the device and terminates a charge cycle. When disabled, the device's supply current is reduced to  $0.28~\mu\text{A}$ , typically.

### 6.0 APPLICATIONS

The MCP7385X devices are designed to operate in conjunction with a host microcontroller or in standalone applications. The MCP7385X devices provide the preferred charge algorithm for Li-Ion/Li-Polymer

cells, constant current followed by constant voltage. Figure 6-1 depicts a typical stand-alone application circuit, while Figures 6-2 and 6-3 depict the accompanying charge profile.

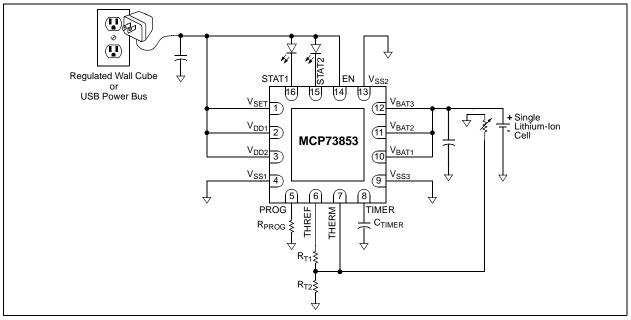


FIGURE 6-1: Typical Application Circuit.

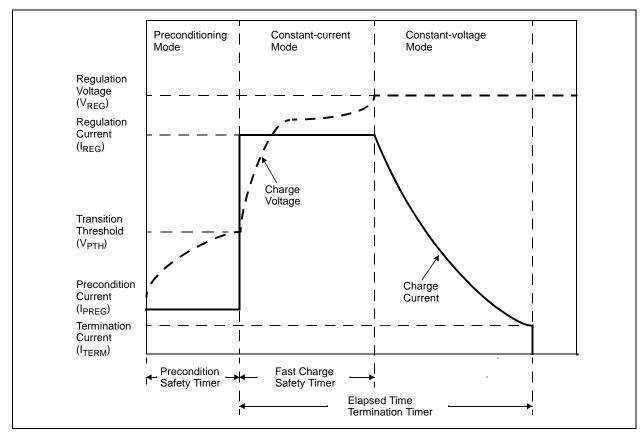


FIGURE 6-2: Typical Charge Profile.

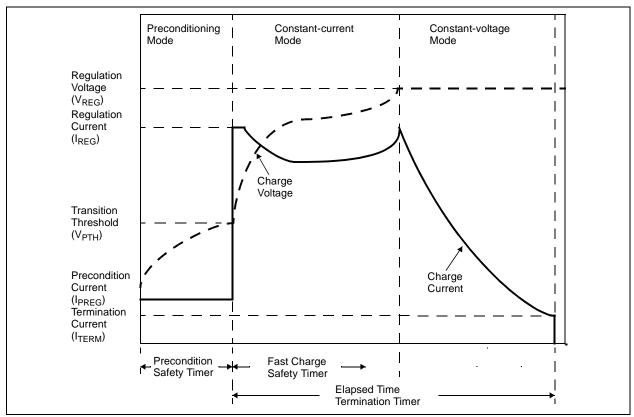


FIGURE 6-3: Typical Charge Profile in Thermal Regulation.

### 6.1 Application Circuit Design

Due to the low efficiency of linear charging, the most important factors are thermal design and cost. These are a direct function of the input voltage, output current and thermal impedance between the battery charger and the ambient cooling air. The worst-case situation exists when the device has transitioned from the Preconditioning mode to the Constant-current mode. In this situation, the battery charger has to dissipate the maximum power. A trade-off must be made between the charge current, cost and thermal requirements of the charger.

### 6.1.1 COMPONENT SELECTION

Selection of the external components in Figure 6-1 is crucial to the integrity and reliability of the charging system. The following discussion is intended to be a guide for the component selection process.

# 6.1.1.1 CURRENT PROGRAMMING RESISTOR (R<sub>PROG</sub>)

The preferred fast charge current for Lithium-Ion cells is at the 1C rate, with an absolute maximum current at the 2C rate. For example, a 500 mAH battery pack has a preferred fast charge current of 500 mA. Charging at this rate provides the shortest charge cycle times without degradation to the battery pack performance or life.

400 mA is the typical maximum charge current obtainable from the MCP7385X devices. For this situation, the PROG input should be connected directly to  $V_{SS}$ .

### 6.1.1.2 THERMAL CONSIDERATIONS

The worst-case power dissipation in the battery charger occurs when the input voltage is at the maximum and the device has transitioned from the Preconditioning mode to the Constant-current mode. In this case, the power dissipation is:

$$Power Dissipation = (V_{DDMAX} - V_{PTHMIN}) \times I_{REGMAX}$$

Where  $V_{DDMAX}$  is the maximum input voltage ( $I_{REGMAX}$ ) is the maximum fast charge current, and  $V_{PTHMIN}$  is the minimum transition threshold voltage. Power dissipation with a 5V, +/-10% input voltage source is:

$$PowerDissipation = (5.5V - 2.7V) \times 475mA = 1.33W$$

With the battery charger mounted on a 1 in<sup>2</sup> pad of 1 oz. copper, the junction temperature rise is approximately 50°C. This would allow for a maximum operating ambient temperature of 35°C before thermal regulation is entered.

#### 6.1.1.3 EXTERNAL CAPACITORS

The MCP7385X devices are stable with or without a battery load. In order to maintain good AC stability in the Constant-voltage mode, a minimum capacitance of 4.7  $\mu F$  is recommended to bypass the  $V_{BAT}$  pin to  $V_{SS}$ . This capacitance provides compensation when there is no battery load. In addition, the battery and interconnections appear inductive at high frequencies. These elements are in the control feedback loop during Constant-voltage mode. Therefore, the bypass capacitance may be necessary to compensate for the inductive nature of the battery pack.

Virtually any good quality output filter capacitor can be used, independent of the capacitor's minimum Effective Series Resistance (ESR) value. The actual value of the capacitor (and its associated ESR) depends on the output load current. A 4.7  $\mu F$  ceramic, tantalum or aluminum electrolytic capacitor at the output is usually sufficient to ensure stability for up to the maximum output current.

#### 6.1.1.4 REVERSE BLOCKING PROTECTION

The MCP7385X devices provide protection from a faulted or shorted input or from a reversed-polarity input source. Without the protection, a faulted or shorted input would discharge the battery pack through the body diode of the internal pass transistor.

#### 6.1.1.5 ENABLE INTERFACE

In the stand-alone configuration, the enable pin is generally tied to the input voltage. The MCP7385X devices automatically enter a low power mode when voltage on the  $V_{DD}$  input falls below the UVLO voltage ( $V_{STOP}$ ), reducing the battery drain current to 0.28  $\mu$ A, typically.

### 6.1.1.6 CHARGE STATUS INTERFACE

Two status outputs provide information on the state of charge. The current-limited, open-drain outputs can be used to illuminate external LEDs. Refer to Table 5-1 and Table 5-2 for a summary of the state of the status output during a charge cycle.

### 6.2 PCB Layout Issues

For optimum voltage regulation, place the battery pack as close as possible to the device's  $V_{BAT}$  and  $V_{SS}$  pins. It is recommended that the designer minimize voltage drops along the high-current-carrying PCB traces.

If the PCB layout is used as a heatsink, adding many vias in the heatsink pad can help conduct more heat to the backplane of the PCB, thus reducing the maximum junction temperature.

# 7.0 PACKAGING INFORMATION

# 7.1 Package Marking Information

16-Lead QFN (MCP73853)



10-Lead DFN (MCP73855)

XXXX XYWW NNN Example



Example

**3855** 1429 256

Legend: XX...X Customer specific information\*

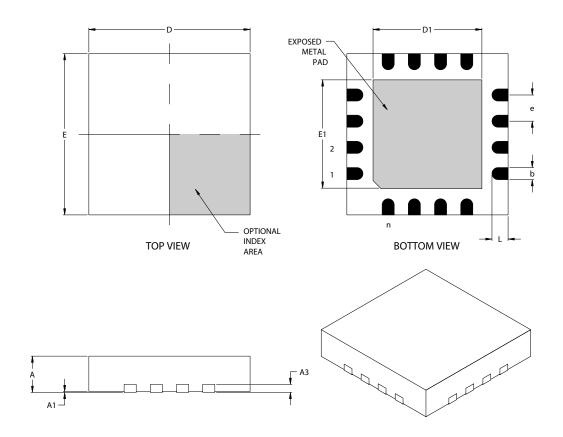
YY Year code (last 2 digits of calendar year)
WW Week code (week of January 1 is week '01')

NNN Alphanumeric traceability code

**lote**: In the event the full Microchip part number cannot be marked on one line, it will be carried over to the next line thus limiting the number of available characters for customer specific information.

<sup>\*</sup> Standard OTP marking consists of Microchip part number, year code, week code, and traceability code.

# 16-Lead Plastic Quad Flat No Lead Package (ML) 4x4x0.9 mm Body (QFN) – Saw Singulated



	Units	INCHES			М	ILLIMETERS*	
Dimension Limi	Dimension Limits			MAX	MIN NOM		MAX
Number of Pins	n		16		16		
Pitch	е		.026 BSC		0.65 BSC		
Overall Height	Α	.031	.035	.039	0.80	0.90	1.00
Standoff	A1	.000	.001 .002		0.00	0.02	0.05
Contact Thickness	A3	.008 REF			0.20 REF		
Overall Width	E	.152	.157	.163	3.85	4.00	4.15
Exposed Pad Width	E2	.100	.106	.110	2.55	2.70	2.80
Overall Length	D	.152	.157	.157 .163		4.00	4.15
Exposed Pad Length	D2	.100	.106	.110	2.55	2.70	2.80
Contact Width	b	.010	.012	.014	0.25	0.30	0.35
Contact Length	L	.012	.016	.020	0.30	0.40	0.50

\*Controlling Parameter

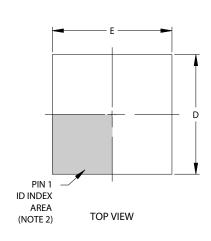
Notes:

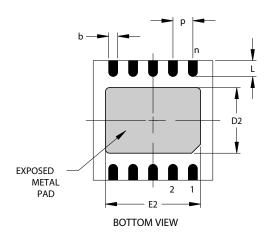
JEDEC equivalent: MO-220

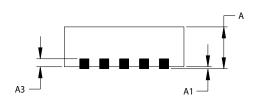
Drawing No. C04-127

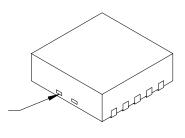
Revised 04-24-05

# 10-Lead Plastic Dual Flat No Lead Package (MF) 3x3x0.9 mm Body (DFN) - Saw Singulated









	Units	INCHES			MILLIMETERS*			
Dimension Limi	MIN	NOM	MAX	MIN	NOM	MAX		
Number of Pins	n		10		10			
Pitch	e		.020 BSC			0.50 BSC		
Overall Height	Α	.031 .035 .039			0.80	0.90	1.00	
Standoff	A1	.000	.001	.002	0.00	0.02	0.05	
Lead Thickness	A3	.008 REF.			0.20 REF.			
Overall Length	E	.112	.112 .118 .124			3.00	3.15	
Exposed Pad Length (Note 3)	E2	.055		.096	1.39		2.45	
Overall Width	D	.112	.118	.124	2.85	3.00	3.15	
Exposed Pad Width (Note 3)	D2	.047		.069	1.20		1.75	
Lead Width	b	.008	.010	.015	0.18	0.25	0.30	
Lead Length	L	.012	.016	.020	0.30	0.40	0.50	

**EXPOSED** 

TIE BAR (NOTE 1)

\*Controlling Parameter

#### Notes:

- 1. Package may have one or more exposed tie bars at ends.
- 2. Pin 1 visual index feature may vary, but must be located within the hatched area.
- 3. Exposed pad dimensions vary with paddle size.
- 4. JEDEC equivalent: Not registered

Drawing No. C04-063

Revised 05/24/04

# PRODUCT IDENTIFICATION SYSTEM

To order or obtain information, e.g., on pricing or delivery, refer to the factory or the listed sales office.

<u>X</u>	<u>xx</u>	Ex	amples:	
 perature Pac inge	 ckage	a)	MCP73853T-I/ML:	Tape and Reel, USB compatible charge controller with tempera- ture monitor
MCP73853:	USB compatible charge controller with temperature monitor	b)	MCP73853-I/ML:	USB compatible charge controller with temperature monitor
MCP73853T:	USB compatible charge controller with temperature monitor, Tape and Reel	a)	MCP73855T-I/MF:	Tape and Reel, USB compatible charge controller
MCP73855T:	USB compatible charge controller, Tape and Reel	b)	MCP73855-I/MF:	USB compatible charge controller
I = -40°C t	o +85°C (Industrial)			
16-Lo	ead iic Dual Flat No Lead, 3x3 mm Body (DFN),			
	MCP73853: MCP73853T: MCP73855T:  MCP73855T:  I = -40°C t  ML = Plast 16-L MF = Plast	MCP73853: USB compatible charge controller with temperature monitor MCP73853T: USB compatible charge controller with temperature monitor, Tape and Reel MCP73855: USB compatible charge controller MCP73855T: USB compatible charge controller MCP73855T: USB compatible charge controller, Tape and Reel  I = -40°C to +85°C (Industrial)  ML = Plastic Quad Flat No Lead, 4x4 mm Body (QFN), 16-Lead	mcPr3853: USB compatible charge controller with temperature monitor  MCP73853T: USB compatible charge controller with temperature monitor  MCP73855T: USB compatible charge controller with temperature monitor, Tape and Reel  MCP73855T: USB compatible charge controller  MCP73855T: USB compatible charge controller  Tape and Reel  I = -40°C to +85°C (Industrial)  ML = Plastic Quad Flat No Lead, 4x4 mm Body (QFN),  16-Lead  MF = Plastic Dual Flat No Lead, 3x3 mm Body (DFN),	a) MCP73853T-I/ML:  MCP73853: USB compatible charge controller with temperature monitor  MCP73853T: USB compatible charge controller with temperature monitor, Tape and Reel  MCP73855T: USB compatible charge controller  MCP73855T: USB compatible charge controller  MCP73855T: USB compatible charge controller  MCP73855T: USB compatible charge controller,  Tape and Reel  I = -40°C to +85°C (Industrial)  ML = Plastic Quad Flat No Lead, 4x4 mm Body (QFN),  16-Lead  MF = Plastic Dual Flat No Lead, 3x3 mm Body (DFN),

# **Sales and Support**

#### **Data Sheets**

Products supported by a preliminary Data Sheet may have an errata sheet describing minor operational differences and recommended workarounds. To determine if an errata sheet exists for a particular device, please contact one of the following:

- 1. Your local Microchip sales office
- 2. The Microchip Worldwide Site (www.microchip.com)

Please specify which device, revision of silicon and Data Sheet (include Literature #) you are using.

### **Customer Notification System**

Register on our web site (www.microchip.com) to receive the most current information on our products.

# MCP73853/55

NOTES:

#### Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WAR-RANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip's products as critical components in life support systems is not authorized except with express written approval by Microchip. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

#### **Trademarks**

The Microchip name and logo, the Microchip logo, Accuron, dsPIC, KEELOQ, microID, MPLAB, PIC, PICmicro, PICSTART, PRO MATE, PowerSmart, rfPIC, and SmartShunt are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

AmpLab, FilterLab, MXDEV, MXLAB, PICMASTER, SEEVAL, SmartSensor and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Analog-for-the-Digital Age, Application Maestro, dsPICDEM, dsPICDEM.net, dsPICWorks, ECAN, ECONOMONITOR, FanSense, FlexROM, fuzzyLAB, In-Circuit Serial Programming, ICSP, ICEPIC, Migratable Memory, MPASM, MPLIB, MPLINK, MPSIM, PICkit, PICDEM, PICDEM.net, PICLAB, PICtail, PowerCal, PowerInfo, PowerMate, PowerTool, rfLAB, rfPICDEM, Select Mode, Smart Serial, SmartTel and Total Endurance are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

All other trademarks mentioned herein are property of their respective companies.

© 2004, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

Printed on recycled paper.

QUALITY MANAGEMENT SYSTEM
CERTIFIED BY DNV

ISO/TS 16949:2002

Microchip received ISO/TS-16949:2002 quality system certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona and Mountain View, California in October 2003. The Company's quality system processes and procedures are for its PICmicro® 8-bit MCUs, KEELoo® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.



# WORLDWIDE SALES AND SERVICE

#### **AMERICAS**

**Corporate Office** 

2355 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 480-792-7200

Fax: 480-792-7200 Fax: 480-792-7277 Technical Support:

http://support.microchip.com

Web Address: www.microchip.com

Atlanta

Alpharetta, GA Tel: 770-640-0034 Fax: 770-640-0307

**Boston** 

Westford, MA Tel: 978-692-3848 Fax: 978-692-3821

Chicago Itasca, IL

Tel: 630-285-0071 Fax: 630-285-0075

**Dallas** 

Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

Detroit

Farmington Hills, MI Tel: 248-538-2250 Fax: 248-538-2260

Kokomo

Kokomo, IN Tel: 765-864-8360 Fax: 765-864-8387

Los Angeles

Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608

San Jose

Mountain View, CA Tel: 650-215-1444 Fax: 650-961-0286

**Toronto** 

Mississauga, Ontario,

Canada

Tel: 905-673-0699 Fax: 905-673-6509

### ASIA/PACIFIC

Australia - Sydney

Tel: 61-2-9868-6733 Fax: 61-2-9868-6755

China - Beijing

Tel: 86-10-8528-2100 Fax: 86-10-8528-2104

China - Chengdu

Tel: 86-28-8676-6200 Fax: 86-28-8676-6599

China - Fuzhou

Tel: 86-591-8750-3506 Fax: 86-591-8750-3521

China - Hong Kong SAR

Tel: 852-2401-1200 Fax: 852-2401-3431

**China - Shanghai** Tel: 86-21-5407-5533 Fax: 86-21-5407-5066

China - Shenyang

Tel: 86-24-2334-2829 Fax: 86-24-2334-2393

China - Shenzhen

Tel: 86-755-8203-2660 Fax: 86-755-8203-1760

China - Shunde

Tel: 86-757-2839-5507 Fax: 86-757-2839-5571

China - Qingdao

Tel: 86-532-502-7355 Fax: 86-532-502-7205

### **ASIA/PACIFIC**

India - Bangalore

Tel: 91-80-2229-0061 Fax: 91-80-2229-0062

India - New Delhi

Tel: 91-11-5160-8631 Fax: 91-11-5160-8632

Japan - Kanagawa

Tel: 81-45-471-6166 Fax: 81-45-471-6122

Korea - Seoul

Tel: 82-2-554-7200 Fax: 82-2-558-5932 or

82-2-558-5934

**Singapore** Tel: 65-6334-8870

Fax: 65-6334-8850

**Taiwan - Kaohsiung** Tel: 886-7-536-4818 Fax: 886-7-536-4803

Taiwan - Taipei

Tel: 886-2-2500-6610 Fax: 886-2-2508-0102

Taiwan - Hsinchu

Tel: 886-3-572-9526 Fax: 886-3-572-6459

#### **EUROPE**

Austria - Weis

Tel: 43-7242-2244-399 Fax: 43-7242-2244-393 **Denmark - Ballerup** 

Tel: 45-4450-2828 Fax: 45-4485-2829

France - Massy

Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

Germany - Ismaning

Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

Italy - Milan

Tel: 39-0331-742611 Fax: 39-0331-466781

Netherlands - Drunen Tel: 31-416-690399

Fax: 31-416-690340 England - Berkshire

Tel: 44-118-921-5869 Fax: 44-118-921-5820

10/20/04