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FL7921R Integrated Critical-Mode PFC and Quasi-Resonant Current-Mode PWM Lighting Controller

Features

- Integrated PFC and Flyback Controller
- Critical-Mode PFC Controller
- Zero-Current Detection for PFC Stage
- Quasi-Resonant Operation for PWM Stage
- Internal Minimum t_{OFF} 8 µs for QR PWM Stage
- Internal 10 ms Soft-Start for PWM
- Brownout Protection
- High / Low Line Over-Power Compensation
- Auto Recovery Over-Current Protection
- Auto Recovery Open-Loop Protection
- Auto Recovery Over-Temperature Protection
- Adjustable Over-Temperature with external NTC through the RT pin
- Auto Recovery VDD Pin and Output Voltage OVP

Applications

 Medium to High Power LED Lighting Driver Application

Description

The highly integrated FL7921R combines a Power Factor Correction (PFC) controller and a Quasi-Resonant PWM controller. Integration provides costeffect design and allows for fewer external components.

For PFC, FL7921R uses a controlled on-time technique to provide a regulated DC output voltage and to perform natural power factor correction. An innovative THD optimizer reduces input current distortion at zerocrossing duration to improve THD performance. The PFC function is always on regardless of the PWM stage load condition to ensure that high PF can be achieved at light load condition.

For PWM, FL7921R provides several functions to enhance power system performance: valley detection, green-mode operation, high / low line over-power compensation. Protection functions include secondaryside open-loop and over-current with auto-recovery protection, external recovery triggering, adjustable overtemperature protection through the RT pin and external NTC resistor, internal over-temperature shutdown, VDD pin OVP, DET pin over-voltage for output OVP, and brown-in / out for AC input voltage UVP. All protections are auto recovery mode except PWM current sense pin open protection.

The FL7921R controller is available in a 16-pin, small-outline package (SOP).

Ordering Information

Part Number Protection Mode		Operating Temperature Range	Package	Packing Method
FL7921RMX	Recovery	-40 °C to +125°C	16-Pin, Small-Outline Package (SOP)	Tape & Reel







I	RANGE	sets to low impedance if input voltage is at a high level.
2	COMP	Output pin of the error amplifier. It's a Trans-conductance-type error amplifier for PFC output voltage feedback. Proprietary multi-vector current is built-in to this amplifier. Therefore, the compensation for PFC voltage feedback loop allows a simple compensation circuit between this pin and GND.
3	INV	Inverting input of the error amplifier. This pin is used to receive PFC voltage level by a voltage divider and provides PFC output over- and under-voltage protections.
4	CSPFC	Input to the PFC over-current protection comparator that provides cycle-by-cycle current limiting protection. When the sensed voltage across the PFC current-sensing resistor reaches the internal threshold (0.82 V typical), the PFC switch is turned off to activate cycle-by-cycle current limiting.
5	CSPWM	Input to the comparator of the PWM over-current protection and performs PWM current-mode control with FB pin voltage. A resistor is used to sense the switching current of the PWM switch and the sensing voltage is applied to the CSPWM pin for the cycle-by-cycle current limit, current-mode control, and high / low line over-power compensation according to the DET pin source current during PWM t_{ON} time.
	•	Continued on the following page

Pin #	Name	Description
6	OPFC	Totem-pole driver output to drive the external power MOSFET. The clamped gate output voltage is 15.5 V.
7	VDD	Power supply. The threshold voltages for startup and turn-off are 18 V and 7.5 V, respectively. The startup current is less than 30 μ A and the operating current is lower than 10 mA.
8	OPWM	Totem-pole output generates the PWM signal to drive the external power MOSFET. The clamper gate output voltage is 17.5 V.
9	GND	The power ground and signal ground.
		 This pin is connected to an auxiliary winding of the PWM transformer through a resistor divider for the following purposes: Producing an offset voltage to compensate the threshold voltage of PWM current limit for providing over-power compensation. The offset is generated in accordance with the input voltage when the PWM switch is on.
10	DET	 Detecting the valley voltage signal of drain voltage of the PWM switch to achieve the valley voltage switching and minimize the switching loss on the PWM switch.
		 Providing output over-voltage protection. A voltage comparator is built-in to the DET pin. The DET pin detects the flat voltage through a voltage divider paralleled with auxiliary winding. Thi flat voltage is reflected to the secondary winding during PWM inductor discharge time. If output OVP and this flat voltage is higher than 2.5 V, the controller enters auto recovery mode.
11	FB	Feedback voltage pin. This pin is used to receive the output voltage / current level signal to determine PWM gate duty for regulating output voltage / current. The FB pin voltage can also activate open-loop, overload, and output-short circuit protection if the FB pin voltage is higher than a threshold of around 4.2 V for more than 50 ms. The input impedance of this pin is a 5 k Ω equivalent resistance. A one-third attenuator is connected between the FB pin and the input of the CSPWM/FB comparator.
12	RT	Adjustable over-temperature protection. A constant current is flowed out of the RT pin. When the RT pin voltage is lower than 0.8 V (typical), the controller stops all PFC and PWM switching operation and enters auto recovery protection mode.
13	VIN	Line-voltage detection for brown-in / out protections. This pin can receive the AC input voltage level through a voltage divider. The voltage level of the VIN pin is not only used to control RANGE pin's status; (ZCD) can also perform brown-in / out protection for AC input voltage UVP.
14	ZCD	Zero-current detection for the PFC stage. This pin is connected to an auxiliary winding coupled to PFC inductor winding to detect the ZCD voltage signal once the PFC inductor current discharges to zero. When the ZCD voltage signal is detected, the controller starts a new PFC switching cycle. When the ZCD pin voltage is pulled to under 0.2 V (typical), it disables the PFC stage and the controller stops PFC switching. This can be achieved with an external circuit if disabling the PFC stage is desired.
15	NC	No connection
16	HV	High-voltage startup. HV pin is connected to the AC line voltage through a resistor 100 k Ω (typical) for providing a high charging current to V _{DD} capacitor.

Absolute Maximum Ratings

Stresses exceeding the absolute maximum ratings may damage the device. The device may not function or be operable above the recommended operating conditions and stressing the parts to these levels is not recommended. In addition, extended exposure to stresses above the recommended operating conditions may affect device reliability. The absolute maximum ratings are stress ratings only.

Symbol	Parameter	Min.	Max.	Unit
V _{DD}	DC Supply Voltage		25	V
V _{HV}	HV Pin Voltage		500	V
V _H	OPFC, OPWM Pin Voltage	-0.3	25.0	V
VL	Other Pins (INV, COMP, CSPFC, DET, FB, CSPWM, RT)	-0.3	7.0	V
V _{ZCD}	Input Voltage to ZCD Pin	-0.3	12.0	V
PD	Power Dissipation		800	mW
θ」Α	Thermal Resistance (Junction-to-Air)		104	°C/W
θ_{JC}	Thermal Resistance (Junction-to-Case)		41	°C/W
TJ	Operating Junction Temperature	-40	+150	°C
T _{STG}	Storage Temperature Range	-55	+150	°C
TL	Lead Temperature (Soldering 10 Seconds)		+260	°C
	Human Body Model, JESD22-A114 (All Pins Except HV Pin) ⁽³⁾		5	kV
ESD	Charged Device Model, JESD22-C101 (All Pins Except HV Pin) ⁽³⁾		2	κV

Notes:

1. Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device.

2. All voltage values, except differential voltages, are given with respect to GND pin.

3. All pins including HV pin: CDM=0.5 kV, HBM=1 kV.

Electrical Characteristics

 V_{DD} =15 V, T_J=-40°C ~125°C, unless otherwise specified.

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit
V _{DD} Section		1			I	
V _{OP}	Continuously Operating Voltage				25	V
V _{DD-ON}	Turn-On Threshold Voltage		16.5	18.0	19.5	V
V _{DD-PWM-OFF}	PWM-Off Threshold Voltage		9	10	11	V
$V_{\text{DD-OFF}}$	Turn-Off Threshold Voltage	T _A =25°C	6.5	7.5	8.5	V
I _{DD-ST}	Startup Current	V _{DD} =V _{DD-ON} - 0.16 V, Gate Open		20	30	μA
I _{DD-OP}	Operating Current	V _{DD} =15 V; OPFC, OPWM=100 kHz; C _{L-PFC} , C _{L-PWM} =2 nF			10	mA
IDD-GREEN	Green-Mode Operating Supply Current (Average)	V _{DD} =15 V, OPWM=450 Hz, C _{L-PWM} =2 nF		5.5		mA
IDD-PWM-OFF	Operating Current at PWM-Off Phase	V _{DD} =V _{DD-PWM-OFF} - 0.5 V	70	120	170	μA
V _{DD-OVP}	V _{DD} Over-Voltage Protection (Auto Recovery)		23	24	25	V
t _{VDD-OVP}	V _{DD} OVP De-bounce Time		100	150	200	μs
I _{DD-LATCH}	CSPWM Pin Open Protection Latch-Up Holding Current	V _{DD} =7.5 V		120		μA
IV Startup C	Current Source Section					
$V_{\text{HV-MIN}}$	Minimum Startup Voltage on HV Pin				50	V
I _{HV}	Supply Current Drawn from HV Pin	V _{AC} =90 V (V _{DC} =120 V), V _{DD} =0 V	1.3			mA
ιΗΛ		HV=500 V, V _{DD} = V _{DD-OFF} +1 V		1		μA
/IN and RAN	GE Section					
Vvin-uvp	Threshold Voltage for AC Input Under-Voltage Protection		0.95	1.00	1.05	V
V _{VIN-RE-UVP}	Under-Voltage Protection Reset Voltage (for Startup)		V _{VIN-UVP} +0.25 V	V _{VIN-UVP} +0.30 V	V _{VIN-UVP} +0.35 V	V
t _{vin-uvp}	Under-Voltage Protection Debounce Time (No Need at Startup and Hiccup Mode)		70	100	130	ms
$V_{\text{VIN-RANGE-H}}$	High V _{VIN} Threshold for RANGE Comparator		2.40	2.45	2.50	V
V _{VIN-RANGE-L}	Low V _{VIN} Threshold for RANGE Comparator		2.05	2.10	2.15	v
t _{RANGE}	Range Enable / Disable Debounce Time		70	100	130	ms
V _{RANGE-OL}	Output Low Voltage of RANGE Pin	I _O =1 mA			0.5	V
I _{RANGE-OH}	Output High Leakage Current of RANGE Pin	RANGE=5 V			200	nA
ton-max-pfc	PFC Maximum On-Time		22	25	28	μs

Symbol

PFC Stage

Gm	Transconductance ⁽⁴⁾		100	125	150	µmho
V_{REF}	Feedback Comparator Reference Voltage		2.465	2.500	2.535	V
M	Clamp High Foodbook) (oltogo	RANGE=Open	2.70	2.75	2.80	V
V _{INV-H}	Clamp High Feedback Voltage	RANGE=Ground	2.60	2.65	2.70	V
M	Clown High Output Voltage Datio ⁽⁴⁾	V _{INVH} / V _{REF} , RANGE=Open	1.06		1.14	V/V
Vratio	Clamp High Output Voltage Ratio ⁽⁴⁾	V _{INVH} / V _{REF} , RANGE=Ground	1.04		1.08	V/V
V _{INV-L}	Clamp Low Feedback Voltage		2.25	2.35	2.45	V
V	Over-Voltage Protection for INV	RANGE=Open		2.90	2.95	V
V _{INV-OVP}	Input	RANGE=Ground		2.75	2.80	V
t _{INV-OVP}	Over-Voltage Protection Debounce Time		50	70	90	μs
V _{INV-UVP}	Under-Voltage Protection for INV Input		0.35	0.45	0.55	V
t _{INV-UVP}	Under-Voltage Protection Debounce Time		50	70	90	μs
V _{INV-BO}	PWM and PFC Off Threshold for Brownout Protection		1.15	1.20	1.25	V
V _{COMP-BO}	Limited Voltage on COMP Pin for Brownout Protection		1.55	1.60	1.65	V
V _{COMP}	Comparator Output High Voltage	T _A =25°C	4.8		6.0	V
Voz	Zero Duty Cycle Voltage on COMP Pin		1.10	1.25	1.40	V
	Comparator Output Source	V _{INV} =2.3 V, V _{COMP} =1.5 V	15	30	45	μA
	Current	V _{INV} =1.5 V, T _A =25°C	0.50	0.75	1.00	mA
I _{COMP}	Comparator Output Sink Current	RANGE=Open, V _{INV} =2.75 V, V _{COMP} =5 V, T _A =25°C	20	30	40	μA
		RANGE=Ground, V _{INV} =2.65 V, V _{COMP} =5 V	20	30	40	
FC Current	-Sense Section					
V _{CSPFC}	Threshold Voltage for Peak Current Cycle-by-Cycle Limit	V _{COMP} =5 V		0.82	1	V
t _{PD}	Propagation Delay			110	200	ns
t _{BNK}	Leading-Edge Blanking Time		110	180	250	ns
A _V	CSPFC Compensation Ratio for THD		0.90	0.95	1.00	V/V

Conditions

Min.

Тур.

Max.

Unit

Electrical Characteristics (Continued)

Voltage Error Amplifier Section

 V_{DD} =15 V, T_J=-40°C ~125°C, unless otherwise specified.

Parameter

Electrical Characteristics	(Continued)
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 $V_{\text{DD}}{=}15$ V, $T_{\text{J}}{=}{-}40^{\circ}\text{C}$ ${\sim}125^{\circ}\text{C},$ unless otherwise specified.

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit
PFC Output	Section			L	L	
Vz	PFC Gate Output Clamping Voltage	V _{DD} =25 V	14.0	15.5	17.0	V
V _{OL}	PFC Gate Output Voltage Low	V _{DD} =15 V, I _O =100 mA			1.5	V
V _{OH}	PFC Gate Output Voltage High	V _{DD} =15 V, I _O =100 mA	8			V
t _R	PFC Gate Output Rising Time	V _{DD} =12 V, C _L =3 nF, 20~80%	30	65	100	ns
t _F	PFC Gate Output Falling Time	V _{DD} =12 V, C _L =3 nF, 80~20%	30	50	70	ns
PFC Zero-Cu	Irrent Detection Section					
V _{ZCD}	Input Threshold Voltage Rising Edge	V _{ZCD} Increasing	1.9	2.1	2.3	V
V _{ZCD-HYST}	Threshold Voltage Hysteresis	V _{ZCD} Decreasing	0.25	0.35	0.45	V
V _{ZCD-HIGH}	Upper Clamp Voltage	I _{ZCD} =3 mA	8	10		V
V _{ZCD-LOW}	Lower Clamp Voltage		0.40	0.65	0.90	V
V _{ZCD-SSC}	Starting Source Current Threshold Voltage		1.3	1.4	1.5	V
t _{DELAY}	Maximum Delay from ZCD to Output Turn-On	V _{COMP} =5 V, f _S =60 kHz	50		200	ns
t _{RESTART-PFC}	Restart Time		300	500	700	μs
t _{INHIB}	Inhibit Time (Maximum Switching Frequency Limit)	V _{COMP} =5 V	1.5	2.5	3.5	μs
V _{ZCD-DIS}	PFC Enable / Disable Function Threshold Voltage		0.14	0.20	0.26	V
t _{ZCD-DIS}	PFC Enable / Disable Function Debounce Time	V _{ZCD} =100 mV	100	150	200	μs
PWM STAG	E					
Feedback In				1		_
Av	Input-Voltage to Current-Sense Attenuation ⁽⁴⁾	$A_V = \triangle V_{CSPWM} / \triangle V_{FB},$ 0 <v<sub>CSPWM<0.9</v<sub>	1/2.75	1/3.00	1/3.25	V/V
Z _{FB}	Input Impedance	FB>V _G	3	5	7	kΩ
loz	Bias Current ⁽⁴⁾	FB=V _{OZ}		1.2	2.0	mA
V _{oz}	Zero Duty-Cycle Input Voltage		0.7	0.9	1.1	V
V _{FB-OLP}	Open-Loop Protection Threshold Voltage		3.9	4.2	4.5	V
t _{FB-OLP}	Debounce Time for Open-Loop Protection		40	50	60	ms
	Internal Soft-Start Time ⁽⁴⁾	V _{FB} =0 V~3.6 V	8	10	12	

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Electrical Characteristics (Continued)

 $V_{\text{DD}}\text{=}15$ V, T_J=-40°C ~125°C, unless otherwise specified.

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit
DET Pin OVP	and Valley Detection Section	I I				
V _{DET-OVP}	Comparator Reference Voltage		2.45	2.50	2.55	V
Av	Open-Loop Gain ⁽⁴⁾			60		dB
BW	Gain Bandwidth ⁽⁴⁾			1		MHz
t _{DET-OVP}	Output OVP (Auto Recovery) Debounce Time		100	150	200	μs
IDET-SOURCE	Maximum Source Current	V _{DET} =0 V			1	mA
V _{DET-LOW}	Lower Clamp Voltage	I _{DET} =1 mA	-0.5	-0.3	-0.1	V
t _{VALLEY-DELAY}	Delay from Valley Signal Detected to Output Turn-on ⁽⁴⁾		150	200	250	ns
t _{off-bnk}	Leading-Edge Blanking Time for DET-OVP (2.5 V) and Valley Signal when PWM MOSFET Turns Off ⁽⁴⁾		3	4	5	μs
t _{TIME-OUT}	Time-Out After t _{OFF-MIN}		8	9	10	μs
PWM Oscilla	tor Section					
ton-max-pwm	Maximum On Time		38	45	52	μs
	Minimum Off Time	$V_{FB} \ge V_N, T_A=25^{\circ}C$	7	8	9	μs
toff-min	Minimum Off-Time	V _{FB} =V _G	32	37	42	
V _N	Beginning of Green-On Mode at FB Voltage Level	T _A =25°C	1.95	2.10	2.25	V
V _G	Beginning of Green-Off Mode at FB Voltage Level	T _A =25°C	1.00	1.15	1.30	V
ΔV_{G}	Hysteresis for Beginning of Green-Off Mode at FB Voltage Level			0.1		V
		$V_{FB}\!<\!V_G, T_A\!\!=\!\!25^\circ\!C$	1.85	2.25	2.65	ms
t _{STARTER} -PWM	Start Timer (Time-Out Timer)	$V_{FB} > V_{FB-OLP,} T_A=25^{\circ}C$	22	28	34	μs
PWM Output	Section			1		
V _{CLAMP}	PWM Gate Output Clamping Voltage	V _{DD} =25 V	16.0	17.5	19.0	V
V _{OL}	PWM Gate Output Voltage Low	V _{DD} =15 V, I _O =100 mA			1.5	V
V _{OH}	PWM Gate Output Voltage High	V _{DD} =15 V, I _O =100 mA	8			V
t _R	PWM Gate Output Rising Time	C _L =3 nF, V _{DD} =12 V, 20~80%		80	110	ns
t _F	PWM Gate Output Falling Time	C _L =3 nF, V _{DD} =12 V, 20~80%		40	70	ns

Electrical Characteristics (Continued)

 $V_{\text{DD}}{=}15$ V, $T_{\text{J}}{=}{-}40^{\circ}\text{C}$ ${\sim}125^{\circ}\text{C},$ unless otherwise specified.

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Unit
Current Sens	se Section	I	I			
t _{PD}	Delay to Output			150	200	ns
		$I_{DET} < 75 \ \mu A, T_A=25^{\circ}C$	0.81	0.84	0.87	
VLIMIT	Limit Voltage on CSPWM Pin for Over-Power Compensation	I _{DET} =185 μA, T _A =25°C	0.69	0.72	0.75	V
		I _{DET} =350 μA, T _A =25°C	0.55	0.58	0.61	V V Ns V μs C μA V
V _{SLOPE}	Slope Compensation ⁽⁴⁾	t _{oN} =45 µs, RANGE=Open	0.25	0.30	0.35	V
		t _{ON} =0 μs	0.05	0.10	0.15	
t _{ON-BNK}	Leading-Edge Blanking Time			300		ns
Vcs-floating	CSPWM Pin Floating V _{CSPWM} Clamped High Voltage	CSPWM Pin Floating	4.5		5.0	V
V _{CS-OV}	CSPWM Pin Open Protection ⁽⁴⁾			3		V
t _{cs-н}	Delay with CSPWM Pin Floating	CSPWM Pin Floating	100	150	200	μs
RT Pin Over-	Temperature Protection Section					
T _{OTP}	Internal Threshold Temperature for OTP ⁽⁴⁾		125	140	155	°C
T _{OTP-HYST}	Hysteresis Temperature for Internal OTP ⁽⁴⁾			30		°C
I _{RT}	Internal Source Current of RT Pin		90	100	110	μA
V _{RT-REC}	Auto Recovery-Mode Triggering Voltage		0.75	0.80	0.85	V
V _{RT-RE-REC}	Auto Recovery-Mode Release Voltage		V _{RT-REC} +0.15	V _{RT-REC} +0.20	V _{RT-REC} +0.25	V
VRT-OTP-LEVEL	Threshold Voltage for Two-level Debounce Time		0.45	0.50	0.55	V
t _{RT-OTP-H}	Debounce Time for OTP			10		ms
t _{RT-OTP-L}	Debounce Time for Externally Triggering	V _{RT} <v<sub>RT-OTP-LEVEL, T_A=25°C</v<sub>	70	110	150	μs

Note:

4. Guaranteed by design.





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Typical Performance Characteristics (Continued)

These characteristic graphs are normalized at $T_A=25$ °C.











Figure 22. Reference Voltage for Output Over-Voltage Protection of DET Pin





Functional Description

PFC Stage

Multi-Vector Error Amplifier and THD Optimizer

For better dynamic performance, faster transient response, and precise clamping on PFC output, FL7921R uses a transconductance-type amplifier with proprietary multi-vector error amplifier. The schematic diagram of this amplifier is shown in Figure 25. The PFC output voltage is detected from the INV pin by an external resistor divider circuit that consists of R1 and R2. When PFC output variation voltage reaches 6% over or under the reference voltage 2.5 V, the multivector error amplifier adjusts its output sink or source current to increase the loop response to simplify the compensated circuit.



Figure 25. Multi-Vector Error Amplifier

The feedback voltage signal on the INV pin is compared with reference voltage 2.5 V, which makes the error amplifier source or sink current to charge or discharge its output capacitor C_{COMP}. The COMP voltage is compared with the internally generated sawtooth waveform to determine the on-time of PFC gate. Normally, with lower feedback loop bandwidth, the variation of the PFC gate on-time should be very small and almost constant within one input AC cycle. However, the power-factor-correction circuit operating at light-load condition has a defect, zero-crossing distortion; which distorts input current and makes the system's Total Harmonic Distortion (THD) worse. To improve the result of THD at light-load condition, especially at high input voltage, an innovative THD Optimizer is inserted by sampling the voltage across the current-sense resistor. This sampling voltage is added into the sawtooth waveform to modulate the on-time of PFC gate, so it is not constant on-time within a half AC cycle. The operation block between THD Optimizer and PWM is shown in Figure 26. After THD Optimizer processes, around the valley of AC input voltage, the compensated on-time becomes wider than the original. The PFC on-time, which is around the peak voltage, is narrowed by the THD Optimizer. The timing sequences of the PFC MOSFET and the shape of the inductor current are shown in Figure 27. Figure 28 shows the difference between calculated fixed on-time mechanism and fixed on-time with THD Optimizer during a half AC cycle.



Figure 26. Multi-Vector Error Amplifier with THD Optimizer



Figure 27. Operation Waveforms of Fixed On-Time with and without THD Optimizer



AC Cycle

RANGE Pin

A built-in low voltage MOSFET can be turned on or off according to V_{VIN} voltage level. The drain pin of this internal MOSFET is connected to the RANGE pin. Figure 29 shows the status curve of V_{VIN} voltage level and RANGE impedance (open or ground).



Figure 29. Hysteresis Behavior between RANGE Pin and VIN Pin Voltage

Zero-Current Detection (ZCD Pin)

Figure 30 shows the internal block of zero-current detection. The detection function is performed by sensing the information on an auxiliary winding of the PFC inductor. Referring to Figure 31, when the PFC MOSFET is off, the stored energy of the PFC inductor starts to release to the output load. Then the drain voltage of PFC MOSFET starts to decrease since the PFC inductor resonates with parasitic capacitance. Once the ZCD pin voltage is lower than the triggering voltage (1.75 V typical), the PFC gate signal is sent again to start a new switching cycle.

If PFC operation needs to be shut down due to abnormal conditions, pull the ZCD pin LOW, to a voltage under 0.2 V (typical), to activate the PFC-disable function to stop PFC switching.

For preventing excessive high-switching frequency at light load, a built-in inhibit timer is used to limit the minimum t_{OFF} time. Even if the ZCD signal has been detected, the PFC gate signal is not sent during the inhibit time (2.5 µs typical).



Figure 30. Zero-Current Detection



Figure 31. Operation Waveforms of PFC Zero-Current Detection

Protection for PFC Stage

PFC Output Voltage UVP and OVP (INV Pin)

FL7921R provides several kinds of protection for the PFC stage. PFC output over- and under-voltage are essential for the PFC stage. Both are detected and determined by INV pin voltage, as shown in Figure 32. When the INV pin voltage is over 2.75 V or under 0.45 V due to overshoot or abnormal conditions and lasts for a de-bounce time around 70 μ s, the OVP or UVP circuit is activated to stop PFC switching operation immediately.

The INV pin is not only used to receive and regulate PFC output voltage, but can also perform PFC output OVP/ UVP protection. For failure-mode test, this pin can shut down PFC switching if pin floating occurs.



Figure 32. PFC Over-and Under-Voltage Protection

PFC Peak Current Limiting (CSPFC Pin)

During PFC stage switching operation, the PFC switch current is detected by a current-sense resistor on the CSPFC pin and the detected voltage on this resistor is delivered to the input terminal of a comparator and compared with a threshold voltage of 0.82 V (typical). Once the CSPFC pin voltage is higher than the threshold voltage, the PFC gate is turned off immediately.

The PFC peak switching current is adjustable by the current-sense resistor. Figure 33 shows the measured waveform of PFC gate and CSPFC pin voltage.



Brown-In / Out Protection (VIN Pin)

With AC voltage detection, FL7921R can perform brown-in / out protection (AC voltage UVP). Figure 34 shows the key operation waveforms of brown-in / out protection. Both use the VIN pin to detect AC input voltage level and the VIN pin is connected to AC input by a resistor divider (refer to Figure 1); therefore, the V_{VIN} voltage is proportional to the AC input voltage. When the AC voltage drops and V_{VIN} voltage is lower than 1 V for 100 ms, the UVP protection is activated and the COMP pin voltage is clamped around 1.6 V. Because PFC gate duty is determined by comparing the sawtooth waveform and COMP pin voltage, lower COMP voltage results in narrow PFC on-time, so that the energy converged is limited and the PFC output voltage decreases. When INV pin is lower than 1.2 V, FL7921R stops all PFC and PWM switching operation immediately until VDD voltage drops to turn-off voltage then rises to turn-on voltage again (UVLO).

When the brownout protection is activated, all switching operation is turned off, and VDD voltage enters "Hiccup" mode going up and down continuously. Until V_{VIN} voltage is higher than 1.3 V (typical) and VDD reaches turn-on voltage again, the PWM and PFC gate is sent out. The measured waveforms of brown-in / out protection are shown in Figure 35.



Igure 35. Measured Waveform of Brown-In / Out Protection

PWM Stage

HV Startup and Operating Current (HV Pin)

The HV pin is connected to the AC line through a resistor (refer to Figure 1). With a built-in high-voltage startup circuit, when AC voltage is applied to power system, FL7921R provides a high current to charge external V_{DD} capacitor to reduce the controller's startup time and build up normal rated output voltage within three seconds. To save power consumption, after V_{DD} voltage exceeds turn-on voltage and enters normal operation; this high-voltage startup circuit is shut down to avoid power loss from the startup resistor.

Figure 36 shows the characteristic curve of V_{DD} voltage and operating current IDD. When VDD voltage is lower than V_{DD-PWM-OFF}, FL7921R stops all switching operation and turns off some internal circuits to reduce operating current. By doing so, the period from VDD-PWM-OFF to VDD-OFF can be extended and the Hiccup Mode frequency can be decreased to reduce the input power in case of output short circuit. Figure 37 shows the typical waveforms of VDD voltage and gate signal in Hiccup Mode.



Green Mode (FB Pin)

Green Mode is used to reduce power loss in the system (e.g. switching loss). An off-time modulation technique regulates switching frequency according to FB pin voltage. When output loading is decreased, FB voltage becomes lower due to secondary feedback movement and the tOFF-MIN is extended. After tOFF-MIN (determined by FB voltage), the internal valley-detection circuit is activated to detect the valley on the drain voltage of the PWM switch. When the valley signal is detected, FL7921R outputs PWM gate signal to turn on the switch and begin a new switching cycle.

With Green Mode and valley detection at light-load condition; the power system can perform extended valley switching in DCM operation and can further reduce switching loss for better conversion efficiency. The FB pin voltage vs. t_{OFF-MIN} time characteristic curve is shown in Figure 38. Figure 38 shows, toFF time narrowed to 2.25 ms, which is around 440 Hz switching frequency.



Figure 38. V_{FB} vs. t_{OFF-MIN} Characteristic Curve

Valley Detection (DET Pin)

When FL7921R operates in Green Mode, tOFF-MIN time is determined by the Green-Mode circuit, according to FB pin voltage level. After toFF-MIN, the internal valleydetection circuit is activated. During the tOFF time of PWM switch, when transformer inductor current discharges to zero; the transformer inductor and parasitic capacitor of PWM switch start to resonate concurrently. When the drain voltage on the PWM switch falls, the voltage across on auxiliary winding VAUX also decreases since auxiliary winding is coupled to primary winding. Once the VAUX voltage resonates and falls to negative, V_{DET} voltage is clamped by the DET pin (refer to Figure 39) and FL7921R is forced to flow out a current IDET. FL7921R reflects and compares this IDET current. If this source current rises to a threshold current, PWM gate signal is sent out after a fixed delay (200 ns typical).



High / Low Line Over-Power Compensation (DET Pin)

Generally, when the power switch turns off, there is a delay from gate signal falling edge to power switch off. This delay is produced by an internal propagation delay of the controller and the turn-off delay of PWM switch due to gate resistor and gate-source capacitor CISS of PWM switch. At different AC input voltage, this delay produces different maximum output power under the same PWM current limit level. Higher input voltage generates higher maximum output power since applied voltage on primary winding is higher and causes a higher rising slope inductor current. It results in a higher peak inductor current at the same delay. Furthermore, under the same output wattage, the peak switching current at high line is lower than that at low line. Therefore, to make the maximum output power close at different input voltages, the controller needs to regulate VLIMIT voltage of the CSPWM pin to control the PWM switch current.

Referring to Figure 41, during t_{ON} period of the PWM switch, the input voltage is applied to primary winding and the voltage across on auxiliary winding V_{AUX} is proportional to the primary winding voltage. As the input voltage increases, the reflected voltage on the auxiliary winding V_{AUX} becomes higher as well. FL7921R also clamps the DET pin voltage and flows out a current I_{DET}. Since the current I_{DET} is in accordance with V_{AUX} voltage, FL7921R can depend on this current I_{DET} during t_{ON} period to regulate the current-limit level of the PWM switch to perform high / low line over-power compensation.

As the input voltage increases, the reflected voltage on the auxiliary winding V_{AUX} becomes higher as well as the current I_{DET} and the controller regulates the V_{LIMIT} to a lower level.

The R_{DET} resistor is connected from the auxiliary winding to the DET pin. Engineers can adjust this R_{DET} resistor to get proper V_{LIMIT} voltage to fit power system needs. The characteristic curve of I_{DET} current vs. V_{LIMIT} voltage on CSPWM pin is shown in Figure 42.

$$I_{DET} = \left[V_{IN} \times \left(N_A / N_P \right) \right] / R_{DET}$$
⁽¹⁾

where V_{IN} is input voltage; N_A is turn number of auxiliary winding; and N_P is turn number of primary winding.





Figure 42. I_{DET} vs. V_{LIMIT} Characteristic Curve Leading-Edge Blanking (LEB)

When the PFC or PWM switches are turned on, a voltage spike is induced on the current-sense resistor due to the reciprocal effect by reverse-recovery energy of the output diode and C_{OSS} of power MOSFET. To prevent this spike, a leading-edge blanking time is built-in to FL7921R and a small RC filter is recommended between the CSPWM pin and GND (e.g. 100 Ω , 470 pF).

Protection for PWM Stage

VDD Pin Over-Voltage Protection (OVP)

VDD over-voltage protection is used to prevent device damage once VDD voltage is higher than device stress rating voltage. In case of VDD OVP, the controller enters Auto Recovery Mode.

Adjustable Over-Temperature Protection and External Fault Triggering (RT Pin)

Figure 43 is a typical application circuit with an internal block of RT pin. As shown, a constant current IRT flows out from the RT pin, so the voltage VRT on RT pin can be obtained as IRT current multiplied by the resistor, which consists of NTC resistor and R_{RT} resistor. If the RT pin voltage is lower than 0.8 V and lasts for a debounce time, Auto Recovery Mode is activated.

The RT pin is usually used to achieve over-temperature protection with a NTC resistor and provide external fault triggering for additional protection. Engineers can use an external triggering circuit (e.g. transistor) to pull the RT pin LOW and activate controller Auto Recovery Mode.

Generally, the external fault triggering needs to activate rapidly since it is usually used to protect power system from abnormal conditions. Therefore, the protection debounce time of the RT pin is set to around 110 μ s once RT pin voltage is lower than 0.5 V.

For over-temperature protection, because the temperature does not change immediately; the RT pin voltage is reduced slowly as well. The debounce time for adjustable OTP does not need a fast reaction. To prevent improper fault triggering on the RT pin due to exacting test condition (e.g. lightning test); when the RT pin triggering voltage is higher than 0.5 V, the protection debounce time is set to around 10 ms. To avoid improper triggering on the RT pin, add a small value capacitor (e.g. 1000 pF) paralleled with NTC and RA resistor.



Output Over-Voltage Protection (DET Pin)

Referring to Figure 44, during the discharge time of PWM transformer inductor; the voltage across on auxiliary winding is reflected from secondary winding and, therefore, the flat voltage on the DET pin is proportional to the output voltage. FL7921R can sample this flat voltage level after a t_{OFF} blanking time to perform output over-voltage protection. This t_{OFF} blanking time is used to ignore the voltage ringing from leakage inductance of PWM transformer. The sampling flat voltage level is compared with internal threshold voltage 2.5 V and, once the protection is activated, FL7921R enters Auto Recovery Mode.

The controller can protect rapidly through this kind of cycle-by-cycle sampling method in the case of output over voltage. The protection voltage level can be determined by the ratio of external resistor divider RA and RDET. The flat voltage on DET pin can be expressed by the following equation:

$$V_{DET} = \left(N_A / N_S\right) \times V_O \times \frac{R_A}{R_{DET} + R_A}$$
(2)

PWM



Figure 44. Operation Waveform of Output Over-Voltage Detection

Open-Loop, Short-Circuit, and Overload Protection (FB Pin)

Referring to Figure 45, outside of FL7921R, the FB pin is connected to the collector of transistor of an optocoupler. Inside of FL7921R, the FB pin is connected to an internal voltage bias through a resistor of around 5 k Ω .



As the output loading is increased, the output voltage is decreased and the sink current of transistor of optocoupler on primary side is reduced so the FB pin voltage is increased by internal voltage bias. In the case of an open-loop, output short-circuit, or overload condition; this sink current is further reduced and the FB pin voltage is pulled to high level by internal bias voltage. When the FB pin voltage is higher than 4.2 V for 50 ms the FB pin protection is activated.

Under-Voltage Lockout (UVLO, VDD Pin)

Referring to Figure 36 and Figure 37, the turn-on and turn-off V_{DD} threshold voltages of FL7921R are fixed at 18 V and 10 V, respectively. During startup, the hold-up capacitor (V_{DD} cap.) is charged by the HV startup current until V_{DD} voltage reaches the turn-on voltage. Before the output voltage rises to rated voltage and delivers energy to the V_{DD} capacitor from auxiliary winding, this hold-up capacitor has to sustain the V_{DD} voltage energy for operation. When V_{DD} voltage reaches turn-on voltage, FL7921R starts all switching operation if no protection is triggered before V_{DD} voltage drops to turn-off voltage $V_{DD-PWM-OFF}$.



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